DATALOGIC

QuickScan™ i

QD2100 General Purpose Corded Handheld Linear Imager Bar Code Reader

Product Reference Guide

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Additional patents pending.

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NOTES

Chapter 1

Introduction

About this Guide

This Product Reference Guide (PRG) is provided for users seeking advanced technical information, including connection, programming, maintenance and specifications. The Quick Reference Guide (QRG) and other publications associated with this product are downloadable free of charge from the website listed on the back cover of this manual.

Typically, units are factory-programmed for the most common terminal and communications settings. If you need to modify any programmable settings, custom configuration can be accomplished by scanning the programming bar codes within this guide.

Programming can alternatively be performed using the Datalogic Aladdin™ Configuration application which is downloadable from the Datalogic website listed on the back cover of this manual. This multi-platform utility program allows device configuration using a PC. It communicates to the device using a serial or USB cable and can also create configuration bar codes to print.

Manual Overview

Chapter 1, Introduction provides a product overview, unpacking instructions, and cable connection information.
Chapter 2, Getting Started presents information about unpacking and setting up the imager.
Chapter 3, Interfaces consists of interface configuration bar codes and details.
Chapter 4, General Features includes programming bar codes for selecting common features for the imager and general use bar codes to customize how the data is transmitted to the host device.
Chapter 5, RS-232 ONLY Interface supplies information about setting up the imager for RS-232 operation.
Chapter 6, RS-232/USB-Com Interfaces features information about options involving both the RS-232 and USB-Com interfaces.
Chapter 7, Keyboard Interface discusses how to set up the imager for Keyboard Wedge operation.
Chapter 8, USB-OEM Interface explains how to set the imager up for USB operation.
Chapter 9, IBM 46XX Interface is a resource for setting up an IBM interface.
Chapter 11, Data Editing offers advanced configuration options for customization of scanned data output.

Chapter 12, Symbologies defines options for all symbologies and provides the programming bar codes necessary for configuring these features.
Appendix A, Technical Specifications lists physical and performance characteristics, as well as environmental and regulatory specifications. It also provides standard cable pinouts.
Appendix B, Standard Defaults references common factory default settings for imager features and options.
Appendix C, LED and Beeper Indications supplies tables containing descriptions of the functions and behaviors of the imager's LED and Beeper indicators.
Appendix D, Sample bar codes offers sample bar codes of several common symbologies.
Appendix E, Keypad includes numeric bar codes to be scanned for certain parameter settings.
Appendix F, Scancode Tables lists control character emulation information for Wedge and USB Keyboard interfaces.

Manual Conventions

The following conventions are used in this document:

The symbols listed below are used in this manual to notify the imager of key issues or procedures that must be observed when using the imager:

NOTE

Notes contain information necessary for properly diagnosing, repairing and operating the imager.

CAUTION

The CAUTION symbol advises you of actions that could damage equipment or property.

References

Current versions of the Product Reference Guide (PRG), Quick Reference Guide (QRG), the Datalogic Aladdin™ Configuration application, software/firmware and any additional manuals, instruction sheets and utilities for this product can be downloaded from the website listed on the back cover of this manual. Alternatively, printed copies or product support CDs can be purchased through your Datalogic reseller.

Technical Support

Datalogic Website Support

The Datalogic website (www.datalogic.com) is the complete source for technical support and information for Datalogic products. The site offers product support, warranty information, product manuals, product tech notes, software updates, demos, and instructions for returning products for repair.

Reseller Technical Support

An excellent source for technical assistance and information is an authorized Datalogic reseller. A reseller is acquainted with specific types of businesses, application software, and computer systems and can provide individualized assistance.

Telephone Technical Support

If you do not have internet or email access, you may contact Datalogic technical support at (541) 349-8283 or check the back cover of your manual for more contact information.

NOTES

Chapter 2

Getting Started

About the Imager

Advancements in the LED technology used in this imager significantly improve the illumination of the target field of view, resulting in higher scan efficiency. Whether used in Single Trigger or Continuous Mode, the ergonomic design of the imager will help to promote comfortable handling during extended periods of use.
The imager can communicate using the following interfaces:

RS-232 — The imager can communicate with a standard or Wincor-Nixdorf (W-N) RS-232 host.

RS-232 OPOS — This interface is used for OPOS/UPOS/JavaPOS systems.

Keyboard Wedge (KBW) — When connected using this interface, the host interprets scanned data as keystrokes and supports several international keyboards (for the Windows® environment). See Country Mode on page 68 for a full listing.

USB — Select to communicate either by USB OEM, USB COM, USB Keyboard interface or USB POS types by scanning the appropriate interface type bar codes available in this manual. The default interface is USB-KBD for Wedge models (7230) and USB-OEM for IBM models (7210).

IBM — IBM Port 5B or Port 9B are selectable interface options.

Wand Emulation — This interface produces an electrical signal that represents the bars and spaces of a label.

Unpacking

Check carefully to ensure the imager and any accessories ordered are present and undamaged. If any damage occurred during shipment, contact Technical Support on page 3. KEEP THE PACKAGING. Should the unit ever require service, it should be returned in its original shipping container.

Setting Up the Imager

Follow the steps provided in this section to connect and get your imager up and communicating with its host:

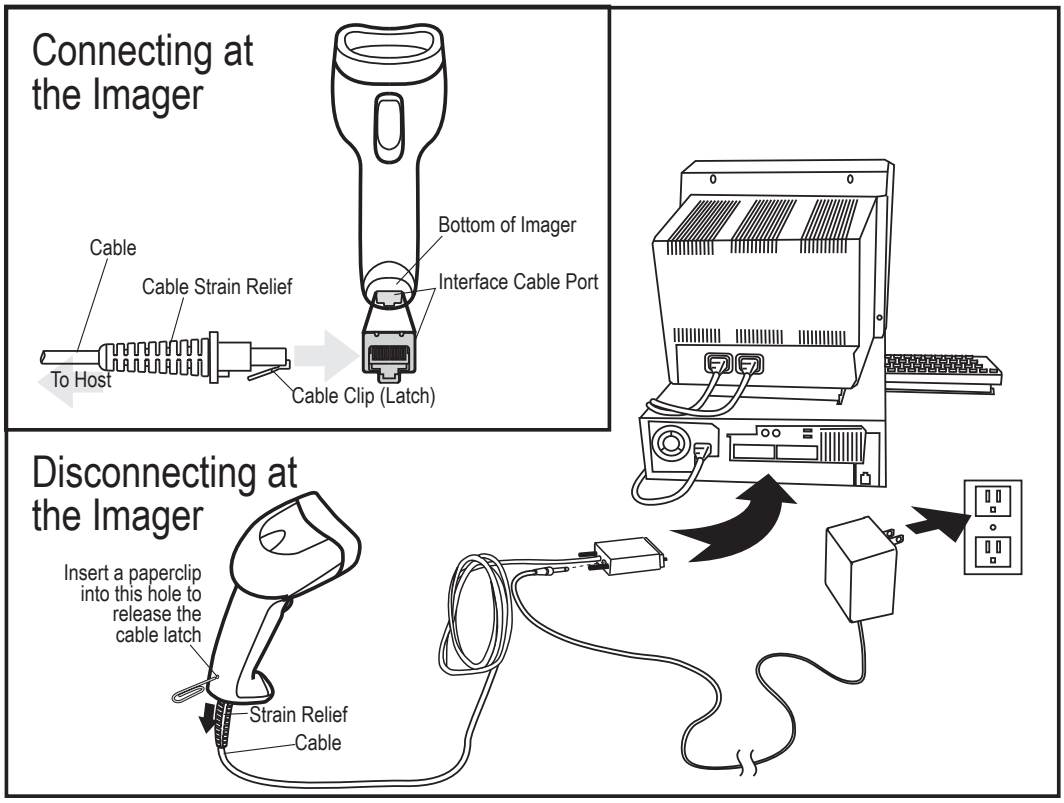
1. Install the Interface Cable
2. Select the Interface Type
3. Configure Interface Settings (only if not using factory settings for that interface)
4. Configure Other Features (if modifications are needed from factory settings)

Install the Interface Cable

The imager kit you ordered to match your interface should provide a compatible cable for your installation. If not, contact Technical Support.
Seat the cable assembly into the imager, aligning both the connector, aligning the cable clip with its opening as shown in the insert portion of Figure 1.

RS-232 Serial Connection — Turn off power to the terminal/PC and connect the imager to the terminal/PC serial port via the RS-232 cable as shown in Figure 1. If the terminal will not support POT (Power Off the Terminal) to supply imager power, use the approved power supply (AC Adapter). Plug the AC Adapter barrel connector into the socket on the RS-232 cable connector and the AC Adapter plug into a standard power outlet.

Figure 1. Connecting the Interface Cable/RS-232 Connection



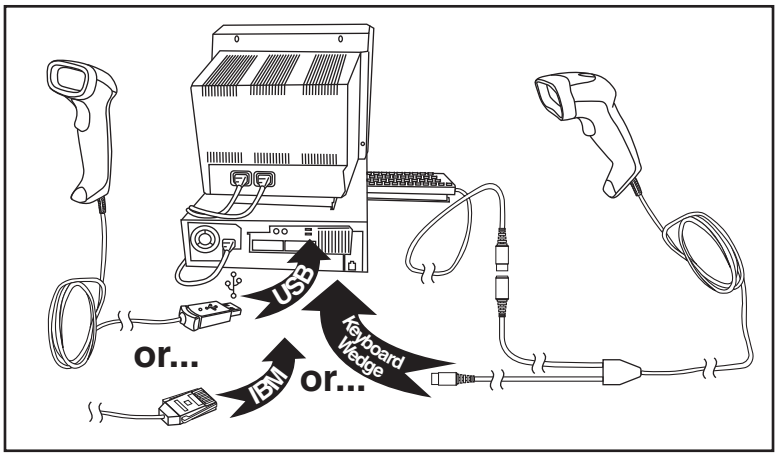
Other connection types are described below and illustrated in Figure 2.

USB Connection — Connect the imager to a USB port on the terminal/PC using the correct USB cable for the interface type you ordered. Reference Figure 2.

IBM Connection — Connect the imager to the IBM port on the terminal/PC using the correct IBM cable. Reference Figure 2.

Keyboard Wedge Connection — The Keyboard Wedge cable has a 'Y' connection from the imager. Connect the female to the male end from the keyboard and the remaining end at the keyboard port at the terminal/PC. Reference Figure 2.

Figure 2. Other Interface Connections



NOTE

Specific cables are required for connection to different hosts. The connectors illustrated above are examples only. Actual connectors may vary from those illustrated, but the steps to connect the imager remain the same.

Programming

The imager is typically factory-configured with a set of default features standard to the interface type you ordered. After scanning the interface bar code from the Interfaces section, you can select other options and customize your imager through use of the instructions and programming bar codes available in the corresponding features section for your interface and also the Data Editing and Symbologies chapters of this manual.

Using the Programming bar codes

This manual contains feature descriptions and bar codes which allow you to reconfigure your imager. Some programming bar code labels, like Resetting the Product Configuration to Defaults on page 9, require only the scan of that single label to enact the change. Most of the programming labels in this manual, however, require the imager to be placed in Programming Mode prior to scanning them. Scan an ENTER/EXIT bar code once to enterProgramming Mode. Once the imager is in Programming Mode, you can scan a number of parameter settings before scanning the ENTER/EXIT bar code a second time, which will then accept your changes, exit Programming Mode and return the imager to normal operation.

NOTE

There are some exceptions to the typical programming sequence described above. Please read the description and setting instructions carefully when configuring each given programmable feature.

Select the Interface Type

Upon completing the physical connection between the imager and its host, proceed directly to Interfaces on page 11 for information and programming for the interface type the imager is connected to (for example: RS-232, Keyboard Wedge, USB, etc.) and scan the appropriate bar code in that section to select your system's correct interface type.

Configure Interface Settings

The imager is typically factory-configured with a set of default features standard to the interface type you ordered. If after scanning the interface bar code from the Interfaces section, your installation requires you to select options to further customize your imager, turn to the appropriate section for your interface type as listed below:

- RS-232 ONLY Interface, starting on page 41
- Keyboard Interface, starting on page 67
- USB-OEM Interface, starting on page 81
- IBM 46XX Interface, starting on page 85
- Wand Emulation Interface, starting on page 91

Configure Other Features

If your installation requires different programming than the standard factory default settings, the following sections of this manual allow configuration of non-interface-specific settings you might require:

General Features — General Features includes programming for scanning, beeper and LED indicators and other such universal settings.

Symbologies — Includes options concerning the bar code label types (symbologies). These settings allow you to enable/disable symbologies, set label lengths, require check digit, etc.

Software Version Transmission

The software version of the device can be transmitted over the RS-232 and Keyboard interfaces by scanning the following label.

Transmit Software Version

Resetting the Product Configuration to Defaults

If you aren't sure what programming options are in your imager, or you've changed some options and want to restore the Custom Default Configuration that may have been saved in the imager, scan the Restore Custom Default Configuration bar code below. This will restore the custom configuration for the currently active interface.

NOTE

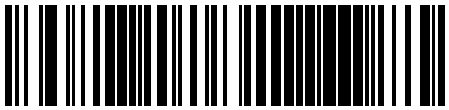
Custom defaults are based on the interface type. Configure the imager for the correct interface before scanning this label.

Restore Custom Default Configuration

Resetting the Product Configuration to Defaults — cont.

If you aren't sure what programming options are in your imager, or you've changed some options and want to restore the Factory Configuration, you have two options. You can scan the Restore USA Factory Configuration bar code or the Restore EU Factory Configuration bar code below. Both labels restore the imager configuration to the factory settings including the interface type. The USA label restores Label IDs to those historically used in the USA. The EU label restores Label IDs to those historically used in Europe. The Label ID sets for USA and EU are shown in the Label ID section of this manual.

Restore USA Factory Configuration



Restore EU Factory Configuration

The programming section lists the factory default settings for each of the menu commands (indicated by shaded blocks and bold text) on the following pages.

Chapter 3

Interfaces

Interface Selection

Each reader model will support one of the following sets of host interfaces:

General Purpose Models (5 volt supply)
RS-232
RS-232 OPOS
USB
Keyboard Wedge
Wand Emulation

Retail Point of Sale Models (4 to 14 volt supply)
RS-232
RS-232 OPOS
USB
IBM 46XX

Configuring the Interface

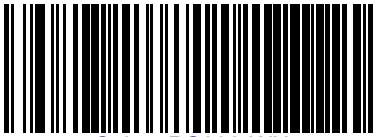
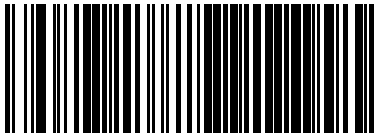
Scan the programming bar code from this section which selects the appropriate interface type matching the system the reader will be connected to. Next, proceed to the corresponding chapter in this manual (also listed in Table 1) to configure any desired settings and features associated with that interface.

NOTE

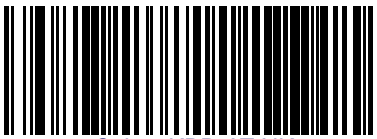
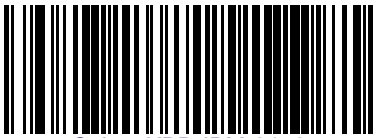
Unlike some other programming features and options, interface selections require that you scan only one programming bar code label. DO NOT scan an ENTER/EXIT bar code prior to scanning an interface selection bar code.

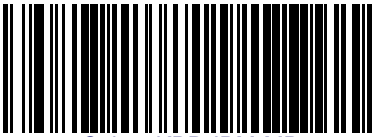
Some interfaces require the scanner to start in the disabled state when powered up. If additional scanner configuration is desired while in this state, pull the trigger and hold it for five seconds. The scanner will change to a state that allows programming with bar codes.

Table 1. Available Interfaces

RS-232	FEATURES
RS-232 standard interface Select RS232-STD	Set RS-232 Interface Features starting on page 41
 Select RS232-WN RS-232 Wincor-Nixdorf	
RS-232 for use with OPOS/UPOS/JavaPOS Select RS-232 OPOS	
 Select USB-COM-STD[a] USB Com to simulate RS-232 standard interface	
IBM	**FEATURES**
 Select IBM-P5B IBM-46xx Port 5B reader interface	Set IBM Interface Features starting on page 85
IBM-46xx Port 9B reader interface Select IBM-P9B	
USB-OEM	**FEATURES**
 Select USB-OEM USB-OEM (can be used for OPOS/UPOS/JavaPOS)	Set USB-OEM Interface Features starting on page 81

a. Download the correct USB Com driver from www.datalogic.com

KEYBOARD		FEATURES
AT, PS/2 25-286, 30-286, 50, 50Z, 60, 70, 80, 90 & 95 w/Standard Key Encoding	 Select KBD-AT	Set KEYBOARD WEDGE Interface Features starting on page 67
 Select KBD-AT-NK	Keyboard Wedge for IBM AT PS2 with standard key encoding but without external keyboard	
AT, PS/2 25-286, 30-286, 50, 50Z, 60, 70, 80, 90 & 95 w/Alternate Key	 Select KBD-AT-ALT	
 Select KBD-AT-ALT-NK	Keyboard Wedge for IBM AT PS2 with alternate key encoding but without external keyboard	
PC/XT w/Standard Key Encoding	 Select KBD-XT	
 Select KBD-IBM-3153	Keyboard Wedge for IBM Terminal 3153	

KEYBOARD — cont.		FEATURES
Keyboard Wedge for IBM Terminals 31xx, 32xx, 34xx, 37xx make only keyboard	**Select KBD-IBM-M**	Set KEYBOARD WEDGE Interface Features starting on page 67
 Select KBD-IBM-MB	Keyboard Wedge for IBM Terminals 31xx, 32xx, 34xx, 37xx make break keyboard	
Keyboard Wedge for DIGITAL Terminals VT2xx, VT3xx, VT4xx	Select KBD-DIG-VT	
Select USB Keyboard	USB Keyboard with standard key encoding	
USB Keyboard with alternate key encoding	Select USB Alternate Keyboard	
Select USB-KBD-APPLE	USB Keyboard for Apple computers	
WAND EMULATION		**FEATURES**
Wand Emulation	Select WAND	Set WAND Interface Features starting on page 91

Global Interface Features

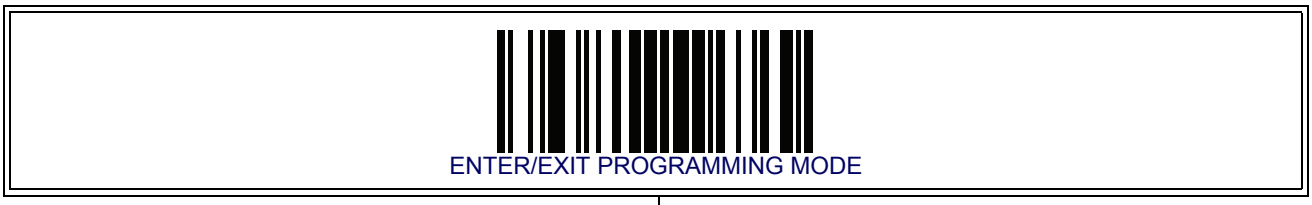
The following interface features are configurable by all interface types. To set features specific to your interface, turn to that section of this manual:

- RS-232 ONLY Interface on page 41
- Keyboard Interface on page 67
- USB-OEM Interface on page 81
- IBM 46XX Interface on page 85

Host Commands — Obey/Ignore

This option specifies whether the reader will obey or ignore host commands. When set to ignore, the reader will ignore all host commands except for those necessary for:

- service mode
- flash programming mode
- keeping the interface active
- transmission of labels.



USB Suspend Mode

This setting enables/disables the ability of USB interfaces to enter suspend mode.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

USB Suspend Mode = Disable

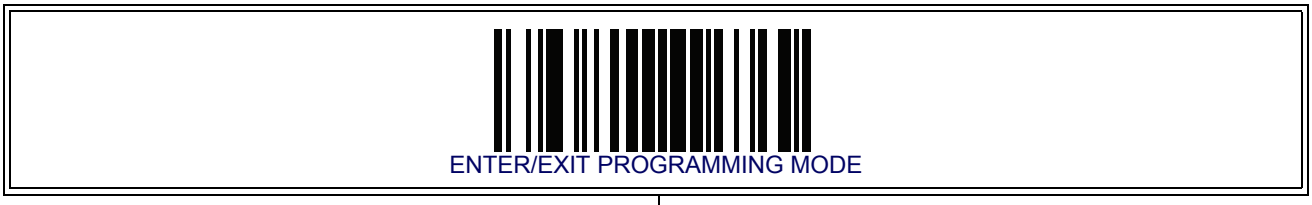
USB Suspend Mode = Enable

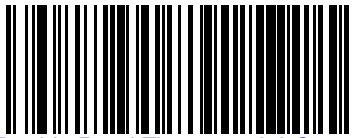
Chapter 4

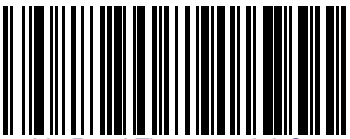
General Features

Double Read Timeout

To prevent a double read of the same label, the Double Read Timeout sets the minimum time allowed between reads of labels of the same symbology and data. If the unit reads a label and sees the same label again within the Double Read Timeout, the second read of the label will be ignored. Double Read Timeout does not apply to scan modes that require a trigger pull for each label that is read.







Double Read Timeout — continued

ENTER/EXIT PROGRAMMING MODE

Double Read Timeout = 0.5 Second

Double Read Timeout = 0.6 Second

Double Read Timeout = 0.7 Second

Double Read Timeout = 0.8 Second

Double Read Timeout = 0.9 Second

Double Read Timeout = 1 Second

Label Gone Timeout

This feature sets the time after the last label segment is seen before the reader prepares for a new label. The timeout can be set within a range of 10 milliseconds to 2,550 milliseconds (2.55 seconds) in 10ms increments. Label Gone Timeout does not apply to scan modes that require a trigger pull for each label that is read

Follow these instructions to set this feature:

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 10 (setting is in 10ms increments). Pad the result with leading zeroes to yield three digits. For example: 0 = 000, 5 = 005, 20 = 020, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT LABEL GONE TIMEOUT SETTING.
5. Scan the appropriate three alpha-numeric characters from the keypad in Appendix E, Keypad representing the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 2 for some examples of how to set this feature.

Table 2. Timeout Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	50ms	150ms	1800ms (1.8 sec.)	2550ms (2.55 sec.)
2	**Divide by 10 (and pad with leading zeroes)**	005	015	180	255
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT LABEL GONE TIMEOUT SETTING**				
5	**Scan Three Characters From** Appendix E, Keypad	'0', '0' and '5'	'0', '1' and '5'	'1', '8' and '0'	"2', '5' and '5'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Label Gone Timeout — cont.

ENTER/EXIT PROGRAMMING MODE

Select Label Gone Timeout Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

016 = Timeout of 160 ms

LED and Beeper Indicators

Power On Alert

Disables or enables the indication (from the Beeper) that the reader is receiving power.

ENTER/EXIT PROGRAMMING MODE

	Power On Alert = Disable (No Audible Indication)
Power On Alert = Four Beeps	DEFAULT

Good Read: When to Indicate

This feature specifies when the reader will provide indication (beep and/or flash its green LED) upon successfully reading a bar code. Choices are:

- Good Read = Indicate after decode
- Good Read = Indicate after transmit
- Good Read = Indicate after CTS goes inactive, then active

NOTE

This option, which uses CTS, is only valid for RS-232 interfaces.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Indicate Good Read = After Decode

Indicate Good Read = After Transmit

Indicate Good Read = After CTS Goes Inactive, Then Active

Good Read Beep Type

Specifies whether the good read beep has a mono or bitonal beep sound.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Good Read Beep Type = Mono

Good Read Beep Type = Bitonal

Good Read Beep Frequency

Adjusts the good read beep to sound at a selectable low, medium or high frequency, selectable from the list below. (Controls the beeper's pitch/tone.)

ENTER/EXIT PROGRAMMING MODE

Good Read Beep Frequency = Low

Good Read Beep Frequency = Medium

DEFAULT

Good Read Beep Frequency = High

Good Read Beep Length

Specifies the duration of a good read beep.

ENTER/EXIT PROGRAMMING MODE

Good Read Beep Length = 60 msec

Good Read Beep Length — continued

ENTER/EXIT PROGRAMMING MODE

Good Read Beep Length = 80 msec	DEFAULT
	Good Read Beep Length = 100 msec
Good Read Beep Length = 120 msec	
	Good Read Beep Length = 140 msec
Good Read Beep Length = 160 msec	
	Good Read Beep Length = 180 msec
Good Read Beep Length = 200 msec	

Good Read Beep Volume

Selects the beeper volume (loudness) upon a good read beep. There are three selectable volume levels.

ENTER/EXIT PROGRAMMING MODE

Good Read Beep Volume = Beeper Off

Good Read Beep Volume = Low

Good Read Beep Volume = Medium

Good Read Beep Volume = High

DEFAULT

Good Read LED Duration

This feature specifies the amount of time that the Good Read LED remains on following a good read. The good read LED on time can be set within a range of 0.1 to 25.5 seconds in 100ms increments.

Follow these instructions to set this feature:

1. Determine the desired setting in milliseconds. A setting of 0 means that the good read LED stays on until the next time the trigger is pulled.
2. Divide the desired setting by 100 (setting is in 100ms increments). Pad the result with leading zeroes to yield three digits. For example: 0 = 000, 5 = 000, 20 = 020, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT GOOD READ LED DURATION SETTING.
5. Scan the appropriate three digits from the keypad in Appendix E, Keypad representing the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 3 for some examples of how to set this feature.

Table 3. Good Read LED Duration Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	Good Read LED stays on until next trigger pull (00)	200ms	1500ms (1.5 sec.)	2500ms (2.5 sec.)
2	**Divide by 10 (and pad with leading zeroes)**	000	002	015	025
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT LABEL GONE TIMEOUT SETTING**				
5	**Scan Three Characters From** Appendix E, Keypad	'0', '0' and '0'	'0', '0' and '2'	'0', '1' and '5'	'0', '2' and '5'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Good Read LED Duration — cont.

ENTER/EXIT PROGRAMMING MODE

Select Good Read LED Duration Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

020 = Good Read LED stays on for 2 seconds.

NOTE

Indicators are dimmed during sleep.

Scanning Features

Scan Mode

Selects the scan operating mode for the reader. Selections are:

Trigger Single — When the trigger is pulled, scanning is activated until one of the following occurs:

- Scanning Active Time has elapsed
- a label has been read
- the trigger is released

This mode is associated with typical handheld reader operation: when the trigger is pulled, scanning starts and the product scans until the trigger is released, or a label is read, or the maximum Scanning Active Time has elapsed.

Trigger Hold Multiple — When the trigger is pulled, scanning starts and the product scans until the trigger is released or Scanning Active Time has elapsed. Reading a label does not disable scanning. Double Read Timeout prevents undesired multiple reads of the same label while in this mode.

Trigger Pulse Multiple — When the trigger is pulled, continuous scanning is activated until Scanning Active Time has elapsed or the trigger has been released and pulled again. Double Read Timeout[1] prevents undesired multiple reads of the same label while in this mode.

Flashing — The reader flashes[1] on and off regardless of the trigger status. Flash rate is controlled by Flash On Time and Flash Off Time. When Flash is ON the imager reads continuously. When Flash is OFF scanning is deactivated.

Always On — No trigger pull is required to read a bar code. Scanning is continually on. If the trigger is pulled, the reader acts as if it is in Trigger Single Mode. Double Read Timeout[1] prevents undesired multiple reads of the same label while in this mode.

Stand Mode — No trigger pull is required to read a bar code. Scanning is turned on automatically when an item is placed in reader's field of view. If the trigger is pulled, the reader acts as if it in single read mode. Double Read Timeout[1] prevents undesired multiple reads of the same label while in this mode.

Trigger Object Sense — This mode is similar to Stand Mode, except that a trigger pull is required to activate the decoder.

1. Controlled by Flash On Time.

Scan Mode — continued

ENTER/EXIT PROGRAMMING MODE

Scan Mode = Trigger Single

DEFAULT

Scan Mode = Trigger Hold Multiple

Scan Mode = Trigger Pulse Multiple

Scan Mode = Flashing

Scan Mode = Always On

Scan Mode = Stand Mode

Scan Mode = Trigger Object Sense

Stand Mode Triggered Timeout

This feature specifies the time to remain in Trigger Single mode after the trigger is pulled while in Stand Mode.

NOTE **This timeout is only used when the Scan Mode is configured as Stand Mode.**

ENTER/EXIT PROGRAMMING MODE

Stand Mode Triggered Timeout = 0.5 Seconds

Stand Mode Triggered Timeout = 1.5 Seconds

Stand Mode Triggered Timeout = 2 Seconds

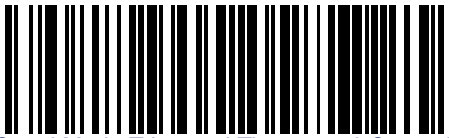
DEFAULT

Stand Mode Triggered Timeout = 3 Seconds

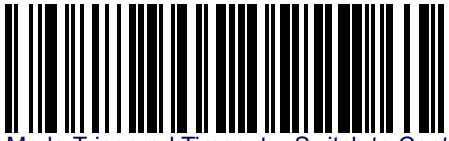
Stand Mode Triggered Timeout = 4 Seconds

Stand Mode Triggered Timeout — continued

ENTER/EXIT PROGRAMMING MODE


Stand Mode Triggered Timeout = 6 Seconds

Stand Mode Triggered Timeout = 8 Seconds


Stand Mode Triggered Timeout = Switch to Continuous Trigger Single Mode

Scanning Active Time

This setting specifies the amount of time that the reader stays in scan ON state once the state is entered. The range for this setting is from 1 to 255 seconds in 1-second increments.

Follow these instructions to set this feature:

1. Determine the desired setting.
2. Pad the result with leading zeroes to yield three digits. For example: 0 = 000, 5 = 005, 20 = 020, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT SCANNING ACTIVE TIME SETTING.
5. Scan the appropriate three digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 4 for some examples of how to set this feature.

Table 4. Scanning Active Time Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	1 Second	90 Sec. (1.5 min.)	180 Sec. (3 min.)	255 Seconds (4.25 min.)
2	Pad leading zero(es)	001	090	180	255
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT SCANNING ACTIVE TIME SETTING				
5	Scan Three Characters From Appendix E, Keypad	'0', '0' and '1'	'0', '9' and '0'	'1', '8' and '0'	'2', '5' and '5'
6	Scan ENTER/EXIT PROGRAMMING MODE				

Scanning Active Time — cont.

ENTER/EXIT PROGRAMMING MODE

Select Scanning Active Time Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 005 = Scanning is active for 5 Seconds

Flash On Time

This feature specifies the ON time for the indicator LED while in Flash Mode. The selectable range is 100 to 9,900 milliseconds (0.1 to 9.9 seconds), in 100 millisecond increments.

Follow these instructions to set this feature.

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 100 (setting is in 100ms increments). Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT FLASH ON TIME SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad representing the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 5 for some examples of how to set this feature.

Table 5. Flash On Time Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	500ms	1,000ms (1 sec.)	5200ms (5.2 sec.)	9,900ms (9.9 sec.)
2	**Divide by 100 (and pad with leading zeroes to yield two digits)**	05	10	52	99
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT FLASH OFF TIME SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'0' and '5'	'1' and '0'	'5' and '2'	'9' and '9'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Flash On Time — cont.

ENTER/EXIT PROGRAMMING MODE

Select Flash ON Time Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

10 = Flash is ON for 1 Second

Flash Off Time

This feature specifies the OFF time for the indicator LED while in Flash Mode. The selectable range is 100 to 9,900 milliseconds (0.1 to 9.9 seconds), in 100 millisecond increments.

Follow these instructions to set this feature.

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 100 (setting is in 100ms increments). Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT FLASH OFF TIME SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 6 for some examples of how to set this feature.

Table 6. Flash Off Time Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	500ms	1,000ms (1 sec.)	5200ms (5.2 sec.)	9,900ms (9.9 sec.)
2	Divide by 100 (and pad with leading zeroes to yield two digits)	05	10	52	99
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT FLASH OFF TIME SETTING				
5	Scan Two Characters From Appendix E, Keypad	'0' and '5'	'1' and '0'	'5' and '2'	'9' and '9'
6	Scan ENTER/EXIT PROGRAMMING MODE				

Flash Off Time — cont.

ENTER/EXIT PROGRAMMING MODE

Select Flash OFF Time Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

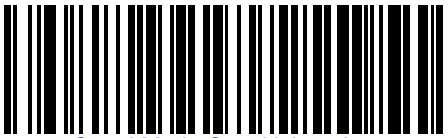
DEFAULT

06 = Flash is OFF for 600ms

Stand Mode Sensitivity

Sets the sensitivity level for stand mode wakeup. Choices are low, medium and high.

ENTER/EXIT PROGRAMMING MODE


Stand Mode Sensitivity = Low

Stand Mode Sensitivity = Medium

DEFAULT

Stand Mode Sensitivity = High

Green Spot Duration

Specifies the duration of the good read pointer beam after a good read.

ENTER/EXIT PROGRAMMING MODE

Green Spot Duration = Disable (Green Spot is Off)

Green Spot Duration = Short (300 msec)

DEFAULT

Green Spot Duration = Medium (500 msec)

Green Spot Duration = Long (800 msec)

Chapter 5

RS-232 ONLY Interface

Introduction

Use the programming bar codes in this chapter if modifications to the standard RS-232 interface settings are necessary to meet your system's requirements. Additional settings which apply to both the RS-232 and USB interfaces are available in Chapter 6, RS-232/ USB-Com Interfaces.

RS-232 Standard Factory Settings

Reference Appendix B, Standard Defaults for a listing of standard factory settings.

Baud Rate

Baud rate is the number of bits of data transmitted per second. Set the reader's baud rate to match the baud rate setting of the host device. With an improper baud rate setting, data may not reach the host correctly.

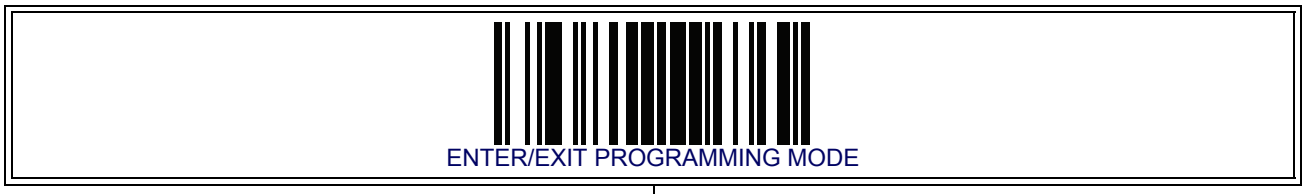
Baud Rate — continued

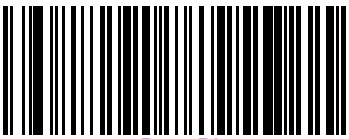
ENTER/EXIT PROGRAMMING MODE

Baud Rate = 9600	DEFAULT
	Baud Rate = 19,200
Baud Rate = 38,400	
	Baud Rate = 57,600
Baud Rate = 115,200	

Data Bits

This parameter allows the reader to interface with devices requiring a 7-bit or 8-bit ASCII protocol for sending and receiving data.





Stop Bits

The stop bit(s) at the end of each transmitted character marks the end of transmission of one character and prepares the receiving device for the next character in the serial data stream. The number of stop bits selected (one or two) depends on the number the receiving terminal is programmed to accommodate. Set the number of stop bits to match host device requirements.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

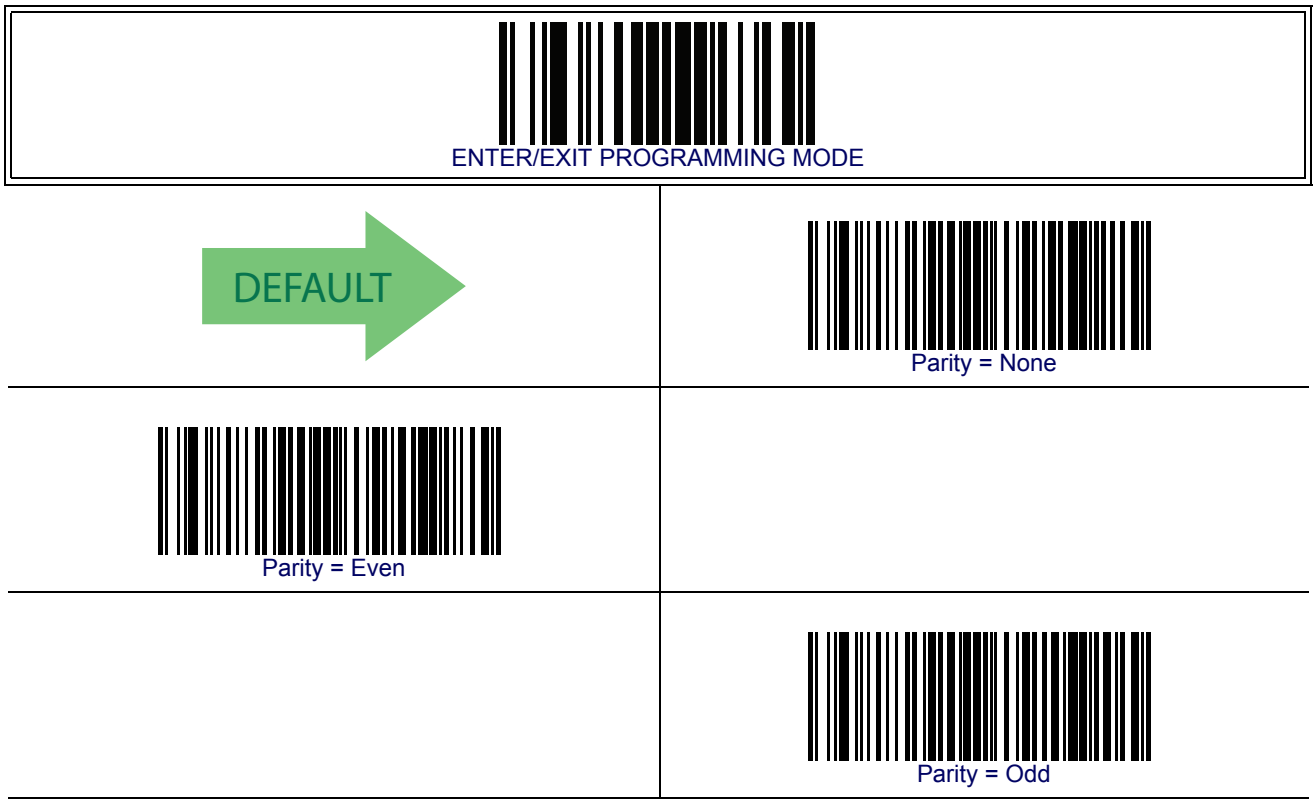
1 Stop Bit

2 Stop Bits

Parity

This feature specifies parity required for sending and receiving data. A parity check bit is the most significant bit of each ASCII coded character. Select the parity type according to host device requirements.

- Select None when no parity bit is required.
- Select Odd parity and the parity bit value is set to 0 or 1, based on data, to ensure that an odd number of 1 bits are contained in the coded character.
- Select Even parity and the parity bit value is set to 0 or 1, based on data, to ensure that an even number of 1 bits are contained in the coded character.



Handshaking Control

The data interface consists of an RS-232 port designed to operate either with or without the hardware handshaking lines, *Request to Send* (RTS), and *Clear to Send* (CTS). Handshaking Control includes the following options:

- RTS — RTS is asserted during transmissions. CTS is ignored.
- RTS/CTS — RTS is asserted during transmissions. CTS gates transmissions.
- RTS/XON/XOFF — RTS is asserted during transmissions. CTS is ignored. XON and XOFF gate transmissions.
- RTS On/CTS — RTS is always asserted. CTS gates transmissions.
- RTS/CTS Scan Control — RTS is asserted during transmissions. CTS gates transmissions and controls enable and disable state of scanner.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Handshaking Control = RTS

Handshaking Control = RTS/CTS

Handshaking Control = RTS/XON/XOFF

Handshaking Control = RTS On/CTS

Handshaking Control = RTS/CTS Scan Control

Chapter 6

RS-232/USB-Com Interfaces

Introduction

The programming bar codes in this chapter allow modifications to the standard RS-232 and USB-Com interfaces.

Standard Factory Settings

Reference Appendix B, Standard Defaults for a listing of standard factory settings.

Intercharacter Delay

This parameter specifies the intercharacter delay between the end of one character and the beginning of the next. The delay can be set within a range of zero (0) to 990 milliseconds in 10ms increments. A setting of zero specifies no delay.

To set the delay:

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 10 (setting is in 10ms increments). Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT INTERCHARACTER DELAY SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 7 for some examples of how to set this feature.

Table 7. Intercharacter Delay Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	50ms	150ms	600ms	850ms
2	**Divide by 10 (and pad with leading zeroes to yield two-digits)**	05	15	60	85
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT INTERCHARACTER DELAY SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'0' and '5'	'5' and '0'	0' and '0'	'8' and '5'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Intercharacter Delay — cont.

ENTER/EXIT PROGRAMMING MODE

Intercharacter Delay = No Delay

Select Intercharacter Delay Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 00 = No Intercharacter Delay

Beep On ASCII BEL

When this parameter is enabled, the reader issues a beep when a <BEL> character is detected on the RS-232 serial line. <BEL> is issued to gain a user's attention to an illegal entry or other important event.

ENTER/EXIT PROGRAMMING MODE

Beep On ASCII BEL = Disable

DEFAULT

Beep On ASCII BEL = Enable

Beep On Not on File

This option enables/disables the action of the reader to sound a three beep sequence upon receiving a Not-On-File (NOF) host command.

ENTER/EXIT PROGRAMMING MODE

Beep On Not On File = Disable

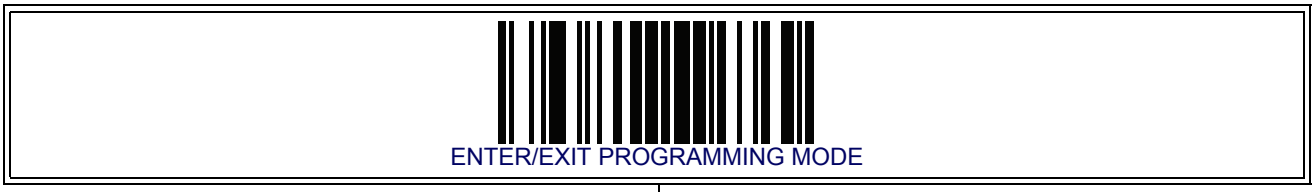
DEFAULT

Beep On Not On File = Enable

ACK NAK Options

This enables/disables the ability of the reader to support the RS-232 ACK/NAK protocol. When configured, the reader and/or host sends an “ACK” when it receives data properly, and sends “NAK” when the data is in error.
Options are:

- Disable
- Enable for label transmission — The reader expects an ACK/NAK response from the host when a label is sent.
- Enable for host-command acknowledge — The reader will respond with ACK/NAK when the host sends a command.
- Enable for label transmission and host-command acknowledge



DEFAULT

ACK Character

This setting specifies an ASCII character or hex value to be used as the ACK character. ASCII characters or any hex value from 0 to 0xFF can be selected.

NOTE

Setting to previously defined characters such as XON, XOFF, or host commands conflicts with normal operation of these characters. 8-bit data is not recognized when the option Data Bits has been set as 7 Data Bits.

To set this feature:

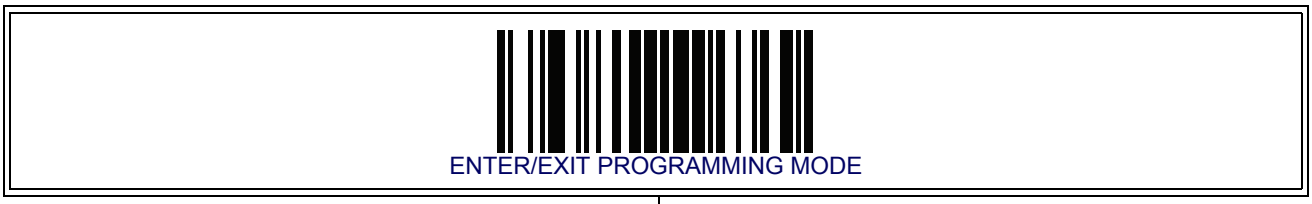
1. Determine the desired character or value.
2. Use the ASCII Character Set on the inside back cover of this manual to find the hex equivalent for the desired character/value.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT ACK CHARACTER SETTING.
5. Scan the appropriate two alpha-numeric characters from the keypad in Appendix E, Keypad, that represent the desired character/value in step 1 above. The second character will cause a two-beep indication.
6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 8 for some examples of how to set this feature.

Table 8. ACK Character Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Character/Value	ACK	$	@	>
2	Hex equivalent	0x06	0x24	0x40	0x3E
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT ACK CHARACTER SETTING				
5	Scan Two Characters From Appendix E, Keypad	'0' and '6'	'2' and '4'	'4' and '0'	'3' AND 'E'
6	Scan ENTER/EXIT PROGRAMMING MODE				

ACK Character — cont.



DEFAULT

0x06 ‘ACK’ Character

NAK Character

This setting specifies an ASCII character or hex value to be used as the NAK character. ASCII characters or any hex value from 0 to 0xFF can be selected.

NOTE

Setting to previously defined characters such as XON, XOFF, or host commands conflicts with normal operation of these characters. 8-bit data is not recognized when the option Data Bits has been set as 7 Data Bits.

To set this feature:

1. Determine the desired character or value.
2. Use the ASCII Character Set on the inside back cover of this manual to find the hex equivalent for the desired character/value.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT NAK CHARACTER SETTING.
5. Scan the appropriate two alpha-numeric characters from the keypad in Appendix E, Keypad, that represent the desired character/value in step 1 above. The second character will cause a two-beep indication.
6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 9 for some examples of how to set this feature.

Table 9. NAK Character Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Character/Value	NAK	$	@	>
2	Hex equivalent	0x15	0x24	0x40	0x3E
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT ACK CHARACTER SETTING				
5	Scan Two Characters From Appendix E, Keypad	'1' and '5'	'2' and '4'	'4' and '0'	'3' AND 'E'
6	Scan ENTER/EXIT PROGRAMMING MODE				

NAK Character — cont.

ENTER/EXIT PROGRAMMING MODE

Select NAK Character Setting

DEFAULT 0x15 ‘NAK’ Character

ACK NAK Timeout Value

This option specifies the amount of time the reader waits for an ACK character from the host following label transmission. The selectable timeout range is 200 milliseconds to 15,000ms (15 seconds) in 200ms increments. A selection of 0 disables the timeout.

To set this value:

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 200 (setting is in 200ms increments). Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT ACK NAK TIMEOUT VALUE SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 10 for some examples of how to set this feature.

Table 10. ACK NAK Timeout Value Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	200ms	1,000ms (1 sec.)	5200ms (5.2 sec.)	15,000ms (1 sec.)
2	Divide by 200	01	05	26	75
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT ACK NAK TIMEOUT VALUE SETTING				
5	Scan Two Characters From Appendix E, Keypad	'0' and '1'	'0' and '5'	'2' and '6'	'7' and '5'
7	Scan ENTER/EXIT PROGRAMMING MODE				

ACK NAK Timeout Value — cont.

ENTER/EXIT PROGRAMMING MODE

Select ACK NAK Timeout Value Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

01 ACK NAK Timeout value is 200ms

ACK NAK Retry Count

This feature specifies the number of times the reader retries a label transmission due to a retry condition. The selectable range is from 1 to 254 retries. A selection of 0 disables the count, and a selection of 255 specifies unlimited retries.

To set this feature:

1. Determine the desired setting.
2. Pad the number with leading zeroes to yield three digits. For example: 0 = 000, 5 = 005, 20 = 020, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT ACK NAK RETRY COUNT SETTING.
5. Scan the appropriate three digits from the keypad in Appendix E, Keypad, that represent the number which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 11 for some examples of how to set this feature.

Table 11. ACK NAK Retry Count Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	Disable Retry Count	3 Retries	54 Retries	Unlimited Retries
2	**Pad with leading zero(es)**	000	003	054	255
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT ACK NAK RETRY COUNT SETTING**				
5	**Scan Three Characters From** Appendix E, Keypad	'0', '0' and '0'	'0', '0' and '3'	'0', '5' and '4'	'2', '5' and '5'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

ACK NAK Retry Count — cont.

ENTER/EXIT PROGRAMMING MODE

Select ACK NAK Retry Count Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 003 = 3 Retries

ACK NAK Error Handling

This feature specifies the method the reader uses to handle receive errors detected while waiting for an ACK character from the host.
Options are:

- Ignore errors detected
- Process error as valid ACK character
- Process error as valid NAK character

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ACK NAK Error Handling = Ignore Errors Detected

ACK NAK Error Handling = Process Error as Valid ACK Character

ACK NAK Error Handling = Process Error as Valid NAK Character

Indicate Transmission Failure

This option enables/disables the reader's ability to sound an error beep to indicate a transmission failure while in ACK/NAK mode.

ENTER/EXIT PROGRAMMING MODE

Indicate Transmission Failure = Disable Indication

Indicate Transmission Failure = Enable Indication

DEFAULT

Disable Character

Specifies the value of the RS-232 host command used to disable the reader. ASCII characters or any hex value from 0 to 0xFF can be selected.

NOTE

Setting to previously defined characters such as XON, XOFF, or host commands conflicts with normal operation of these characters. 8-bit data is not recognized when the option Data Bits has been set as 7 Data Bits.

To set the value:

1. Determine the desired character or value. A setting of 0xFF indicates the the Disable Character is not used (not available).
2. Use the ASCII Character Set on the inside back cover of this manual to find the hex equivalent for the desired character/value.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT DISABLE CHARACTER SETTING.
5. Scan the appropriate two alpha-numeric characters from the keypad in Appendix E, Keypad, that represent the desired character/value in step 1 above. The second character will cause a two-beep indication.
6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 12 for some examples of how to set this feature.

Table 12. Disable Character Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired character/value**	'd'	'}'	'D'	Disable Command Not Used
2	**Hex equivalent**	0x64	0x7D	0x44	0xFF
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT DISABLE CHARACTER VALUE SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'6' and '4'	'7' and 'D'	'4' and '4'	'F' AND 'F'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Disable Character — cont.

ENTER/EXIT PROGRAMMING MODE

Select Disable Character Setting

DEFAULT

0x44 = Disable Character is ‘D’

Enable Character

Specifies the value of the RS-232 host command used to enable the reader. ASCII characters or any hex value from 0 to 0xFF can be selected.

NOTE

Setting to previously defined characters such as XON, XOFF, or host commands conflicts with normal operation of these characters. 8-bit data is not recognized when the option Data Bits has been set as 7 Data Bits.

To set this feature:
Determine the desired character or value. A setting of 0xFF indicates the the Enable Character is not used (not available).

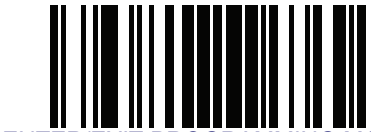
1. Determine the desired character or value.
2. Use the ASCII Character Set on the inside back cover of this manual to find the hex equivalent for the desired character/value.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT ENABLE CHARACTER SETTING.
5. Scan the appropriate two alpha-numeric characters from the keypad in Appendix E, Keypad, that represent the desired character/value in step 2 above. The second character will cause a two-beep indication.
6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 13 for some examples of how to set this feature.

Table 13. Enable Character Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired character/value	'e'	'}'	'E'	Enable Command Not Used
2	Hex equivalent	0x65	0x7D	0x45	0xFF
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT DISABLE CHARACTER VALUE SETTING				
5	Scan Two Characters From Appendix E, Keypad	'6' and '5'	'7' and 'D'	'4' and '5'	'F' AND 'F'
6	Scan ENTER/EXIT PROGRAMMING MODE				

Enable Character — cont.



ENTER/EXIT PROGRAMMING MODE

Select Enable Character Setting

DEFAULT

0x45 = Enable Character is ‘E’

NOTES

Chapter 7
Keyboard Interface

Introduction

Use the programming bar codes in this chapter to select options for USB Keyboard and Wedge Interfaces.

Standard Factory Settings

Reference Appendix B, Standard Defaults for a listing of standard factory settings.

Scancode Tables

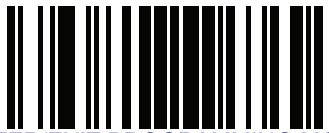
Information about control character emulation which applies to keyboard interfaces is listed in Appendix F, Scancode Tables.

Country Mode

This feature specifies the country/language supported by the keyboard.
Only the following interfaces support ALL Country Modes.

- USB Keyboard (without alternate key encoding)
- AT, PS/2 25-286, 30-286, 50, 50Z, 60, 70, 80, 90 & 95 w/Std Key Encoding
- Keyboard Wedge for IBM AT PS2 with standard key encoding but without external keyboard
- AT, PS/2 25-286, 30-286, 50, 50Z, 60, 70, 80, 90 & 95 without Alternate Key
- Keyboard Wedge for IBM AT PS2 without alternate key encoding but without external keyboard

All other interfaces support ONLY the following Country Modes: U.S., Belgium, Britain, France, Germany, Italy, Spain, Sweden.


ENTER/EXIT PROGRAMMING MODE

DEFAULT

Country Mode = U.S.

Country Mode = Belgium

Country Mode = Britain

Country Mode = Croatia

Supports only the interfaces listed in theCountry Mode feature description.

Supports only the interfaces listed in theCountry Mode feature description.

Country Mode = Czech Republic

Country Mode — continued

ENTER/EXIT PROGRAMMING MODE

Country Mode = Denmark	Supports only the interfaces listed in theCountry Mode feature description.
	Country Mode = France
Country Mode = Germany	
Supports only the interfaces listed in theCountry Mode feature description.	Country Mode = Hungary
Country Mode = Italy	
Supports only the interfaces listed in theCountry Mode feature description.	Country Mode = Japanese 106-key
Country Mode = Norway	Supports only the interfaces listed in theCountry Mode feature description.

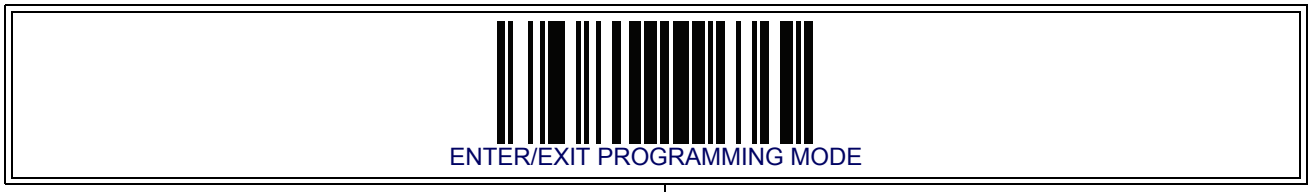
Country Mode — continued

ENTER/EXIT PROGRAMMING MODE

Country Mode = Poland	Supports only the interfaces listed in theCountry Mode feature description.
Supports only the interfaces listed in theCountry Mode feature description.	Country Mode = Portugal
Country Mode = Romania	Supports only the interfaces listed in theCountry Mode feature description.
Supports only the interfaces listed in theCountry Mode feature description.	Country Mode = Slovakia
Country Mode = Spain	
	Country Mode = Sweden
Country Mode = Switzerland	Supports only the interfaces listed in theCountry Mode feature description.

Caps Lock State

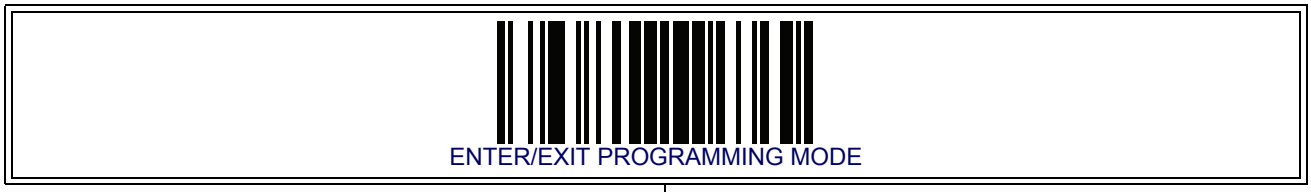
This option specifies the format in which the reader sends character data. This applies to keyboard wedge interfaces. This does not apply when an alternate key encoding keyboard is selected.



DEFAULT

Numlock

This option specifies the setting of the Numbers Lock (Numlock) key while in keyboard wedge interface. This only applies to alternate key encoding interfaces. It does not apply to USB keyboard.



DEFAULT

Send Control Characters

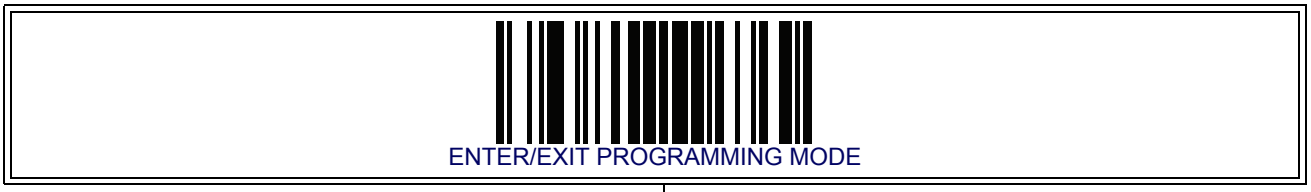
This feature Specifies how the reader transmits ASCII control characters to the host. Reference Appendix F, Scancode Tables for more information about control characters.

Options are as follows:

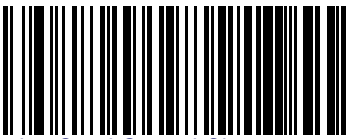
Control Character 00 — Characters from 00 to 0x1F are sent as control character Ctrl+Keys, special keys are located from 0x80 to 0xA1.

Control Character 01 — Characters from 00 to 0x1F are sent as control character Ctrl+Capital Key, special keys are located from 0x80 to 0xA1.

Control Character 02 — Special keys are located from 00 to 0x1F and characters from 0x80 to 0xFE are intended as an extended ASCII table (Microsoft Windows Codepage 1252 — see Microsoft Windows Codepage 1252 on page 374).



DEFAULT



Wedge Quiet Interval

This option specifies the amount of time to look for keyboard activity before the reader breaks the keyboard connection in order to transmit data to host. The selectable range for this feature is from 0 to 990ms in 10ms increments.

NOTE **This feature applies ONLY to the Keyboard Wedge interface.**

Follow these instructions to set this feature:

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 10 (setting is in 10ms increments). Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT WEDGE QUIET INTERVAL SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE **If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.**

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure to set the Wedge Quiet Interval. See Table 14 for some examples of how to set this feature.

Table 14. Timeout Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	10ms	150ms	600ms	850ms
2	Divide by 10 (and pad with leading zeroes)	01	15	60	85
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT WEDGE QUIET INTERVAL SETTING				
5	Scan Two Characters From Appendix E, Keypad	'0' and '1'	'1' and '5'	'6' and '0'	'8' and '5'
6	Scan ENTER/EXIT PROGRAMMING MODE				

Wedge Quiet Interval — cont.

ENTER/EXIT PROGRAMMING MODE

Select Wedge Quiet Interval Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

10 = Quiet Interval of 100 ms

Intercharacter Delay

This parameter specifies the intercharacter delay between the end of one character and the beginning of the next. The delay can be set within a range of zero (0) to 990 milliseconds in 10ms increments. A setting of zero specifies no delay.

NOTE **This feature applies ONLY to the Keyboard Wedge interface.**

To set the delay:

1. Determine the desired setting in milliseconds.
2. Divide the desired setting by 10 (setting is in 10ms increments). Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT INTERCHARACTER DELAY SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE **If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.**

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 14 for some examples of how to set this feature.

Table 15. Intercharacter Delay Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	50ms	150ms	600ms	850ms
2	**Divide by 10 (and pad with leading zeroes to yield two-digits)**	05	15	60	85
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT INTERCHARACTER DELAY SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'0' and '5'	'1' and '5'	'6' and '0'	'8' and '5'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Intercharacter Delay — cont.

ENTER/EXIT PROGRAMMING MODE

Intercharacter Delay = No Delay

Select Intercharacter Delay Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 00 = No Intercharacter Delay

Intercode Delay

Specifies the delay between labels transmitted to the host for this interface. The selectable range for this feature is from 0 to 99 seconds.

Follow these instructions to set this feature:

1. Determine the desired setting.
2. Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT INTERCODE DELAY SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the duration which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 16 for some examples of how to set this feature.

Table 16. Wedge Intercode Delay Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	No Delay	5 Seconds	60 Seconds	99 Seconds
2	Pad with leading zero(es)	00	05	60	99
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT INTERCODE DELAY SETTING				
5	Scan Two Characters From Appendix E, Keypad	'0' and '0'	'0' and '5'	'6' and '0'	'9' AND '9'
7	Scan ENTER/EXIT PROGRAMMING MODE				

Intercode Delay — cont.

ENTER/EXIT PROGRAMMING MODE

Set Intercode Delay

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

00 = No Wedge Intercode Delay

USB Keyboard Speed

This option specifies the USB poll rate for a USB keyboard.

NOTE **This feature applies ONLY to the USB Keyboard interface.**

ENTER/EXIT PROGRAMMING MODE

DEFAULT

USB Keyboard Speed = 1ms

USB Keyboard Speed = 2ms

USB Keyboard Speed = 3ms

USB Keyboard Speed = 4ms

USB Keyboard Speed = 5ms

USB Keyboard Speed — continued

ENTER/EXIT PROGRAMMING MODE

USB Keyboard Speed = 6ms

USB Keyboard Speed = 7ms

USB Keyboard Speed = 8ms

USB Keyboard Speed = 9ms

USB Keyboard Speed = 10ms

Chapter 8

USB-OEM Interface

Introduction

Feature settings for USB interfaces differ depending upon which host type the reader will be connected with. Use the feature settings in this chapter and Chapter 9, IBM 46XX Interface to specifically configure for the USB-OEM interface. Other USB interfaces are included in the approprite chapter for their host type.

Standard Factory Settings

Reference Appendix B, Standard Defaults for a listing of standard factory settings.

USB-OEM Device Usage

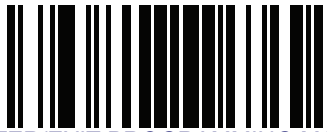
The USB-OEM protocol allows for the reader to be identified as one of two different types of bar code scanners. Depending on what other scanners you may already have connected to a USB-OEM POS, you may need to change this setting to enable all devices to communicate.

Options are:

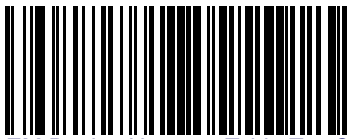
- Table Top Scanner
- Handheld Scanner

NOTE

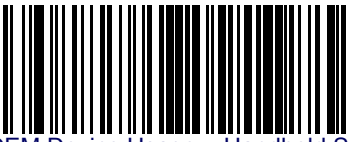
It may be necessary to switch device usage when connecting two readers/scanners of the same type to a POS system.



ENTER/EXIT PROGRAMMING MODE



USB-OEM Device Usage = Table Top Scanner



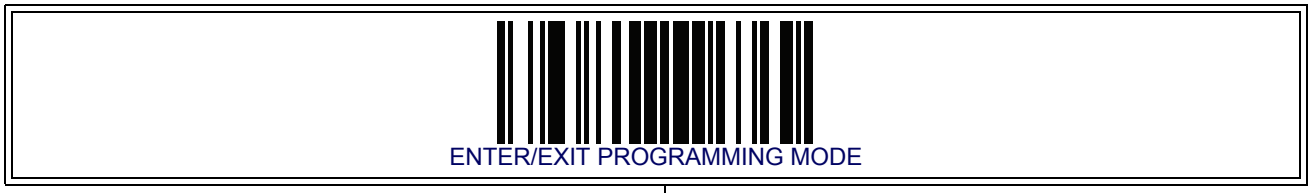
USB-OEM Device Usage = Handheld Scanner

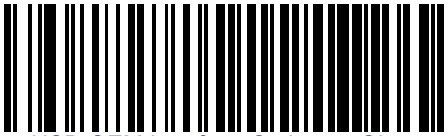
DEFAULT

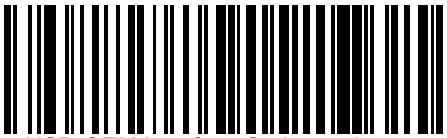
USB-OEM Interface Options

This setting provides for an interface specific control mechanism..
Options are:

- Obey — Obey Scanner Configuration Host Commands
- Ignore — Ignore Scanner Configuration Host Commands







NOTES

Chapter 9

IBM 46XX Interface

Introduction

Use the bar codes in this section to configure programmable features for available IBM 46XX interfaces.

IBM Standard Factory Settings

Reference Appendix B, Standard Defaults for a listing of standard factory settings.

46xx Number of Host Resets

Specifies how many consecutive resets are processed before the reader starts a five-second period to allow the user to enter Programming Mode and configure the reader. The configurable range for this feature is 1 to 15 resets.

ENTER/EXIT PROGRAMMING MODE

46xx Number of Host Resets = 1

46xx Number of Host Resets = 2

46xx Number of Host Resets = 3

46xx Number of Host Resets = 4

46xx Number of Host Resets = 5

46xx Number of Host Resets = 6

DEFAULT

46xx Number of Host Resets — cont.

ENTER/EXIT PROGRAMMING MODE

46xx Number of Host Resets = 7

46xx Number of Host Resets = 8

46xx Number of Host Resets = 9

46xx Number of Host Resets = 10

46xx Number of Host Resets = 11

46xx Number of Host Resets = 12

46xx Number of Host Resets — cont.

ENTER/EXIT PROGRAMMING MODE

46xx Number of Host Resets = 13

46xx Number of Host Resets = 14

46xx Number of Host Resets = 15

Transmit Labels in Code 39 Format

This feature enable/disables translation to Code 39 before transmitting label data to an IBM-46XX or a USB-OEM host. Only the symbology identifier is modified for the translation. The data is not converted to Code 39 or verified to be valid for Code 39.

Options are:

IBM Standard Format — Send labels in standard IBM format.

Code 39 Format — Translate the following symbologies to Code 39:

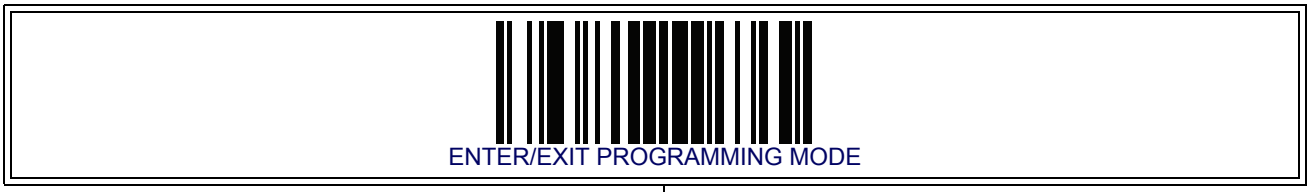
- USB-OEM: Code128, Code 93, and Codabar
- IBM-Port 5B: Code 128, Code 93, and Codabar
- IBM-Port 9B: Code 93 and Codabar

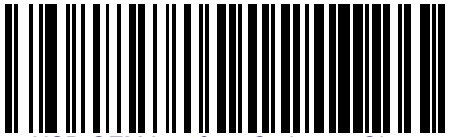
ENTER/EXIT PROGRAMMING MODE
DEFAULT
Transmit Labels in Code 39 Format = IBM Standard Format
Transmit Labels in Code 39 Format = Code 39 Format

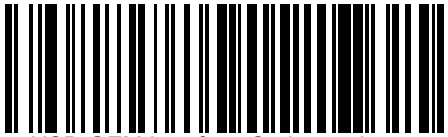
IBM 46XX Interface Options

This setting provides for an interface specific control mechanism..
Options are:

- Obey — Obey Scanner Configuration Host Commands
- Ignore — Ignore Scanner Configuration Host Commands







Chapter 10

Wand Emulation Interface

Introduction

This chapter provides feature/settings configuration for the Wand Emulation interface.

Wand Emulation Standard Factory Settings

Reference Appendix B, Standard Defaults for a listing of standard factory settings.

Wand Idle State

This feature specifies the level of the Wand output signal when the reader is idle.

NOTE

TTL logic levels:
0V <= Low <= 0.7V
2.4V <= High <= 5.25V

ENTER/EXIT PROGRAMMING MODE

Wand Idle State = Low

Wand Idle State = High

DEFAULT

Wand Polarity

This option specifies the polarity of the Wand output signal. Choices are:

- Quiet zones and spaces are high, bars are low
- Quiet zones and spaces are low, bars are high

NOTE

TTL logic levels:
0V <= Low <= 0.7V
2.4V <= High <= 5.25V

ENTER/EXIT PROGRAMMING MODE

Wand Polarity = Quiet Zones & Spaces High, Bars Low

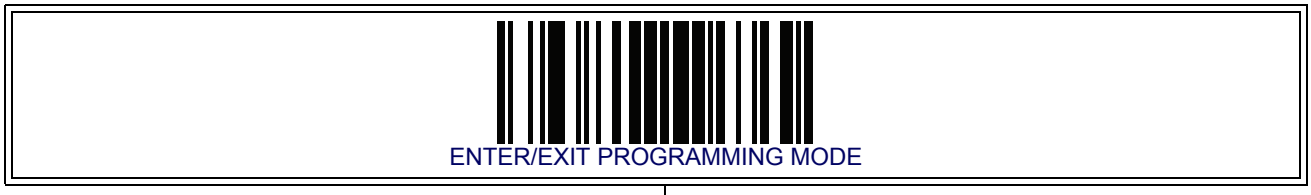
Wand Polarity = Quiet Zones & Spaces Low, Bars High

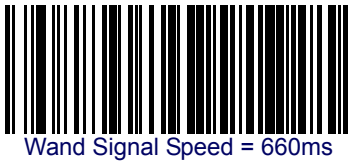
DEFAULT

Wand Signal Speed

This feature specifies the speed of the Wand output signal per nominal bar or space. Choices are:

- 330 microseconds
- 660 microseconds





DEFAULT

Wand Label Symbology Conversion

When this feature is enabled for the Wand Emulation interface, all bar code labels are converted to a single symbology.

Options are:

- No conversion
- Convert to Code 39 symbology
- Convert to Code 39 Full ASCII
- Convert to Code 128 symbology

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Label Symbology Conversion = No conversion

Label Symbology Conversion = Convert to Code 39

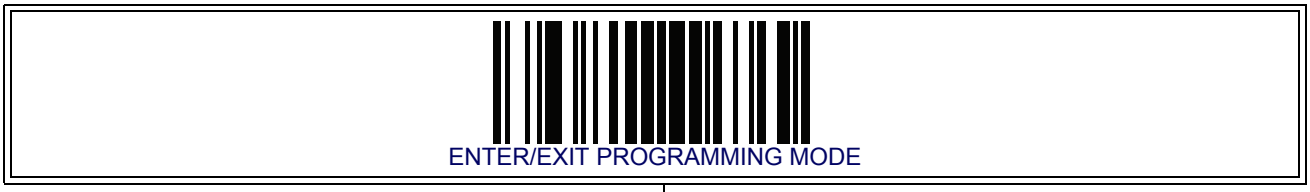
Label Symbology Conversion = Convert to Code 39 Full ASCII

Label Symbology Conversion = Convert to Code 128

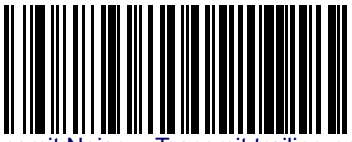
Wand Transmit Noise

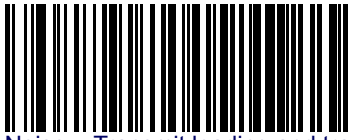
This option specifies the leading/trailing noise for the Wand interface. Choices are:

- Disable (no leading/trailing noise)
- Enable leading noise
- Enable trailing noise
- Enable leading and trailing noise



DEFAULT





NOTES

Chapter 11

Data Editing

Data Editing Overview

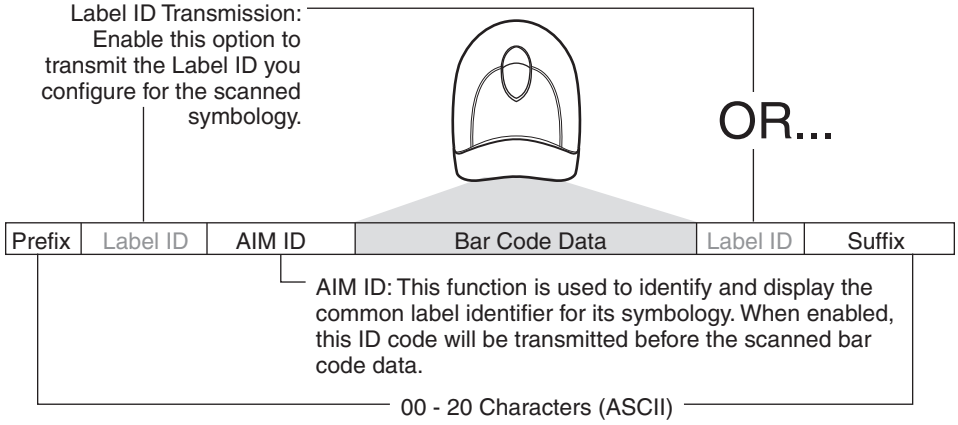
CAUTION

It is not recommended to use these features with IBM interfaces.

When a bar code is scanned, additional information can be sent to the host computer along with the bar code data. This combination of bar code data and supplementary user-defined data is called a "message string." The features in this chapter can be used to build specific user-defined data into a message string.

There are several types of selectable data characters that can be sent before and after scanned data. You can specify if they should be sent with all symbologies, or only with specific symbologies. Figure 3 shows the available elements you can add to a message string:

Figure 3. Breakdown of a Message String


Label ID Transmission: Enable this option to transmit the Label ID you configure for the scanned symbology.
OR...
Prefix
Label ID
AIM ID
Bar Code Data
Label ID
Suffix
AIM ID: This function is used to identify and display the common label identifier for its symbology. When enabled, this ID code will be transmitted before the scanned bar code data.
00 - 20 Characters (ASCII)

NOTE

Additional advanced editing is available. See the Advanced Formatting features in the Datalogic Aladdin Configuration Application or contact Technical Support on page 3 **for more information.**

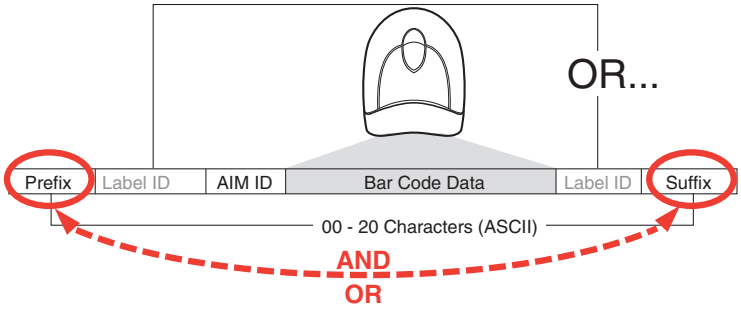
Please Keep In Mind...

- Modifying a message string is not a mandatory requirement. Data editing is sophisticated feature allowing highly customizable output for advanced users. Factory default settings for data editing is typically set to NONE.
- A prefix or suffix may be applied (reference the Symbologies chapter for these settings) across all symbologies (set via the Global features in this chapter).
- You can add any character from the ASCII Character Set (from 00-FF) on the inside back cover of this manual as a prefix, suffix or Label ID.
- Enter prefixes and suffixes in the order in which you want them to appear on the output.

Global Prefix/Suffix

Up to 20 ASCII characters may be added as a prefix (in a position before the bar code data) and/or as a suffix (in a position following the bar code data) as indicated in Figure 4.

Figure 4. Prefix and Suffix Positions



Example: Setting a Prefix

In this example, we'll set a prefix for all symbologies.

1. Determine which ASCII character(s) are to be added to scanned bar code data. In this example, we'll add a dollar sign ('$') as a prefix.
2. Scan the ENTER/EXIT bar code.
3. Scan the SET GLOBAL PREFIX bar code.
4. Reference the ASCII Chart on the inside back cover of this manual, to find the hex value assigned to the desired character. The corresponding hex number for the '$' character is 24. To enter this selection code, scan the '2' and '4' bar codes from Appendix E, Keypad.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. If less than the expected string of 20 characters are selected, scan the ENTER/EXIT bar code to terminate the string.
6. Scan the ENTER/EXIT bar code once again to exit Programming Mode.
7. The resulting message string would appear as follows:

   Scanned bar code data:12345

   Resulting message string output: $12345

This option sets up to 20 characters each from the set of ASCII characters or any hex value from 00 to FF. To configure this feature, scan the ENTER/EXIT bar code to place the unit in Programming Mode, then the "Set Global Prefix" or "Set Global Suffix," bar code followed by the digits (in hex) from the Alphanumeric characters in Appendix E, Keypad representing your desired character(s). If less than the expected string of 20 characters are selected, scan the ENTER/EXIT bar code to terminate the string. Reference the section, Example: Setting a Prefix on page 98, for more information. Exit programming mode by scanning the ENTER/EXIT bar code once again.

ENTER/EXIT PROGRAMMING MODE

Set Global Prefix

Set Global Suffix

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

No Global Prefix
Global Suffix = 0x0D (CR)

Global AIM ID

NOTE

This feature enables/disables addition of AIM IDs for all symbology types.

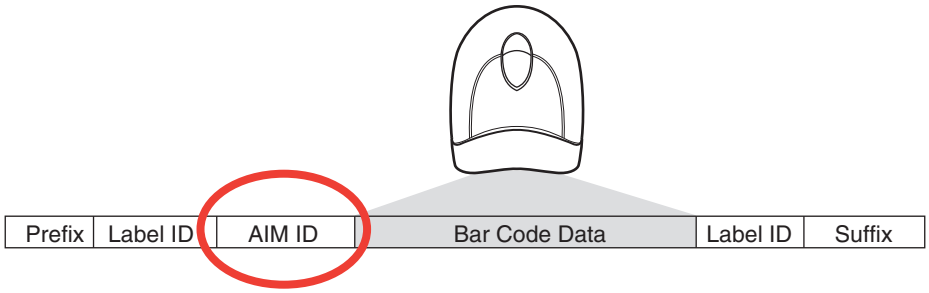
AIM label identifiers (as opposed to custom characters you select yourself as with label identifiers) can be included with scanned bar code data. AIM label identifiers consist of three characters as follows:

- A close brace character (ASCII ']'), followed by...
- A code character (see the table below), followed by...
- A modifier character (the modifier character is symbol dependent).

SYMBOLOGY	CHAR	SYMBOLOGY	CHAR
UPC/EAN	E[a]	Code 128/GS1-128	C
Code 39 and Code 32	A	GS1 DataBar Omnidirectional, GS1 DataBar Expanded	e
Codabar	F	Standard 2 of 5	S
Interleaved 2 of 5	I	ISBN	X[b]
Code 93	G	Code 11	H

a. UPC-A and UPC-E labels are converted to EAN 13 when adding AIM IDs.
b. ISBN (X with a 0 modifier character)

Figure 5. AIM ID



Global AIM ID — continued

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Global AIM ID = Disable

Global AIM ID = Enable

GS1-128 AIM ID

If Global AIM ID is disabled, the AIM ID for GS1-128 can be enabled/disabled independently. The AIM ID for GS1-128 is a]C1,]C2 or]C3.
AIM IDs for other symbologies can be enabled/disabled independently as well. Contact Customer Support for assistance.

ENTER/EXIT PROGRAMMING MODE

GS1-128 AIM ID = Disable

GS1-128 AIM ID = Enable

DEFAULT

Label ID

A Label ID is a customizable code of up to three ASCII characters (each can be one of hex 0x01-0xFF), used to identify a bar code (symbology) type. It can be appended previous to or following the transmitted bar code data depending upon how this option is enabled. This feature provides options for configuring custom Label IDs as a pre-loaded set (see Label ID: Pre-loaded Sets on page 103) or individually per symbology (see Label ID: Set Individually Per Symbology on page 106). If you wish to program the reader to always include an industry standard label identifier for ALL symbology types, see the previous feature Global AIM ID on page 100.

Label ID: Pre-loaded Sets

The imager supports two pre-loaded sets of Label IDs. Table 17 shows the USA set and the EU set.

CAUTION

When changing from one Label ID set to another, all other imager configuration settings, including the host interface type, will be erased and set to the factory defaults. Any custom configuration or custom defaults will be lost.

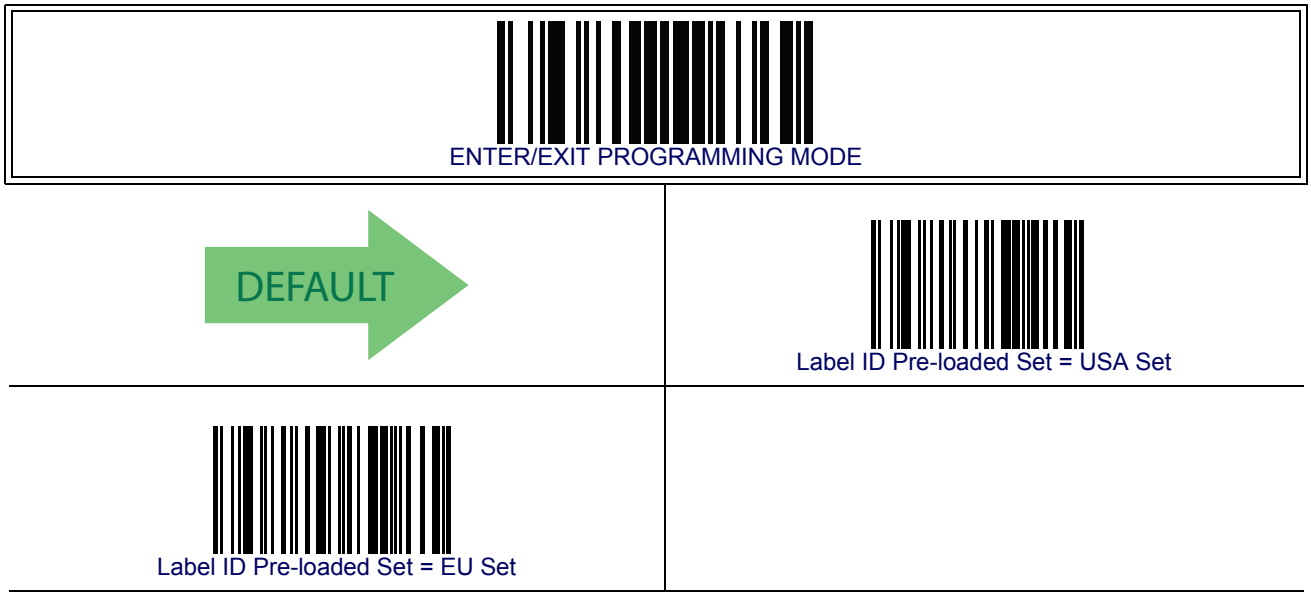


Table 17. Label ID Pre-loaded Sets

Symbology	USA Label ID set		EU Label ID set	
	ASCII character	Hex value	ASCII character	Hexidecimal value
ABC Codabar	S	530000	S	530000
Anker Plessey	o	6F0000	o	6F0000
CODABAR	%	250000	R	520000
Codablock F	l	6C0000	m	6D0000
Code 39 CIP	Y	590000	Y	590000
Code 93	&	260000	U	550000
CODE11	CE	434500	b	620000
CODE128	#	230000	T	540000
CODE32	A	410000	X	580000
CODE39	*	2A0000	V	560000
CODE4	4	340000	4	340000
CODE5	j	6A0000	j	6A0000
CODE93	&	260000	U	550000
DATALOGIC 2OF5	s	730000	s	730000
EAN13	F	460000	B	420000
EAN13 P2	F	460000	L	4C0000
EAN13 P5	F	460000	M	4D0000
EAN13 P8	F	460000	#	230000
EAN8	FF	464600	A	410000
EAN8 P2	FF	464600	J	4A0000
EAN8 P5	FF	464600	K	4B0000
EAN8 P8	FF	464600	*	2A0000
FOLLETT 2OF5	O	4F0000	O	4F0000
GS1 DATABAR EXPANDED	RX	525800	t	740000
GS1 DATABAR LIMITED	RL	524C00	v	760000
GS1 DATABAR OMNIDIRECTIONAL	R4	523400	u	750000
GS1-128		000000	k	6B0000
GTIN	G	470000	$A	244100
GTIN2	G2	473200	$B	244200
GTIN5	G5	473500	$C	244300
GTIN8	G8	473800	$D	244400

Symbology	USA Label ID set		EU Label ID set	
I2OF5	i	690000	N	4E0000
IATA	IA	494100	&	260000
Industrial 2 of 5	W	570000	W	570000
Interleaved 2 of 5 CIP HR	e	650000	e	650000
ISBN	I	490000	@	400000
ISBT128	f	660000	f	660000
ISSN	n	6E0000	n	6E0000
MSI	@	400000	Z	5A0000
Plessey	a	610000	a	610000
S25	s	730000	P	500000
UPCA	A	410000	C	430000
UPCA P2	A	410000	F	460000
UPCA P5	A	410000	G	470000
UPCA P8	A	410000	Q	510000
UPCE	E	450000	D	440000
UPCE P2	E	450000	H	480000
UPCE P5	E	450000	I	490000
UPCE P8	E	450000	E	450000

Label ID: Set Individually Per Symbology

To configure a Label ID individually for a single symbology:

1. Scan the ENTER/EXIT bar code.
2. Select Label ID position as either BEFORE (Enable as Prefix) or AFTER (Enable as suffix) by scanning the appropriate bar code in the section Label ID Control on page 108. Reference Figure 6 for Label ID positioning options if multiple identification features are enabled.
3. Scan a bar code to select the symbology for which you wish to configure a custom Label ID from the section Label ID Symbology Selection, starting on page 109.
4. Determine the desired character(s) (you may choose up to three) which will represent the Label ID for the selected symbology.
5. Turn to the ASCII Character Set on the inside back cover of this manual and find the equivalent hex digits associated with your choice of Label ID. For example, if you wish to select an equal sign (=) as a Label ID, the chart indicates its associated hex characters as 3D. Turn to Keypad, starting on page 359 and scan the bar codes representing the hex characters determined. For the example given, the characters '3' and 'D' would be scanned. More examples of Label ID settings are provided in Table 18.

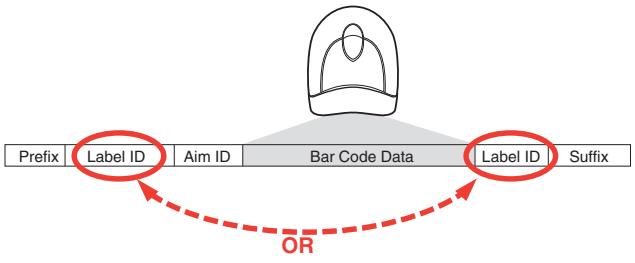
NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT bar code to exit Label ID entry.
7. Scan the ENTER/EXIT bar code once again to exit Programming Mode.

This completes the steps to configure a Label ID for a given symbology.

Figure 6. Label ID Position Options



Label ID — continued

Table 18. Label ID Examples

STEP	ACTION	EXAMPLES			
1.	**Scan the ENTER/EXIT bar code**	(Scanner enters Programming Mode)			
2.	**Determine placement of the Label ID characters BEFORE or AFTER with regard to scanned data using** Label ID Control on page 108	Enable as Prefix	Enable as Suffix	Enable as Prefix	Enable as Suffix
3.	**Scan the bar code selecting the symbology type you wish to designate label ID characters for using** Label ID Symbology Selection, starting on page 109**.**	GS1 DataBar Omnidirectional	Code 39	Interleaved 2 of 5	Code 32
4.	**Custom Label ID example (desired characters):**	D B *	= C 3	+	P H
5.	**Find hex equivalents from the ASCII table (inside back cover), then scan in these digits/ characters using the bar codes in the section:** Keypad, starting on page 359**. f you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.**	44 42 2A	3D 43 33	2B	50 48
6.	**Scan theENTER/EXIT bar code**	(Scanner exits Label ID entry)			
7.	**Scan the ENTER/EXIT bar code once again**	(Scanner exits Programming Mode)			
Result:		DB*[bar code data]	[bar code data]=C3	+[bar code data]	[bar code data]PH

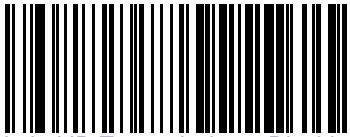
Label ID — continued

Label ID Control

This option controls whether a Label ID is disabled, or sent as a prefix or suffix for a given symbology type.

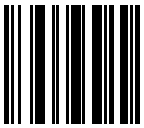
ENTER/EXIT PROGRAMMING MODE

DEFAULT


Label ID Transmission = Disable

Label ID Transmission = Enable as Prefix

Label ID Transmission = Enable as Suffix


CANCEL

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

Label ID — continued

Label ID Symbology Selection

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

Set UPC-A Label ID Character(s)

Set UPC-A/P2 Label ID Character(s)

Set UPC-A/P5 Label ID Character(s)

Set UPC-A/GS1-128 Label ID Character(s)

Set UPC-E Label ID Character(s)

Set UPC-E/P2 Label ID Character(s)

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

	Set UPC-E/P5 Label ID Character(s)
Set UPC-E/GS1-128 Label ID Character(s)	
	Set EAN 13 Label ID Character(s)
Set EAN 13/P2 Label ID Character(s)	
	Set EAN 13/P5 Label ID Character(s)
Set EAN 13/GS1-128 Label ID Character(s)	

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

Set EAN 8 Label ID Character(s)

Set EAN 8/P2 Label ID Character(s)

Set EAN 8/P5 Label ID Character(s)

Set EAN 8/GS1-128 Label ID Character(s)

Set GTIN Label ID Character(s)

Set GTIN/P2 Label ID Character(s)

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

	Set GTIN/P5 Label ID Character(s)
Set GTIN/GS1-128 Label ID Character(s)	
	Set GS1 DataBar Omnidirectional Label ID Character(s)
Set GS1 DataBar Expanded Label ID Character(s)	
	Set GS1 DataBar Limited Label ID Character(s)
Set Code 39 Label ID Character(s)	

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

Set Code 32 Label ID Character(s)

Set Code 39 CIP Label ID Character(s)

Set Code 128 Label ID Character(s)

Set GS1-128 Label ID Character(s)

Set Interleaved 2 of 5 Label ID Character(s)

Set Interleaved 2 of 5 CIP HR Label ID Character(s)

Set Datalogic 2 of 5 CIP HR Label ID Character(s)

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

	Set Codabar Label ID Character(s)
Set ABC Codabar Label ID Character(s)	
	Set Code 11 Label ID Character(s)
Set Standard 2 of 5 Label ID Character(s)	
	Set Industrial 2 of 5 Label ID Character(s)
Set ISSN Label ID Character(s)	

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

Set IATA Label ID Character(s)

Set Concatinated ISBT 128 Label ID Character(s)

Set MSI Label ID Character(s)

Set Plessey Label ID Character(s)

Set Anker Plessey Label ID Character(s)

Set Code 93 Label ID Character(s)

Label ID — continued

Label ID Symbology Selection — continued

This option selects the symbology for which a Label ID is to be configured. See Label ID on page 103 for full instructions.

ENTER/EXIT PROGRAMMING MODE

Set Codablock F Label ID Character(s)

Set Code 4 Label ID Character(s)

Set Code 5 Label ID Character(s)

Set Follett 2 of 5 Label ID Character(s)

Case Conversion

This feature allows conversion of the case of all alphabetic characters to upper or lower case.

NOTE

Case conversion affects ONLY scanned bar code data, and does not affect Label ID, Prefix, Suffix, or other appended data.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Case Conversion = Disable (no case conversion)

Case Conversion = Convert to upper case

Case Conversion = Convert to lower case

Character Conversion

Character conversion is an eight byte configuration item. The eight bytes are 4 character pairs represented in hexadecimal ASCII values. The first character in the pair is the character that will be converted. The second character in the pair is the character to convert to. If the character to convert in a pair is FF, then no conversion is done.

For example, if you have the character conversion configuration item set to the following: 41423132FFFFFFFF

The first pair is 4142 or AB (41 hex is an ASCII capital A, 42 hex is an ASCII capital B) and the second pair is 3132 or 12 (31 hex is an ASCII 1, 32 is an ASCII 2). The other two pairs are FFFF and FFFF.

With the label, AB12BA21, it would look as follows after the character conversion: BB22BB22.

The A characters were converted to B characters and the 1 characters were converted to 2 characters. Nothing is done with the last two character pairs, since they are all FF.

To set Character Conversion:

1. Scan the ENTER/EXIT bar code.
2. Scan the “Configure Character Conversion” bar code.
3. Determine the desired string. Sixteen positions must be determined as in the above example. Next, turn to the ASCII Chart on the inside back cover of this manual and find the equivalent hex digits needed to fulfill the string.
4. Turn to Appendix E, Keypad and scan the bar codes representing the hex characters determined in the previous step.
5. Scan the ENTER/EXIT bar code to exit Programming Mode.

NOTE

If less than the expected string of 16 characters are selected, scan the ENTER/EXIT bar code twice to accept the selections and exit Programming Mode.

Character Conversion — continued

ENTER/EXIT PROGRAMMING MODE

Configure Character Conversion

DEFAULT

0xFFFFFFFFFFFFFFFF
(No character conversion)

NOTES

Chapter 12 Symbologies

Introduction

The reader supports the following symbologies (bar code types). Options for each symbology are included in this chapter.

Symbologies

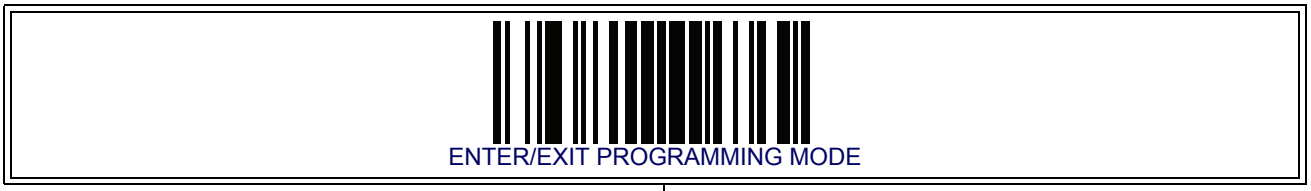
- UPC-A
- UPC-E
- GTIN Formatting
- EAN 13 (JAN 13)
- EAN 8 (JAN 8)
- Add-Ons
- GS1 DataBarTM Omnidirectional
- GS1 DataBarTM Expanded
- GS1 DataBarTM Limited
- Code 39
- Code 32 (Italian Pharmaceutical)
- Code 39 CIP (French Pharmaceutical)
- Code 128
- GS1-128
- Interleaved 2 of 5 (I 2 of 5)
- Interleaved 2 of 5 CIP HR
- Datalogic 2 of 5
- Codabar
- ABC Codabar
- Code 11
- Standard 2 of 5
- Industrial 2 of 5
- IATA
- ISBT 128
- MSI
- Plessey
- Code 93
- Codablock F
- Code 4
- Code 5
- Follett 2 of 5

Standard Factory Settings for Symbologies

Default settings are indicated at each feature/option with a green arrow. Also reference Appendix B, Standard Defaults for a listing of the most widely used set of standard factory settings. That section also provides space to record any custom settings needed or implemented for your system.

Disable All Symbologies

Scan this label to disable all symbologies.



Coupon Control

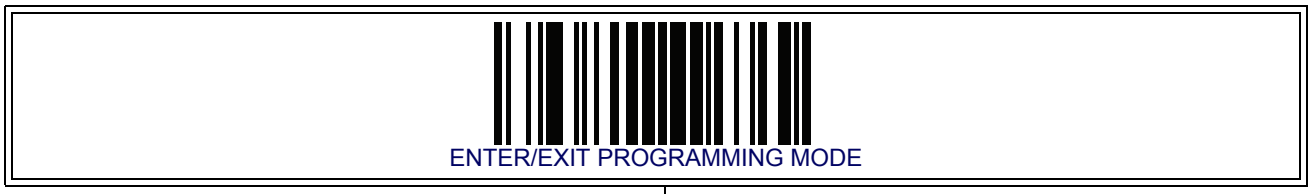
This feature is used to control the method of processing coupon labels.

Options are:

- Allow all — allow all coupon bar codes to be decoded
- Enable only UPC/EAN — enables only UPC/EAN coupon decoding
- Enable only GS1 DataBar — enables only GS1 DataBar coupon decoding

To set this feature:

1. Scan the SWITCH bar code.
2. Scan either the enable or disable bar code below. You'll need to cover any unused bar codes on this and the facing page to ensure that the reader sees only the bar code you intend to scan.
3. Complete the programming sequence by scanning the SWITCH bar code.



DEFAULT

UPC-A

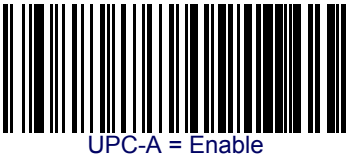
The following options apply to the UPC-A symbology.

UPC-A Enable/Disable

When disabled, the reader will not read UPC-A bar codes.

ENTER/EXIT PROGRAMMING MODE

UPC-A = Disable

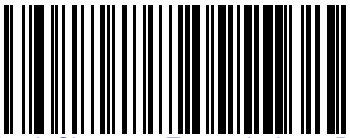

UPC-A = Enable

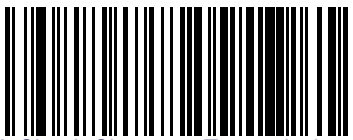
DEFAULT

UPC-A Check Character Transmission

Enable this option to transmit the check character along with UPC-A bar code data.

ENTER/EXIT PROGRAMMING MODE


UPC-A Check Character Transmission = Don't Send


UPC-A Check Character Transmission = Send

DEFAULT

UPC-A — cont.

Expand UPC-A to EAN-13

Expands UPC-A data to the EAN-13 data format. Selecting this feature also changes the symbology ID to match those required for EAN-13.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

UPC-A to EAN-13 = Don't Expand

UPC-A to EAN-13 = Expand

UPC-A Number System Character Transmission

This feature enables/disables transmission of the UPC-A number system character.

ENTER/EXIT PROGRAMMING MODE

UPC-A Number System Character = Do not transmit

UPC-A Number System Character = Transmit

DEFAULT

UPC-A — cont.

In-Store Minimum Reads

This feature specifies the minimum number of consecutive times an in-store label must be decoded before it is accepted as good read.

In-store labels are defined as UPC-A labels with a number-system character of 2 or 4 as well as EAN 8 and EAN 13 labels with a Flag1 character of 2 or an EAN 13 label starting with the three characters '980'.

ENTER/EXIT PROGRAMMING MODE

In-Store Minimum Reads = 1

In-Store Minimum Reads = 2

DEFAULT

In-Store Minimum Reads = 3

In-Store Minimum Reads = 4

UPC-E

The following options apply to the UPC-E symbology.

UPC-E Enable/Disable

When disabled, the reader will not read UPC-E bar codes.

ENTER/EXIT PROGRAMMING MODE

UPC-E = Disable

UPC-E = Enable

DEFAULT

UPC-E Check Character Transmission

Enable this option to transmit the check character along with UPC-E bar code data.

ENTER/EXIT PROGRAMMING MODE

UPC-E Check Character Transmission = Don't Send

UPC-E Check Character Transmission = Send

DEFAULT

UPC-E — cont.

Expand UPC-E to EAN-13

Expands UPC-E data to the EAN-13 data format. Selecting this feature also changes the symbology ID to match those required for EAN-13.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

UPC-E to EAN-13 = Don't Expand

UPC-E to EAN-13 = Expand

Expand UPC-E to UPC-A

Expands UPC-E data to the UPC-A data format.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

UPC-E to UPC-A = Don't Expand

UPC-E to UPC-A = Expand

UPC-E — cont.

UPC-E Number System Character Transmission

This feature enables/disables transmission of the UPC-E system number character.

ENTER/EXIT PROGRAMMING MODE

UPC-E Number System Character = Do not transmit

UPC-E Number System Character = Transmit

DEFAULT

UPC-E — cont.

UPC-E Minimum Reads

This feature specifies the minimum number of consecutive times a UPC-E label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

	UPC-E Minimum Reads = 1
UPC-E Minimum Reads = 2	DEFAULT
	UPC-E Minimum Reads = 3
UPC-E Minimum Reads = 4	

GTIN Formatting

This feature enables/disables the ability to convert UPC-E, UPC-A, EAN 8, and EAN 13 labels into the GTIN 14-character format.

NOTE

If add-on information is present on the base label prior to the conversion taking place, the addon information will be appended to the converted GTIN label.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GTIN Formatting = Disable

GTIN Formatting = Enable

EAN 13

The following options apply to the EAN 13 (Jan 13) symbology.

EAN 13 Enable/Disable

When disabled, the reader will not read EAN 13/JAN 13 bar codes.

ENTER/EXIT PROGRAMMING MODE

EAN 13 = Disable

EAN 13 = Enable

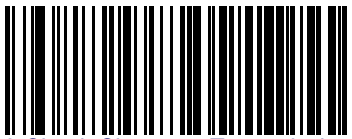
DEFAULT

EAN 13 Check Character Transmission

Enable this option to transmit the check character along with EAN 13 bar code data.

ENTER/EXIT PROGRAMMING MODE

EAN 13 Check Character Transmission = Don't Send

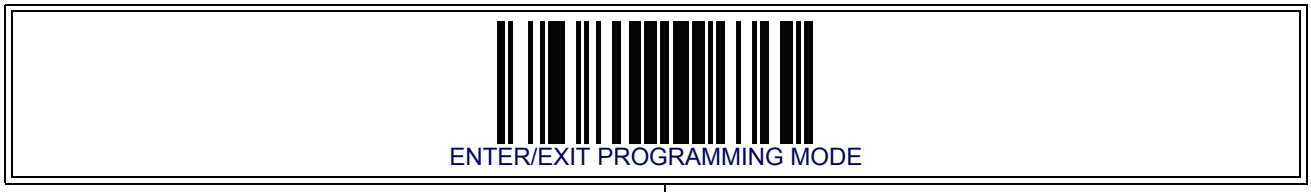

EAN 13 Check Character Transmission = Send

DEFAULT

EAN 13 — cont.

EAN-13 Flag 1 Character

Enables/disables transmission of an EAN/JAN13 Flag1 character. The Flag 1 character is the first character of the label.



DEFAULT

EAN-13 ISBN Conversion

This option enables/disables conversion of EAN 13/JAN 13 Bookland labels starting with 978 to ISBN labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

EAN-13 ISBN Conversion = Disable

EAN-13 ISBN Conversion = Convert to ISBN

ISSN Enable/Disable

Enables/disables conversion of EAN/JAN13 Bookland labels starting with 977 to ISSN labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ISSN = Disable

ISSN = Enable

EAN 13 — cont.

EAN 13 Minimum Reads

This feature specifies the minimum number of consecutive times an EAN 13 label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

EAN 13 Minimum Reads = 1

EAN 13 Minimum Reads = 2

EAN 13 Minimum Reads = 3

EAN 13 Minimum Reads = 4

EAN 8

The following options apply to the EAN 8 (Jan 8) symbology.

EAN 8 Enable/Disable

When disabled, the reader will not read EAN 8/JAN 8 bar codes.

ENTER/EXIT PROGRAMMING MODE

EAN 8 = Disable

EAN 8 = Enable

DEFAULT

EAN 8 Check Character Transmission

Enable this option to transmit the check character along with EAN 8 bar code data.

ENTER/EXIT PROGRAMMING MODE

EAN 8 Check Character Transmission = Don't Send

EAN 8 Check Character Transmission = Send

DEFAULT

EAN 8 — cont.

Expand EAN 8 to EAN 13

Enable this option to expand EAN 8/JAN 8 labels to EAN 13/JAN 13.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Expand EAN 8 to EAN 13 = Disable

Expand EAN 8 to EAN 13 = Enable

EAN 8 — cont.

EAN 8 Minimum Reads

This feature specifies the minimum number of consecutive times an EAN 8 (Jan 8) label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

DEFAULT

EAN 8 Minimum Reads = 1

EAN 8 Minimum Reads = 2

EAN 8 Minimum Reads = 3

EAN 8 Minimum Reads = 4

UPC/EAN Global Settings

This section provides configuration settings for UPC-A, UPC-E, EAN 13 and EAN 8 symbologies, and affects all of these unless otherwise marked for each feature description.

UPC/EAN Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

UPC/EAN Global Settings — cont.

UPC/EAN Decoding Level — cont.

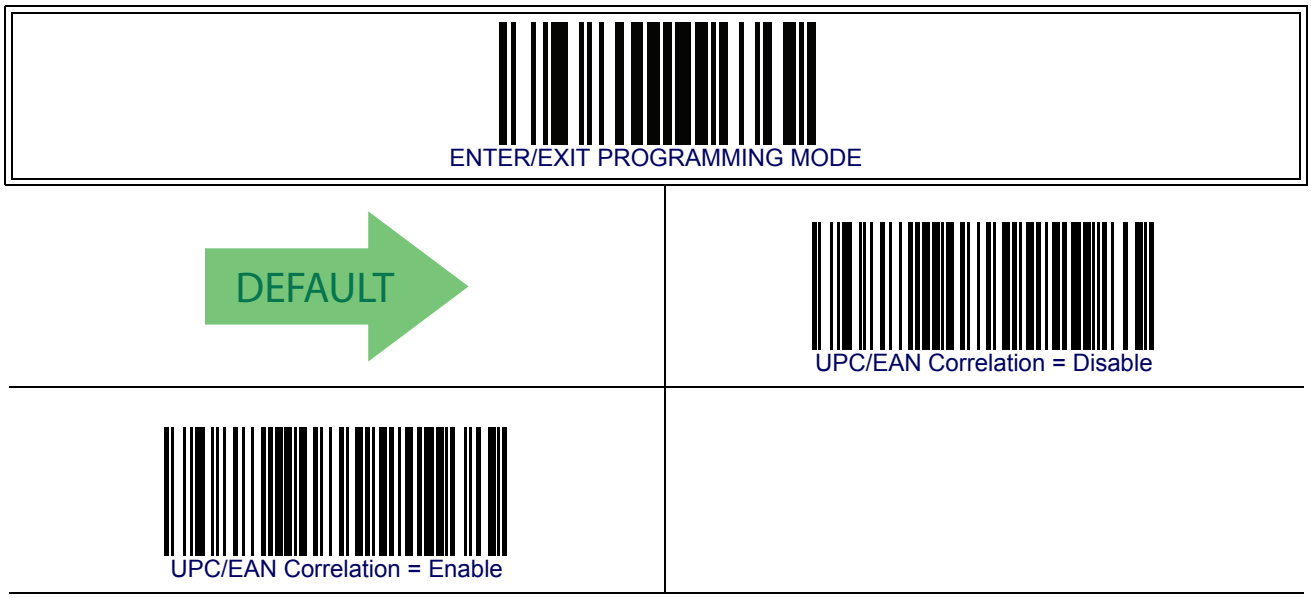
ENTER/EXIT PROGRAMMING MODE

UPC/EAN Decoding Level = 1	
DEFAULT	UPC/EAN Decoding Level = 2
UPC/EAN Decoding Level = 3	
	UPC/EAN Decoding Level = 4
UPC/EAN Decoding Level = 5	

UPC/EAN Global Settings — cont.

UPC/EAN Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.

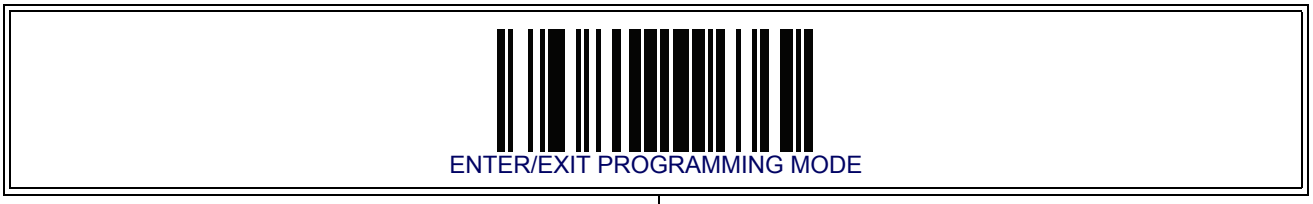


UPC/EAN Global Settings — cont.

UPC/EAN Price Weight Check

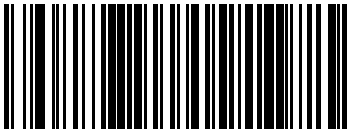
This feature enables/disables calculation and verification of price/weight check digits. Options are

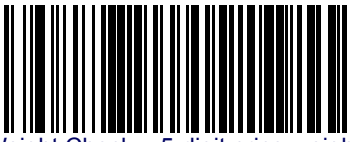
- Disabled
- Enable 4-digit price-weight check-digit calculation
- Enable 5-digit price-weight check-digit calculation
- Enable European 4-digit price-weight check-digit calculation
- Enable European 5-digit price-weight check-digit calculation

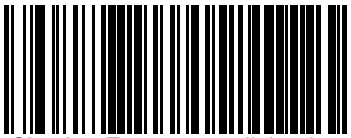


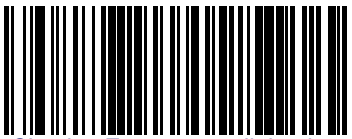
DEFAULT

Price Weight Check = Disabled


Price Weight Check = 4-digit price-weight check


Price Weight Check = 5-digit price-weight check

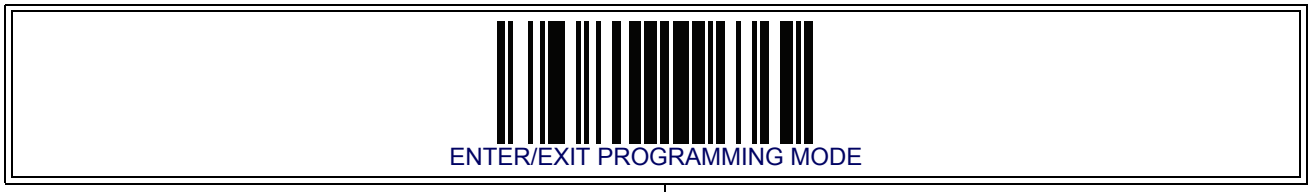

Price Weight Check = European 4-digit price-weight check


Price Weight Check = European 5-digit price-weight check

UPC/EAN Global Settings — cont.

UPC-A Minimum Reads

This feature specifies the minimum number of consecutive times a UPC-A label must be decoded before it is accepted as good read..



DEFAULT

Add-Ons

The following features apply to optional add-ons.

NOTE

Contact Customer Support for advanced programming of optional and conditional add-ons.

Optional Add-ons

The reader can be enabled to optionally read the following add-ons (supplementals):

- P2
- P5
- GS1-128

NOTE

If a UPC/EAN base label and a an add-on are both decoded, the reader will transmit the base label and add-on. If a UPC/EAN base label is decoded without an add-on, the base label will be transmitted without an add-on.

Conditional add-on settings (if enabled) are considered by the reader before optional add-on settings.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Optional Add-Ons = Disable P2

Optional Add-Ons = Enable P2

DEFAULT

Optional Add-Ons = Disable P5

Add-Ons — cont.

Optional Add-ons — cont.

ENTER/EXIT PROGRAMMING MODE

Optional Add-Ons = Enable P5

DEFAULT

Optional Add-Ons = Disable GS1-128

Optional Add-Ons = Enable GS1-128

Add-Ons — cont.

Optional Add-On Timer

This option sets the time the reader will look for an add-on when an add-on fragment has been seen and optional add-ons are enabled. (Also see Optional GS1-128 Add-On Timer on page 149.)

ENTER/EXIT PROGRAMMING MODE

Optional Add-on Timer = 10ms

Optional Add-on Timer = 20ms

Optional Add-on Timer = 30ms

Optional Add-on Timer = 40ms

Optional Add-on Timer = 50ms

Add-Ons — cont.

Optional Add-On Timer — cont.

ENTER/EXIT PROGRAMMING MODE

	Optional Add-on Timer = 60ms
Optional Add-on Timer = 70ms	DEFAULT
	Optional Add-on Timer = 100ms
Optional Add-on Timer = 120ms	
	Optional Add-on Timer = 140ms
Optional Add-on Timer = 160ms	

Add-Ons — cont.

Optional Add-On Timer — cont.

ENTER/EXIT PROGRAMMING MODE

	Optional Add-on Timer = 180ms
Optional Add-on Timer = 200ms	
	Optional Add-on Timer = 220ms
Optional Add-on Timer = 240ms	
	Optional Add-on Timer = 260ms
Optional Add-on Timer = 280ms	
	Optional Add-on Timer = 300ms

Add-Ons — cont.

Optional GS1-128 Add-On Timer

This option sets the timer expiration value to read the additional part after reading the linear EAN/UPC part. For UPC/EAN add-ons other than those of this type, see Optional Add-On Timer on page 146.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Optional GS1-128 Add-On Timer = Disable

Optional GS1-128 Add-On Timer = 10ms

Optional GS1-128 Add-On Timer = 20ms

Optional GS1-128 Add-On Timer = 30ms

Optional GS1-128 Add-On Timer = 40ms

Optional GS1-128 Add-On Timer = 50ms

Add-Ons — cont.

Optional GS1-128 Add-On Timer — cont.

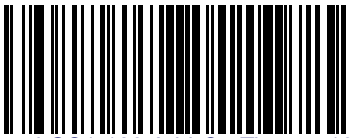
ENTER/EXIT PROGRAMMING MODE

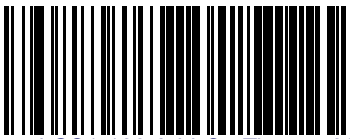
	Optional GS1-128 Add-On Timer = 60ms
Optional GS1-128 Add-On Timer = 70ms	
	Optional GS1-128 Add-On Timer = 100ms
Optional GS1-128 Add-On Timer = 120ms	
	Optional GS1-128 Add-On Timer = 140ms
Optional GS1-128 Add-On Timer = 160ms	

Add-Ons — cont.

Optional GS1-128 Add-On Timer — cont.

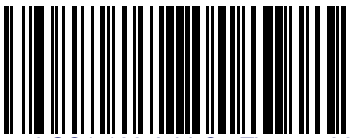
ENTER/EXIT PROGRAMMING MODE


Optional GS1-128 Add-On Timer = 180ms


Optional GS1-128 Add-On Timer = 200ms

Optional GS1-128 Add-On Timer = 220ms

Optional GS1-128 Add-On Timer = 240ms


Optional GS1-128 Add-On Timer = 260ms

Optional GS1-128 Add-On Timer = 280ms

Optional GS1-128 Add-On Timer = 300ms

Add-Ons — cont.

P2 Add-Ons Minimum Reads

This feature specifies the minimum number of times a P2 add-on must be read before it is marked as valid and then combined with a base label.

ENTER/EXIT PROGRAMMING MODE

P2 Add-Ons Minimum Reads = 1

P2 Add-Ons Minimum Reads = 2

DEFAULT

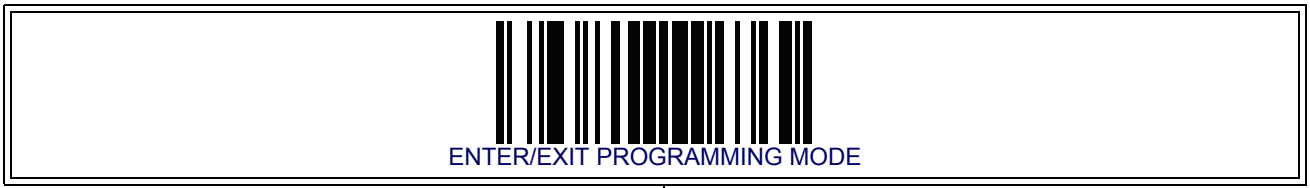
P2 Add-Ons Minimum Reads = 3

P2 Add-Ons Minimum Reads = 4

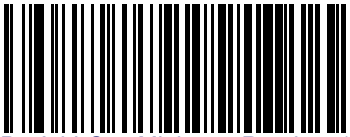
Add-Ons — cont.

P5 Add-Ons Minimum Reads

This feature specifies the minimum number of times a P5 add-on must be read before it is marked as valid and then combined with a base label.



DEFAULT



Add-Ons — cont.

GS1-128 Add-Ons Minimum Reads

This feature specifies the minimum number of times an GS1-128 add-on must be read before it is marked as valid and then combined with a base label.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1-128 Add-Ons Minimum Reads = 1

GS1-128 Add-Ons Minimum Reads = 2

GS1-128 Add-Ons Minimum Reads = 3

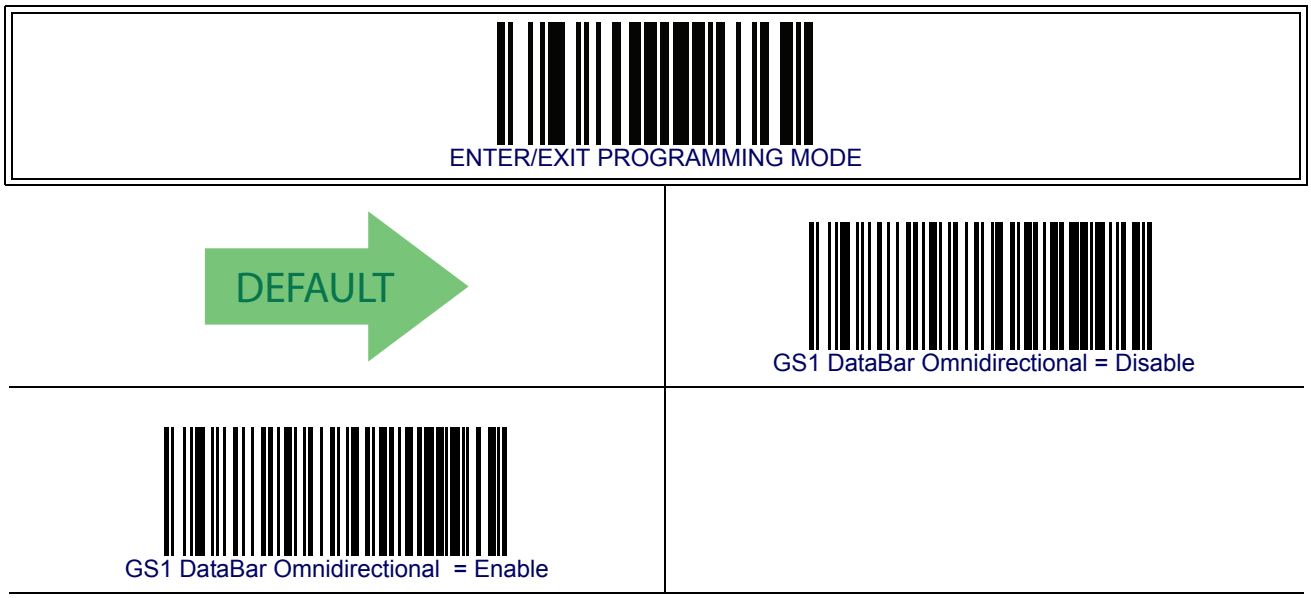
GS1-128 Add-Ons Minimum Reads = 4

GS1 DataBar™ Omnidirectional

The following options apply to the GS1 DataBar Omnidirectional (formerly RSS-14) symbology.

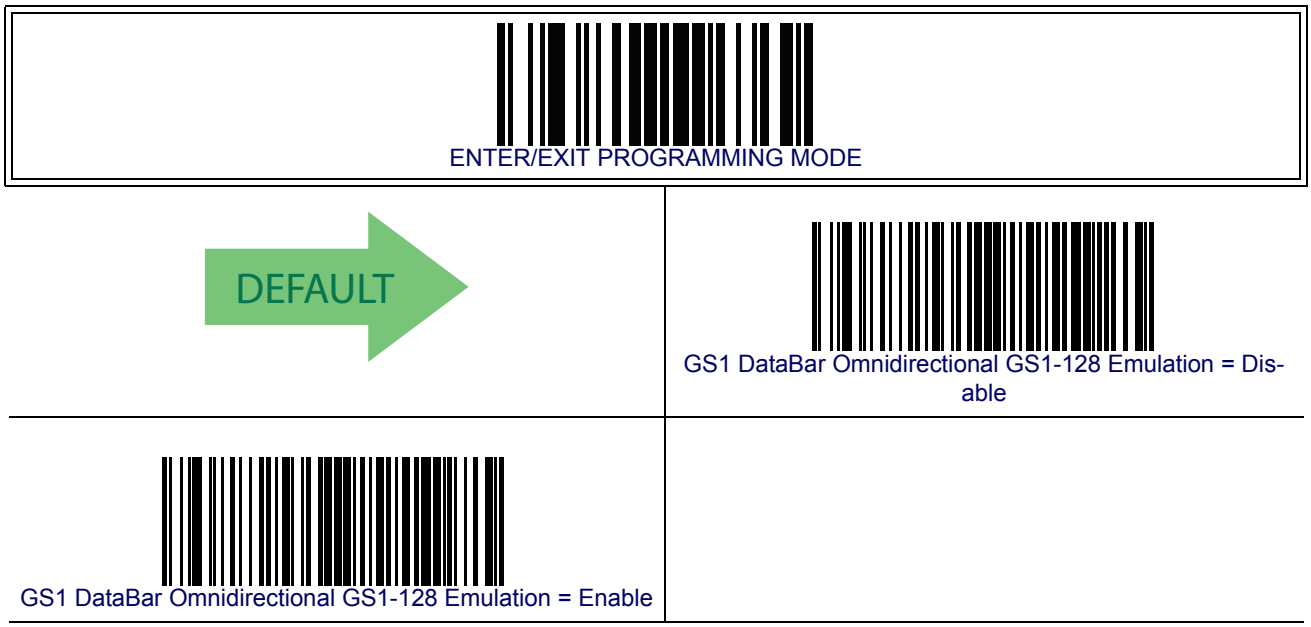
GS1 DataBar Omnidirectional Enable/Disable

When disabled, the reader will not read GS1 DataBar Omnidirectional bar codes.



GS1 DataBar Omnidirectional GS1-128 Emulation

When enabled, GS1 DataBar Omnidirectional bar codes will be translated to the GS1-128 label data format.


ENTER/EXIT PROGRAMMING MODE
DEFAULT
GS1 DataBar Omnidirectional GS1-128 Emulation = Disable
GS1 DataBar Omnidirectional GS1-128 Emulation = Enable

GS1 DataBarTM Omnidirectional — cont.

GS1 DataBar Omnidirectional Minimum Reads

This feature specifies the minimum number of consecutive times a GS1 DataBar Omnidirectional label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Omnidirectional Minimum Reads = 1

GS1 DataBar Omnidirectional Minimum Reads = 2

GS1 DataBar Omnidirectional Minimum Reads = 3

GS1 DataBar Omnidirectional Minimum Reads = 4

GS1 DataBar™ Expanded

The following options apply to the GS1 DataBar Expanded (formerly RSS Expanded) symbology.

GS1 DataBar Expanded Enable/Disable

When disabled, the reader will not read GS1 DataBar Expanded bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Expanded = Disable

GS1 DataBar Expanded = Enable

GS1 DataBar Expanded GS1-128 Emulation

When enabled, GS1 DataBar Expanded bar codes will be translated to the GS1-128 label data format.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Expanded GS1-128 Emulation = Disable

GS1 DataBar Expanded GS1-128 Emulation = Enable

GS1 DataBarTM Expanded — cont.

GS1 DataBar Expanded Minimum Reads

This feature specifies the minimum number of consecutive times a GS1 DataBar Expanded label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Expanded Minimum Reads = 1

GS1 DataBar Expanded Minimum Reads = 2

GS1 DataBar Expanded Minimum Reads = 3

GS1 DataBar Expanded Minimum Reads = 4

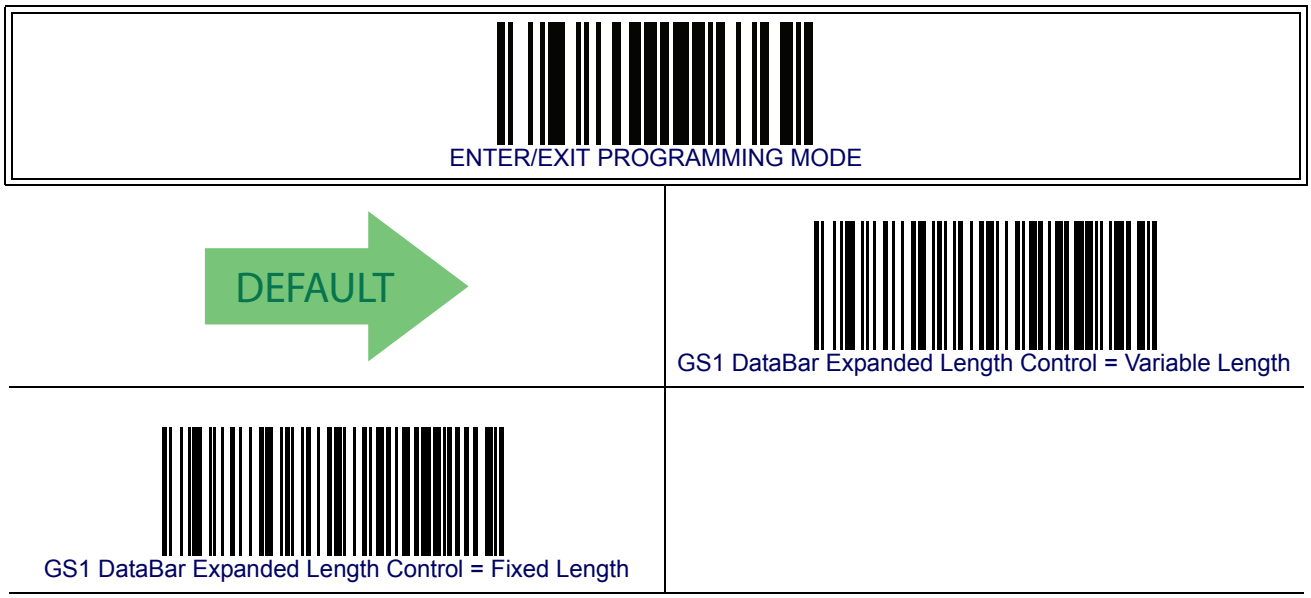
GS1 DataBarTM Expanded — cont.

GS1 DataBar Expanded Length Control

This feature specifies either variable length decoding or fixed length decoding for the GS1 DataBar Expanded symbology.

Variable Length — For variable-length decoding, a minimum length may be set.

Fixed Length — For fixed-length decoding, two different lengths may be set.


ENTER/EXIT PROGRAMMING MODE
DEFAULT
GS1 DataBar Expanded Length Control = Variable Length
GS1 DataBar Expanded Length Control = Fixed Length

GS1 DataBarTM Expanded — cont.

GS1 DataBar Expanded Set Length 1

This feature specifies one of the bar code lengths for GS1 DataBar Expanded Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.
The length can be set from 1 to 74 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 74). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT GS1 DataBar EXPANDED LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 19 for some examples of how to set this feature.

Table 19. GS1 DataBar Expanded Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	01 Character	07 Characters	52 Characters	74 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT GS1 DataBar EXPANDED LENGTH 1SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '1'	'0' and '7'	'5' and '2'	'7' AND '4'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

GS1 DataBarTM Expanded — cont.

GS1 DataBar Expanded Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select GS1 DataBar Expanded Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

01 = Length 1 is 1 Character

GS1 DataBarTM Expanded — cont.

GS1 DataBar Expanded Set Length 2

This feature specifies one of the bar code lengths for GS1 DataBar Expanded Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.

The length can be set from 1 to 74 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 74). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT GS1 DataBar EXPANDED LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 20 for some examples of how to set this feature.

Table 20. GS1 DataBar Expanded Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	00 (ignore second length)	07 Characters	52 Characters	74 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT GS1 DataBar EXPANDED LENGTH 2 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'5' and '2'	'7' and '4'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

GS1 DataBarTM Expanded — cont.

GS1 DataBar Expanded Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select GS1 DataBar Expanded Set Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

74 = Length 2 is 74 Characters

GS1 DataBar™ Limited

The following options apply to the GS1 DataBar Limited (formerly RSS Limited) symbology.

GS1 DataBar Limited Enable/Disable

When disabled, the reader will not read GS1 DataBar Limited bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Limited = Disable

GS1 DataBar Limited = Enable

GS1 DataBar Limited GS1-128 Emulation

When enabled, GS1 DataBar Limited bar codes will be translated to the GS1-128 label data format.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Limited GS1-128 Emulation = Disable

GS1 DataBar Limited GS1-128 Emulation = Enable

GS1 DataBarTM Limited — cont.

GS1 DataBar Limited Minimum Reads

This feature specifies the minimum number of consecutive times a GS1 DataBar Limited label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1 DataBar Limited Minimum Reads = 1

GS1 DataBar Limited Minimum Reads = 2

GS1 DataBar Limited Minimum Reads = 3

GS1 DataBar Limited Minimum Reads = 4

Code 39

The following options apply to the Code 39 symbology.

Code 39 Enable/Disable

When disabled, the reader will not read Code 39 bar codes.

ENTER/EXIT PROGRAMMING MODE

Code 39 = Disable

Code 39 = Enable

DEFAULT

Code 39 — cont.

Code 39 Check Character Calculation

Enable this option to enable/disable calculation and verification of an optional Code 39 check character. When disabled, any check character in the label is treated as a data character.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 39 Check Character Calculation = Don't Calculate

Code 39 Check Character Calculation = Calculate Std Check

Code 39 Check Character Calculation = Calculate Mod 7 Check

Code 39 Check Character Calculation = Enable Italian Post Check

Code 39 Check Character Calculation = Enable Daimler Chrysler Check

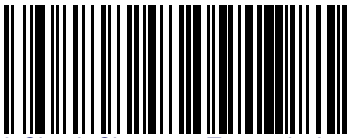
Code 39 — cont.

Code 39 Check Character Transmission

Enable this option to transmit the check character along with Code 39 bar code data.

ENTER/EXIT PROGRAMMING MODE

Code 39 Check Character Transmission = Don't Send


Code 39 Check Character Transmission = Send

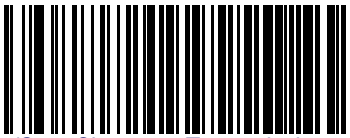
DEFAULT

Code 39 Start/Stop Character Transmission

Enable this option to enable/disable transmission of Code 39 start and stop characters.

ENTER/EXIT PROGRAMMING MODE

DEFAULT


Code 39 Start/Stop Character Transmission = Don't Transmit

Code 39 Start/Stop Character Transmission = Transmit

Code 39 — cont.

Code 39 Full ASCII

In Code 39 decoding, this enables/disables the translation of Code 39 characters to Code 39 full-ASCII characters.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 39 Full ASCII = Disable

Code 39 Full ASCII = Enable

Code 39 — cont.

Code 39 Quiet Zones

This feature specifies the number of quiet zones for Code 39 labels. Quiet zones are blank areas at the ends of a bar code and are typically 10 times the width of the narrowest bar or space in the label.

ENTER/EXIT PROGRAMMING MODE

Code 39 Quiet Zones = Quiet Zone on one side

Code 39 Quiet Zones = Quiet Zones on two sides

Code 39 Quiet Zones = Auto

DEFAULT

Code 39 Quiet Zones = Virtual Quiet Zones on two sides

Code 39 Quiet Zones = Small Quiet Zones on two sides

Code 39 — cont.

Code 39 Minimum Reads

This feature specifies the minimum number of consecutive times a Code 39 label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

Code 39 Minimum Reads = 1

Code 39 Minimum Reads = 2

DEFAULT

Code 39 Minimum Reads = 3

Code 39 Minimum Reads = 4

Code 39 — cont.

Code 39 Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

NOTE **This configuration item applies to Code 39 and Code 32.**

Code 39 — cont.

Code 39 Decoding Level — cont.

ENTER/EXIT PROGRAMMING MODE

Code 39 Decoding Level = 1

Code 39 Decoding Level = 2

Code 39 Decoding Level = 3

DEFAULT

Code 39 Decoding Level = 4

Code 39 Decoding Level = 5

Code 39 — cont.

Code 39 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Code 39 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

Code 39 — cont.

Code 39 Set Length 1

This feature specifies one of the bar code lengths for Code 39 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.
The length can be set from 0 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 0 to 50). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 39 LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 21 for some examples of how to set this feature.

Table 21. Code 39 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	00 Characters	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODE 39 LENGTH 1 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Code 39 — cont.

Code 39 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 39 Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

02 = Length 1 is 2 Characters

Code 39 — cont.

Code 39 Set Length 2

This feature specifies one of the bar code lengths for Code 39 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check, data, and full-ASCII shift characters. The length does not include start/stop characters.

The length can be set from 1 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 39 LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake, before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 22 for some examples of how to set this feature.

Table 22. Code 39 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODE 39 LENGTH 2 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Code 39 — cont.

Code 39 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 39Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Code 39 — cont.

Code 39 Interdigit Ratio

This feature specifies the ratio between an intercharacter space and module for Code 39 labels.

ENTER/EXIT PROGRAMMING MODE

	Code 39 Interdigit Ratio = Disable
Code 39 Interdigit Ratio = 1	
	Code 39 Interdigit Ratio = 2
Code 39 Interdigit Ratio = 3	
DEFAULT	Code 39 Interdigit Ratio = 4
Code 39 Interdigit Ratio = 5	

Code 39 — cont.

Code 39 Interdigit Ratio — cont.

ENTER/EXIT PROGRAMMING MODE

Code 39 Interdigit Ratio = 6

Code 39 Interdigit Ratio = 7

Code 39 Interdigit Ratio = 8

Code 39 Interdigit Ratio = 9

Code 39 Interdigit Ratio = 10

Code 39 — cont.

Code 39 Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 39 Character Correlation = Disable

Code 39 Character Correlation = Enable

Code 39 Stitching

This option enables/disables stitching for Code 39 labels. When parts of a Code 39 bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.

ENTER/EXIT PROGRAMMING MODE

Code 39 Stitching = Disable

Code 39 Stitching = Enable

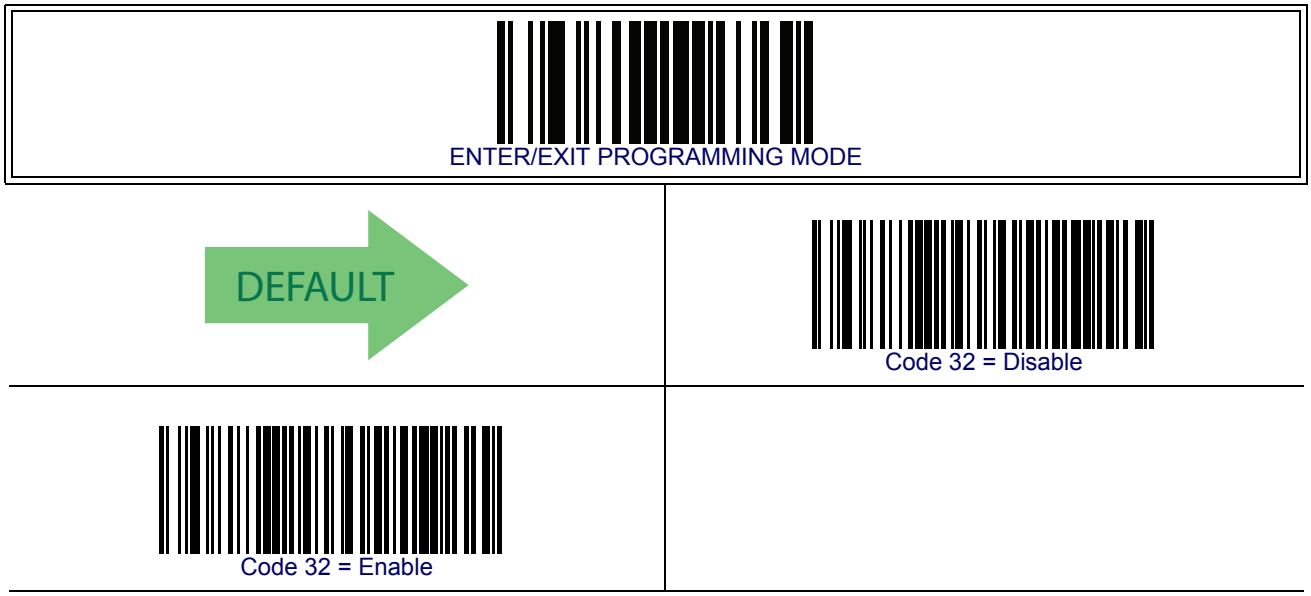
DEFAULT

Code 32 (Italian Pharmaceutical)

The following options apply to the Code 32 symbology.

Code 32 Enable/Disable

When disabled, the reader will not read Code 32 bar codes.



Code 32 Feature Setting Exceptions

NOTE

The following features are set for Code 32 by using these Code 39 settings:

Code 39 Quiet Zones on page 170
Code 39 Minimum Reads on page 171
Code 39 Decoding Level on page 172
Code 39 Interdigit Ratio on page 179
Code 39 Character Correlation on page 181
Code 39 Stitching on page 182

Code 32 (Italian Pharmaceutical) — cont.

Code 32 Check Character Transmission

Enable this option to transmit the check character along with Code 32 bar code data.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 32 Check Character Transmission = Don't Send

Code 32 Check Character Transmission = Send

Code 32 Start/Stop Character Transmission

This option enables/disable transmission of Code 32 start and stop characters.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 32 Start/Stop Character Transmission = Don't Transmit

Code 32 Start/Stop Character Transmission = Transmit

Code 39 CIP (French Pharmaceutical)

The following options apply to the Code 39 CIP symbology.

Code 39 CIP Enable/Disable

Enables/Disables ability of the reader to decode Code 39 CIP labels.

Code 128

The following options apply to the Code 128 symbology.

Code 128 Enable/Disable

When disabled, the reader will not read Code 128 bar codes.

Code 128 — cont.

Expand Code 128 to Code 39

This feature enables/disables expansion of Code 128 labels to Code 39 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 128 to Code 39 = Don't Expand

Code 128 to Code 39 = Expand

Code 128 Check Character Transmission

Enable this option to transmit the check character along with Code 128 bar code data.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 128 Check Character Transmission = Don't Send

Code 128 Check Character Transmission = Send

Code 128 — cont.

Code 128 Function Character Transmission

Enables/disables transmission of Code128 function characters 1, 2, 3, and 4.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 128 Function Character Transmission = Don't Send

Code 128 Function Character Transmission = Send

Code 128 — cont.

Code 128 Sub-Code Change Transmission

Enables/disables the transmission of "Sub-Code exchange" characters (NOT transmitted by standard decoding).

ENTER/EXIT PROGRAMMING MODE

DEFAULT

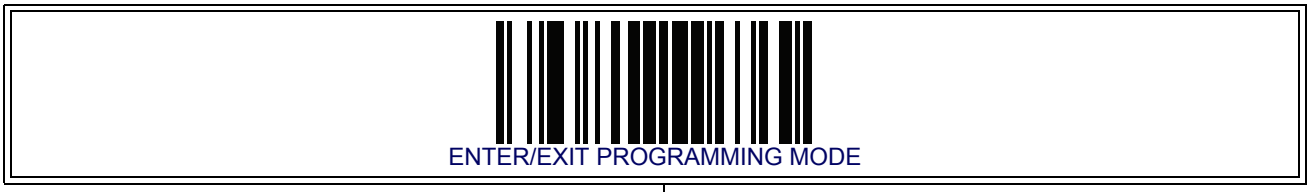
Code 128 Sub-Code Change Transmission = Disable

Code 128 Sub-Code Change Transmission = Enable

Code 128 — cont.

Code 128 Quiet Zones

This feature specifies the number of quiet zones for Code 128 labels. Quiet zones are blank areas at the ends of a bar code and are typically 10 times the width of the narrowest bar or space in the label.


ENTER/EXIT PROGRAMMING MODE

Code 128 Quiet Zones = No Quiet Zones

Code 128 Quiet Zones = Quiet Zone on one side

Code 128 Quiet Zones = Quiet Zones on two sides

Code 128 Quiet Zones = Auto

DEFAULT

Code 128 Quiet Zones = Virtual Quiet Zones on two sides

Code 128 — cont.

Code 128 Minimum Reads

This feature specifies the minimum number of consecutive times a Code 128 label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 128 Minimum Reads = 1

Code 128 Minimum Reads = 2

Code 128 Minimum Reads = 3

Code 128 Minimum Reads = 4

Code 128 — cont.

Code 128 Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

Code 128 — cont.

Code 128 Decoding Level — cont.

ENTER/EXIT PROGRAMMING MODE

Code 128 Decoding Level = 1	
	Code 128 Decoding Level = 2
Code 128 Decoding Level = 3	DEFAULT
	Code 128 Decoding Level = 4
Code 128 Decoding Level = 5	

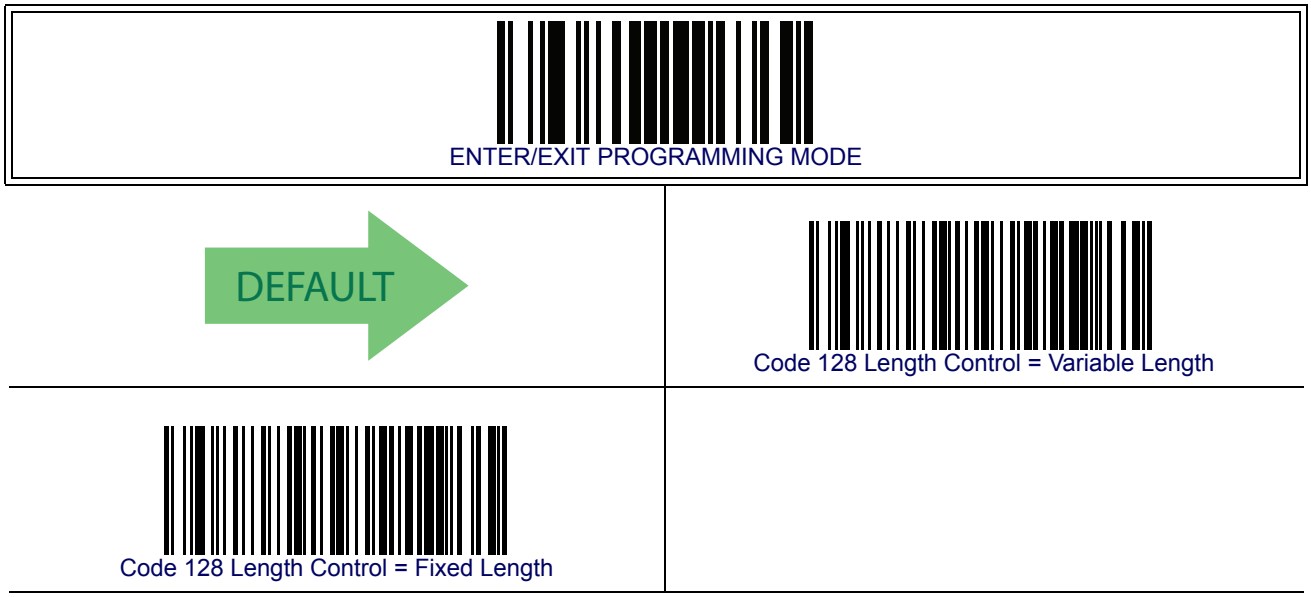
Code 128 — cont.

Code 128 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Code 128 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.



Code 128 — cont.

Code 128 Set Length 1

This feature specifies one of the bar code lengths for Code 128 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.
The length can be set from 1 to 80 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 80). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 128 LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 23 for some examples of how to set this feature.

Table 23. Code 128 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	01 Character	07 Characters	15 Characters	80 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT CODE 128 LENGTH 1 SETTING				
4	Scan Two Characters From Appendix E, Keypad	'0' and '1'	'0' and '7'	'1' and '5'	'8' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Code 128 — cont.

Code 128 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 128 Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

01 = Length 1 is 1 Character

Code 128 — cont.

Code 128 Set Length 2

This feature specifies one of the bar code lengths for Code 128 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.

The length can be set from 1 to 80 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 80 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 128 LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 24 for some examples of how to set this feature.

Table 24. Code 128 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	00 (Ignore This Length)	07 Characters	15 Characters	80 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODE 128 LENGTH 2 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'0' and 'F'	'5' AND 0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Code 128 — cont.

Code 128 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 128 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

80 = Length 2 is 80 Characters

Code 128 — cont.

Code 128 Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

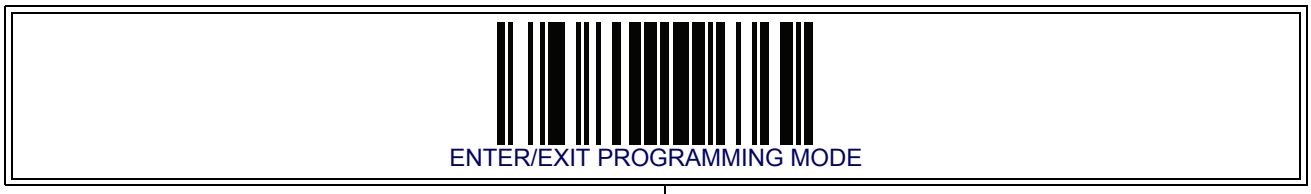
Code 128 Character Correlation = Disable

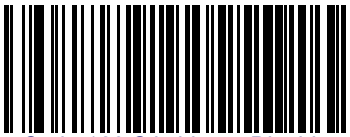
Code 128 Character Correlation = Enable

Code 128 — cont.

Code 128 Stitching

This option enables/disables stitching for Code 128 labels. When parts of a Code 128 bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.





DEFAULT

GS1-128

The following options apply to the GS1-128 symbology. (Also known as USS-128, GTIN-128, UCC-128.)

GS1-128 Enable

This option enables/disables the ability of the reader to translate GS1-128 labels to the GS1-128 data format. Options are:

- Transmit GS1-128 labels in Code 128 data format.
- Transmit GS1-128 labels in GS1-128 data format.
- Do not transmit GS1-128 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

GS1-128 = Transmit in Code 128 data format

GS1-128 = Transmit in GS1-128 data format

GS1-128 = Do not transmit GS1-128 labels

Interleaved 2 of 5 (I 2 of 5)

The following options apply to the I 2 of 5 symbology.

I 2 of 5 Enable/Disable

When disabled, the reader will not read I 2 of 5 bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

I 2 of 5 = Disable

I 2 of 5 = Enable

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Check Character Calculation

This option enables/disables calculation and verification of an optional I 2 of 5 check character. When disabled, any check character in label is treated as a data character.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

I 2 of 5 Check Character Calculation = Disable

I 2 of 5 Check Character Calculation = Check Standard (Modulo 10)

I 2 of 5 Check Character Calculation = Check German Parcel

I 2 of 5 Check Character Calculation = Check DHL

I 2 of 5 Check Character Calculation = Check Daimler Chrysler

I 2 of 5 Check Character Calculation = Check Bosch

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Check Character Calculation — cont.

ENTER/EXIT PROGRAMMING MODE

I 2 of 5 Check Character Calculation = Check Italian Post

I 2 of 5 Check Character Transmission

Enable this option to transmit the check character along with I 2 of 5 bar code data.

ENTER/EXIT PROGRAMMING MODE

I 2 of 5 Check Character Transmission = Don't Send

I 2 of 5 Check Character Transmission = Send

DEFAULT

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Minimum Reads

This feature specifies the minimum number of consecutive times an I 2 of 5 label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

I 2 of 5 Minimum Reads = 1

I 2 of 5 Minimum Reads = 2

DEFAULT

I 2 of 5 Minimum Reads = 3

I 2 of 5 Minimum Reads = 4

Interleaved 2 of 5 (I 2 of 5) — cont.

2 of 5 Decoding Level

This configuration item applies to Interleaved 2 of 5, Datalogic 2 of 5 and Standard 2 of 5.

NOTE

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

Interleaved 2 of 5 (I 2 of 5) — cont.

2 of 5 Decoding Level — cont.

ENTER/EXIT PROGRAMMING MODE

2 of 5 Decoding Level = 1

2 of 5 Decoding Level = 2

2 of 5 Decoding Level = 3

DEFAULT

2 of 5 Decoding Level = 4

2 of 5 Decoding Level = 5

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Length Control

This feature specifies either variable length decoding or fixed length decoding for the I 2 of 5 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

I 2 of 5 Length Control = Variable Length

I 2 of 5 Length Control = Fixed Length

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Set Length 1

This feature specifies one of the bar code lengths for I 2 of 5 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. The length includes the bar code's check and data characters. The length can be set from 2 to 50 characters in increments of two.

Follow these instructions to set this feature:

1. Determine the desired character length (from 2 to 50). The length must be an even number.
2. Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT I 2 of 5 LENGTH 1 SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 27 for some examples of how to set this feature.

Table 25. I 2 of 5 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	2 Characters	6 Characters	14 Characters	50 Characters
2	Pad with leading zeroes to yield two digits	02	06	14	50
3	Scan ENTER/EXIT PROGRAMMING MODE				
4	Scan SELECT I 2 of 5 LENGTH 1 SETTING				
5	Scan Two Characters From Appendix E, Keypad	'0' and '2'	'0' and '6'	'1' and '4'	'5' AND '0'
6	Scan ENTER/EXIT PROGRAMMING MODE				

Interleaved 2 of 5 (I 2 of 5) — cont.

Datalogic 2 of 5 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select I 2 of 5 Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

06 = Length 1 is 6 Characters

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Set Length 2

This feature specifies one of the bar code lengths for I 2 of 5 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. The length includes the bar code's check and data characters. The length can be set from 2 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 2 to 50, or 0 to ignore this length). The length must be an even number.
2. Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT I 2 of 5 LENGTH 2 SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 28 for some examples of how to set this feature.

Table 26. I 2 of 5 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	Ignore This Length	4 Characters	14 Characters	50 Characters
2	**Pad with leading zeroes to yield two digits**	00	04	14	50
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT I 2 OF 5 LENGTH 2 SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '4'	'1' and '4'	'5' AND '0'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select I 2 of 5 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

I 2 of 5 Character Correlation = Disable

I 2 of 5 Character Correlation = Enable

Interleaved 2 of 5 (I 2 of 5) — cont.

I 2 of 5 Stitching

This option enables/disables stitching for I 2 of 5 labels. When parts of a I 2 of 5 bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

I 2 of 5 Stitching = Disable

I 2 of 5 Stitching = Enable

Interleaved 2 of 5 CIP HR

The following options apply to the Interleaved 2 of 5 CIP HR symbology.

Interleaved 2 of 5 CIP HR Enable/Disable

Enables/Disables ability of reader to decode Interleaved 2 of 5 CIP HR labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Interleaved 2 of 5 CIP HR = Disable

Interleaved 2 of 5 CIP HR = Enable

Datalogic 2 of 5

The following options apply to the Datalogic 2 of 5 symbology.

Datalogic 2 of 5 Enable/Disable

When disabled, the reader will not read Datalogic 2 of 5 bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Datalogic 2 of 5 = Disable

Datalogic 2 of 5 = Enable

Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Check Character Calculation

This option enables/disables calculation and verification of an optional Datalogic 2 of 5 check character.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Datalogic 2 of 5 Check Character Calculation = Disable

Datalogic 2 of 5 Check Character Calculation = Enable

Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Minimum Reads

This feature specifies the minimum number of consecutive times an Datalogic 2 of 5 label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

I 2 of 5 Minimum Reads = 1

I 2 of 5 Minimum Reads = 2

DEFAULT

I 2 of 5 Minimum Reads = 3

I 2 of 5 Minimum Reads = 4

Datalogic 2 of 5 Decoding Level

NOTE

The Datalogic 2 of 5 Decoding Level feature is set using 2 of 5 Decoding Level on page 205.

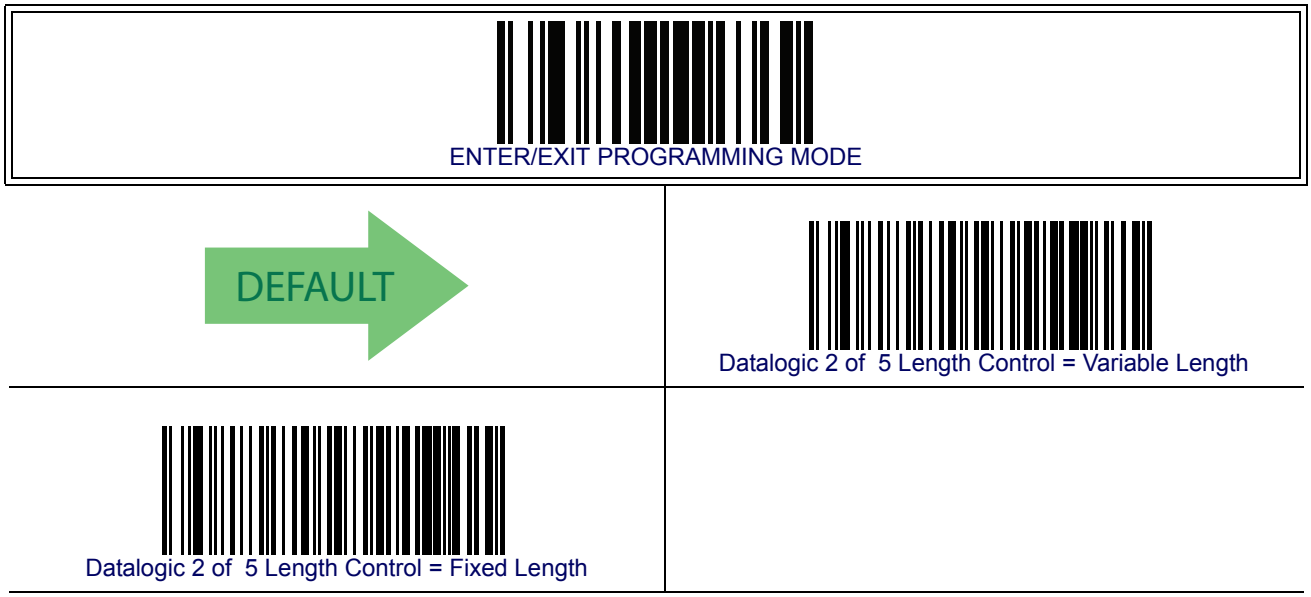
Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Datalogic 2 of 5 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.


ENTER/EXIT PROGRAMMING MODE
DEFAULT
Datalogic 2 of 5 Length Control = Variable Length
Datalogic 2 of 5 Length Control = Fixed Length

Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Set Length 1

This feature specifies one of the bar code lengths for Datalogic 2 of 5 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. The length includes the bar code's check and data characters.
The length can be set from 2 to 50 characters in increments of two.

Follow these instructions to set this feature:

1. Determine the desired character length (from 2 to 50). The length must be an even number.
2. Pad the result with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT I 2 of 5 LENGTH 1 SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 27 for some examples of how to set this feature.

Table 27. Datalogic 2 of 5 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	2 Characters	6 Characters	14 Characters	50 Characters
2	**Pad with leading zeroes to yield two digits**	02	06	14	50
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT Datalogic 2 of 5 LENGTH 1 SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'0' and '2'	'0' and '6'	'1' and '4'	'5' AND '0'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Datalogic 2 of 5 Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

06 = Length 1 is 6 Characters

Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Set Length 2

This feature specifies one of the bar code lengths for Datalogic 2 of 5 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. The length includes the bar code's check and data characters.
The length can be set from 2 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 2 to 50, or 0 to ignore this length). The length must be an even number.
2. Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
3. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
4. Scan the bar code: SELECT Datalogic 2 of 5 LENGTH 2 SETTING.
5. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

6. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 28 for some examples of how to set this feature.

Table 28. Datalogic 2 of 5 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	Ignore This Length	4 Characters	14 Characters	50 Characters
2	**Pad with leading zeroes to yield two digits**	00	04	14	50
3	**Scan ENTER/EXIT PROGRAMMING MODE**				
4	**Scan SELECT DATALOGIC 2 OF 5 LENGTH 2 SETTING**				
5	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '4'	'1' and '4'	'5' AND '0'
6	**Scan ENTER/EXIT PROGRAMMING MODE**				

Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Datalogic 2 of 5 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Datalogic 2 of 5 Interdigit Maximum Ratio

This feature specifies the maximum ratio between intercharacter space and module for Datalogic 2 of 5.

ENTER/EXIT PROGRAMMING MODE

	Datalogic 2 of 5 Interdigit Maximum Ratio = Disable
Datalogic 2 of 5 Interdigit Maximum Ratio = 1	
	Datalogic 2 of 5 Interdigit Maximum Ratio = 2
Datalogic 2 of 5 Interdigit Maximum Ratio = 3	
DEFAULT	Datalogic 2 of 5 Interdigit Maximum Ratio = 4
Datalogic 2 of 5 Interdigit Maximum Ratio = 5	

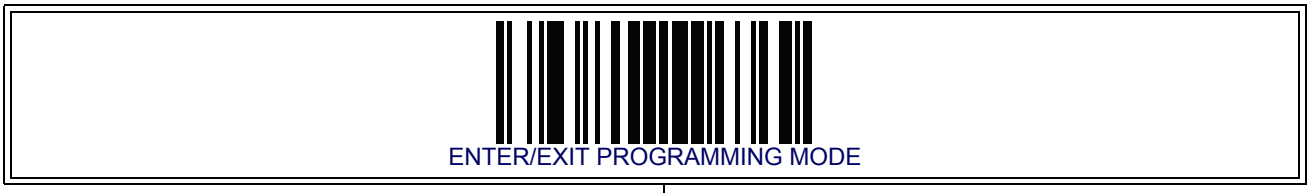
Datalogic 2 of 5 Interdigit Maximum Ratio — cont.

	Datalogic 2 of 5 Interdigit Maximum Ratio = 6
Datalogic 2 of 5 Interdigit Maximum Ratio = 7	
	Datalogic 2 of 5 Interdigit Maximum Ratio = 8
Datalogic 2 of 5 Interdigit Maximum Ratio = 9	
	Datalogic 2 of 5 Interdigit Maximum Ratio = 10

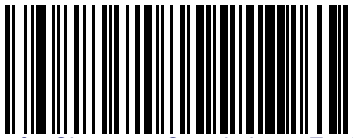
Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.



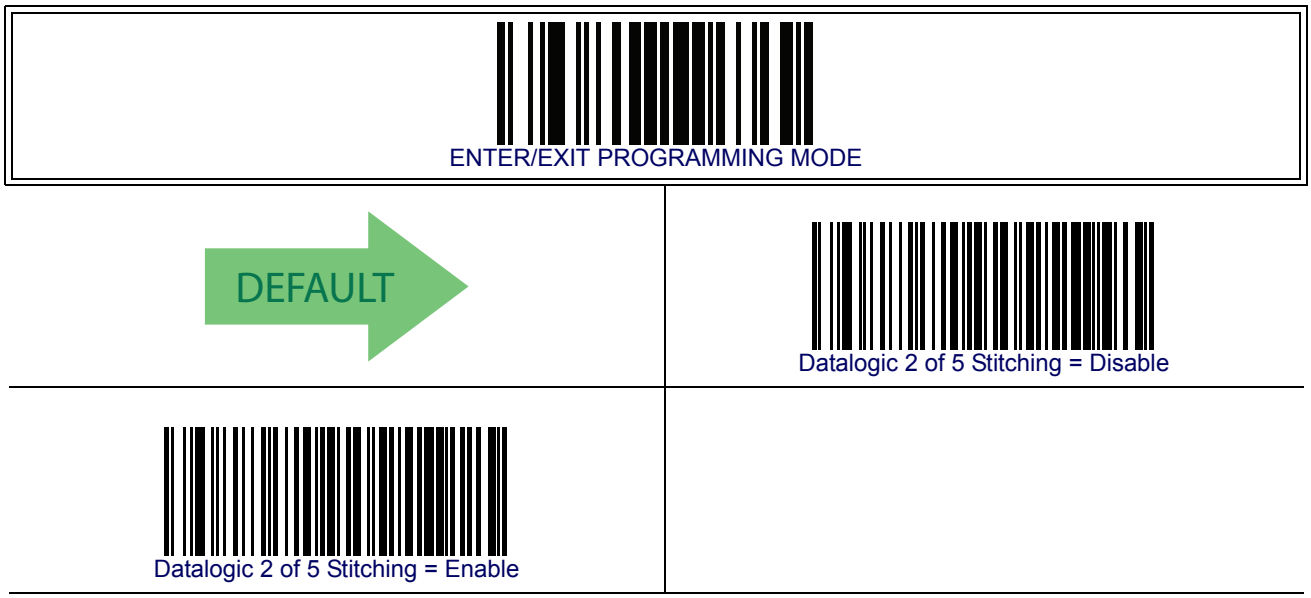
DEFAULT



Datalogic 2 of 5 — cont.

Datalogic 2 of 5 Stitching

This option enables/disables stitching for Datalogic 2 of 5 labels. When parts of a Datalogic 2 of 5 bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.



Codabar

The following options apply to the Codabar symbology.

Codabar Enable/Disable

When disabled, the reader will not read Codabar bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

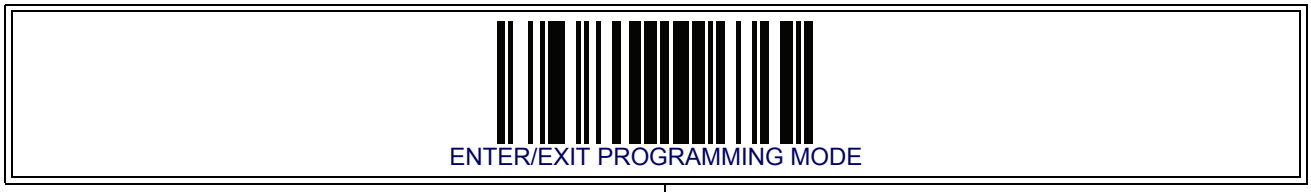
Codabar = Disable

Codabar = Enable

Codabar — cont.

Codabar Check Character Calculation

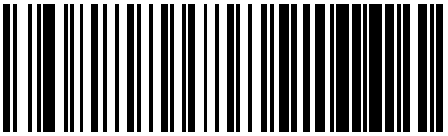
Enable this option to enables/disables calculation and verification of an optional Codabar check character. When disabled, any check characters in the label are treated as data characters.


ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codabar Check Character Calculation = Don't Calculate

Codabar Check Character Calculation = Enable AIM standard check char.


Codabar Check Character Calculation = Enable Modulo 10 check char.

Codabar — cont.

Codabar Check Character Transmission

Enable this option to transmit the check character along with Codabar bar code data.

ENTER/EXIT PROGRAMMING MODE

Codabar Check Character Transmission = Don't Send

Codabar Check Character Transmission = Send

DEFAULT

Codabar Start/Stop Character Transmission

Enable this option to enable/disable transmission of Codabar start and stop characters.

ENTER/EXIT PROGRAMMING MODE

Codabar Start/Stop Character Transmission = Don't Transmit

Codabar Start/Stop Character Transmission = Transmit

DEFAULT

Codabar — cont.

Codabar Start/Stop Character Set

This option specifies the format of transmitted Codabar start/stop characters.

ENTER/EXIT PROGRAMMING MODE

Codabar Check Character Set = ABCD/TN*E

Codabar Check Character Set = ABCD/ABCD

Codabar Check Character Set = abcd/tn*e

Codabar Check Character Set = abcd/abcd

DEFAULT

Codabar — cont.

Codabar Start/Stop Character Match

When enabled, this option requires that start and stop characters match.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codabar Start/Stop Character Match = Don't Require Match

Codabar Start/Stop Character Match = Require Match

Codabar — cont.

Codabar Quiet Zones

This feature specifies the number of quiet zones for Codabar labels. Quiet zones are blank areas at the ends of a bar code and are typically 10 times the width of the narrowest bar or space in the label.

ENTER/EXIT PROGRAMMING MODE

Codabar Quiet Zones = Quiet Zone on one side

Codabar Quiet Zones = Quiet Zones on two sides

Codabar Quiet Zones = Auto

DEFAULT

Codabar Quiet Zones = Virtual Quiet Zones on two sides

Codabar Quiet Zones = Small Quiet Zones on two sides

Codabar — cont.

Codabar Minimum Reads

This feature specifies the minimum number of consecutive times a Codabar label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

Codabar Minimum Reads = 1

Codabar Minimum Reads = 2

DEFAULT

Codabar Minimum Reads = 3

Codabar Minimum Reads = 4

Codabar — cont.

Codabar Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

Codabar — cont.

Codabar Decoding Level — cont.

ENTER/EXIT PROGRAMMING MODE

Codabar Decoding Level = 1

Codabar Decoding Level = 2

Codabar Decoding Level = 3

DEFAULT

Codabar Decoding Level = 4

Codabar Decoding Level = 5

Codabar — cont.

Codabar Length Control

This feature specifies either variable length decoding or fixed length decoding for the Codabar symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codabar Length Control = Variable Length

Codabar Length Control = Fixed Length

Codabar — cont.

Codabar Set Length 1

This feature specifies one of the bar code lengths for Codabar Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's start, stop, check and data characters. The length must include at least one data character.
The length can be set from 3 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 3 to 50). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODABAR LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 29 for some examples of how to set this feature.

Table 29. Codabar Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting (and pad with leading zeroes)**	03 Characters	09 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODABAR LENGTH 1 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '3'	'0' and '9'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Codabar — cont.

Codabar Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Codabar Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

03 = Length 1 is 3 Characters

Codabar — cont.

Codabar Set Length 2

This feature specifies one of the bar code lengths for Codabar Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. The length includes the bar code's start, stop, check and data characters. The length must include at least one data character.

The length can be set from 3 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 3 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODABAR LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 30 for some examples of how to set this feature.

Table 30. Codabar Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting (and pad with leading zeroes)**	00 Ignore This Length	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODE 39 LENGTH 2 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Codabar — cont.

Codabar Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select CodabarLength 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Codabar — cont.

Codabar Interdigit Ratio

This feature specifies the ratio between an intercharacter space and module for Codabar labels.

ENTER/EXIT PROGRAMMING MODE

Codabar Interdigit Ratio = Disable

Codabar Interdigit Ratio = 1

Codabar Interdigit Ratio = 2

Codabar Interdigit Ratio = 3

DEFAULT

Codabar Interdigit Ratio = 4

Codabar Interdigit Ratio = 5

Codabar — cont.

Codabar Interdigit Ratio — cont.

ENTER/EXIT PROGRAMMING MODE

Codabar Interdigit Ratio = 6

Codabar Interdigit Ratio = 7

Codabar Interdigit Ratio = 8

Codabar Interdigit Ratio = 9

Codabar Interdigit Ratio = 10

Codabar — cont.

Codabar Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codabar Character Correlation = Disable

Codabar Character Correlation = Enable

Codabar — cont.

Codabar Stitching

This option enables/disables stitching for Codabar labels. When parts of a Codabar bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codabar Stitching = Disable

Codabar Stitching = Enable

ABC Codabar

The following options apply to the ABC Codabar symbology.

ABC Codabar Enable/Disable

Enables/Disables ability of reader to decode ABC Codabar labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ABC Codabar = Disable

ABC Codabar = Enable

ABC Codabar Concatenation Mode

Specifies the concatenation mode between Static and Dynamic.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ABC Codabar Concatenation Mode = Static

ABC Codabar Concatenation Mode = Dynamic

ABC Codabar — cont.

ABC Codabar Dynamic Concatenation Timeout

Specifies the timeout in 10-millisecond ticks used by the ABC Codabar Dynamic Concatenation Mode.

ENTER/EXIT PROGRAMMING MODE

ABC Codabar Dynamic Concatenation Timeout = 50 msec

ABC Codabar Dynamic Concatenation Timeout = 100 msec

DEFAULT

ABC Codabar Dynamic Concatenation Timeout = 200 msec

ABC Codabar Dynamic Concatenation Timeout = 500 msec

ABC Codabar Dynamic Concatenation Timeout = 750 msec

ABC Codabar Dynamic Concatenation Timeout = 1 Second

ABC Codabar — cont.

ABC Codabar Force Concatenation

Forces labels starting or ending with D to be concatenated.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ABC Codabar Force Concatenation = Disable

ABC Codabar Force Concatenation = Enable

Code 11

The following options apply to the Code 11 symbology.

Code 11 Enable/Disable

When disabled, the reader will not read Code 11 bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 11 = Disable

Code 11 = Enable

Code 11 — cont.

Code 11 Check Character Calculation

This option enables/disables calculation and verification of optional Code 11 check character.

ENTER/EXIT PROGRAMMING MODE

	Code 11 Check Character Calculation = Disable
Code 11 Check Character Calculation = Check C	
	Code 11 Check Character Calculation = Check K
Code 11 Check Character Calculation = Check C and K	DEFAULT

Code 11 — cont.

Code 11 Check Character Transmission

This feature enables/disables transmission of an optional Code 11 check character.

ENTER/EXIT PROGRAMMING MODE

Code 11 Check Character Transmission = Don't Send

Code 11 Check Character Transmission = Send

DEFAULT

Code 11 — cont.

Code 11 Minimum Reads

This feature specifies the minimum number of consecutive times a Code 11 label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

	Code 11 Minimum Reads = 1
Code 11 Minimum Reads = 2	DEFAULT
	Code 11 Minimum Reads = 3
Code 11 Minimum Reads = 4	

Code 11 — cont.

Code 11 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Code 11 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

Code 11 — cont.

Code 11 Set Length 1

This feature specifies one of the bar code lengths for Code 11 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's check and data characters. The length can be set from 2 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 2 to 50). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 11 LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 31 for some examples of how to set this feature.

Table 31. Code 11 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting (pad with leading zeroes)	02 Characters	07 Characters	15 Characters	50 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT CODE 11 LENGTH 1 SETTING				
4	Scan Two Characters From Appendix E, Keypad	'0' and '2'	'0' and '7'	'1' and '5'	'5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Code 11 — cont.

Code 11 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 11 Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

04 = Length 1 is 4 Characters

Code 11 — cont.

Code 11 Set Length 2

This feature specifies one of the bar code lengths for Code 11 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check and data characters.

The length can be set from 2 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 2 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 11 LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 32 for some examples of how to set this feature.

Table 32. Code 11 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting (pad with leading zeroes)**	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODE 11 LENGTH 2 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'0' and 'F'	'3' AND 2'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Code 11 — cont.

Code 11 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 11 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Code 11 — cont.

Code 11 Interdigit Ratio

This feature specifies the ratio between an intercharacter space and module for Code 11 labels.

ENTER/EXIT PROGRAMMING MODE

Code 11 Interdigit Ratio = Disable

Code 11 Interdigit Ratio = 1

Code 11 Interdigit Ratio = 2

Code11 Interdigit Ratio = 3

DEFAULT

Code 11 Interdigit Ratio = 4

Code 11 Interdigit Ratio = 5

Code 11 — cont.

Code 11 Interdigit Ratio — cont.

ENTER/EXIT PROGRAMMING MODE

Code 11 Interdigit Ratio = 6

Code 11 Interdigit Ratio = 7

Code 11 Interdigit Ratio = 8

Code 11 Interdigit Ratio = 9

Code 11 Interdigit Ratio = 10

Code 11 Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

Code 11 — cont.

Code 11 Decoding Level — cont.

ENTER/EXIT PROGRAMMING MODE

Codabar Decoding Level = 1

Codabar Decoding Level = 2

Codabar Decoding Level = 3

DEFAULT

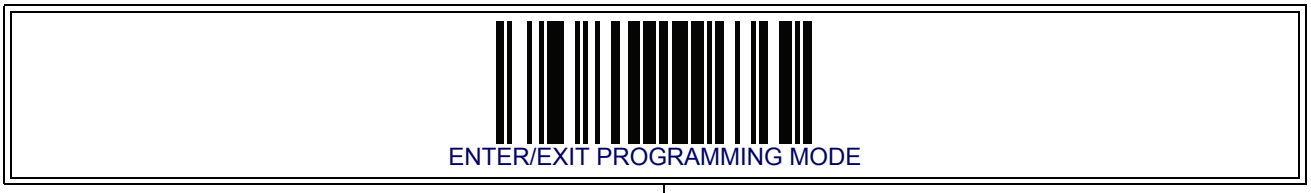
Codabar Decoding Level = 4

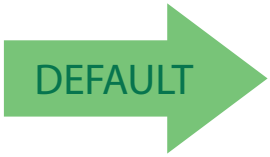
Codabar Decoding Level = 5

Code 11 — cont.

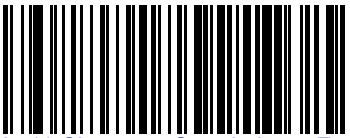
Code 11 Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.





Code 11 Character Correlation = Disable


Code 11 Character Correlation = Enable

Code 11 Stitching

This option enables/disables stitching for Code 11 labels. When parts of a Code 11 bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 11 Stitching = Disable

Code 11 Stitching = Enable

Standard 2 of 5

The following options apply to the Standard 2 of 5 symbology.

Standard 2 of 5 Enable/Disable

When disabled, the reader will not read Standard 2 of 5 bar codes.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Standard 2 of 5 = Disable

Standard 2 of 5 = Enable

Standard 2 of 5 — cont.

Standard 2 of 5 Check Character Calculation

This option enables/disables calculation and verification of an optional Standard 2 of 5 check character.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Standard 2 of 5 Check Character Calculation = Disable

Standard 2 of 5 Check Character Calculation = Enable

Standard 2 of 5 Check Character Transmission

This feature enables/disables transmission of an optional Standard 2 of 5 check character.

ENTER/EXIT PROGRAMMING MODE

Standard 2 of 5 Check Character Transmission = Don't Send

Standard 2 of 5 Check Character Transmission = Send

DEFAULT

Standard 2 of 5 — cont.

Standard 2 of 5 Minimum Reads

This feature specifies the minimum number of consecutive times a Standard 2 of 5 label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

Standard 2 of 5 Minimum Reads = 1

Standard 2 of 5 Minimum Reads = 2

DEFAULT

Standard 2 of 5 Minimum Reads = 3

Standard 2 of 5 Minimum Reads = 4

Standard 2 of 5 Decoding Level

NOTE

The Standard 2 of 5 Decoding Level feature is set using 2 of 5 Decoding Level on page 205.

Standard 2 of 5 — cont.

Standard 2 of 5 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Standard 2 of 5 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Standard 2 of 5 Length Control = Variable Length

Standard 2 of 5 Length Control = Fixed Length

Standard 2 of 5 — cont.

Standard 2 of 5 Set Length 1

This feature specifies one of the bar code lengths for Standard 2 of 5 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's check and data characters.
The length can be set from 1 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT STANDARD 2 OF 5 LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 33 for some examples of how to set this feature.

Table 33. Standard 2 of 5 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	01 Character	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT STANDARD 2 OF 5 LENGTH 1 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '1'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Standard 2 of 5 — cont.

Standard 2 of 5 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Standard 2 of 5 Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

08 = Length 1 is 8 Characters

Standard 2 of 5 — cont.

Standard 2 of 5 Set Length 2

This feature specifies one of the bar code lengths for Standard 2 of 5 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check and data characters.

The length can be set from 1 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT STANDARD 2 OF 5 LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in Appendix E, Keypad, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See Table 34 for some examples of how to set this feature.

Table 34. Standard 2 of 5 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting (pad with leading zeroes)**	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT STANDARD 2 OF 5 LENGTH 2 SETTING**				
4	**Scan Two Characters From** Appendix E, Keypad	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Standard 2 of 5 — cont.

Standard 2 of 5 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Standard 2 of 5 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Standard 2 of 5 — cont.

Standard 2 of 5 Character Correlation

When correlation is enabled, the bar code reader will combine label data from multiple scans when decoding. Enabling correlation will help the scanner read labels that have some spots and/or voids. It may also help read labels that have damaged areas. Enabling correlation will also increase the chances that a label will be read incorrectly.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Standard 2 of 5 Character Correlation = Disable

Standard 2 of 5 Character Correlation = Enable

Standard 2 of 5 Stitching

This option enables/disables stitching for Standard 2 of 5 labels. When parts of a Standard 2 of 5 bar code are presented to the reader with this feature enabled, the bar code parts will be assembled by the reader's software, and the data will be decoded if all bar code proofing requirements are met.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Standard 2 of 5 Stitching = Disable

Standard 2 of 5 Stitching = Enable

Industrial 2 of 5

The following options apply to the Industrial 2 of 5 symbology.

Industrial 2 of 5 Enable/Disable

Enables/Disables ability of reader to decode Industrial 2 of 5 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Industrial 2 of 5 = Disable

Industrial 2 of 5 = Enable

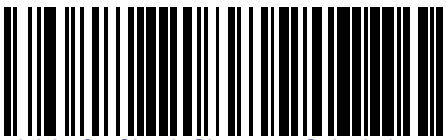
Industrial 2 of 5 Check Character Calculation

Enables/Disables calculation and verification of an optional Industrial 2 of 5 check character.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Industrial 2 of 5 Check Character Calculation = Disable


Industrial 2 of 5 Check Character Calculation = Enable

Industrial 2 of 5 — cont.

Industrial 2 of 5 Check Character Transmission

Enables/disables transmission of an Industrial 2 of 5 check character.

ENTER/EXIT PROGRAMMING MODE

Industrial 2 of 5 Check Character Transmission = Disable

Industrial 2 of 5 Check Character Transmission = Enable

DEFAULT

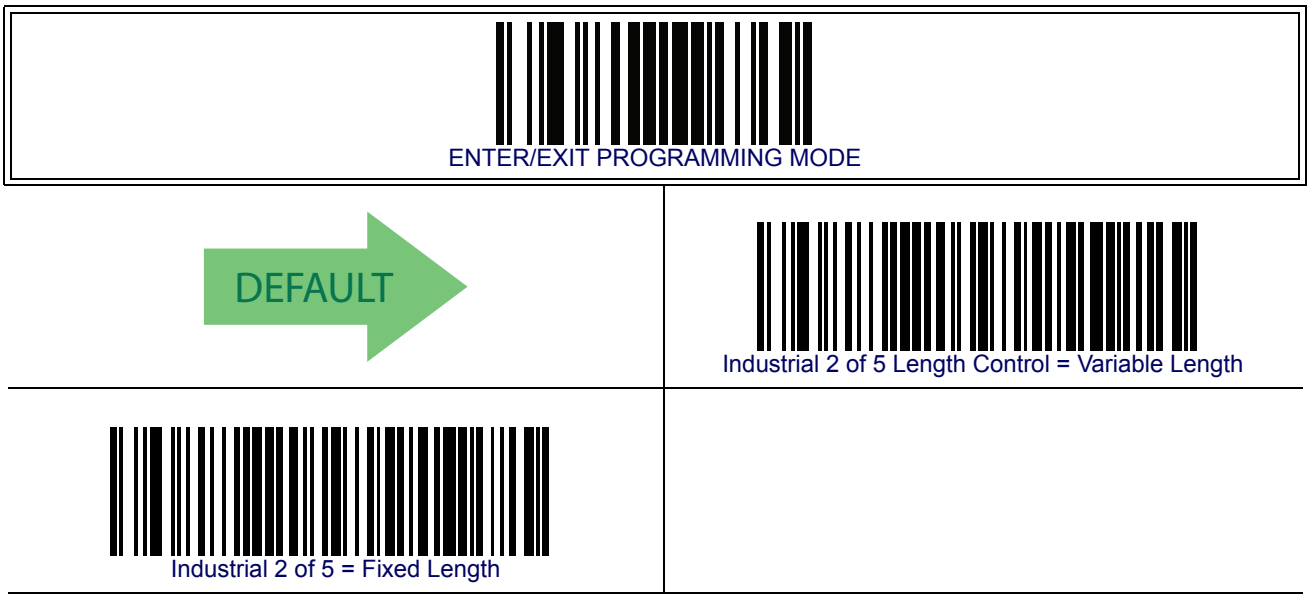
Industrial 2 of 5 — cont.

Industrial 2 of 5 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Industrial 2 of 5 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.



Industrial 2 of 5 — cont.

Industrial 2 of 5 Set Length 1

This feature specifies one of the bar code lengths for Industrial 2 of 5 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only. The length can be set from 1 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 0 to 50). Pad the number with leading zeroes to yield two digits. For example: 1 = 01, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT INDUSTRIAL 2 of 5 LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 35. Code 39 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	01 Character	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT INDUSTRIAL 2 OF 5 LENGTH 1 SETTING**				
4	**Scan Two Characters From the Keypad Appendix**	'0' and '1'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Industrial 2 of 5 — cont.

Industrial 2 of 5 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Industrial 2 of 5 Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 01 = Length 1 is 1 Character

Industrial 2 of 5 — cont.

Industrial 2 of 5 Set Length 2

This feature specifies one of the bar code lengths for Industrial 2 of 5 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check, data, and full-ASCII shift characters. The length does not include start/stop characters.

The length can be set from 1 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT INDUSTRIAL 2 OF 5 LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake, before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 36. Code 39 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT INDUSTRIAL 2 OF 5 LENGTH 2 SETTING				
4	Scan Two Characters From the Keypad Appendix	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Industrial 2 of 5 — cont.

Industrial 2 of 5 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Industrial 2 of5 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Industrial 2 of 5 — cont.

Industrial 2 of 5 Minimum Reads

This feature specifies the minimum number of consecutive times an Industrial 2 of 5 label must be decoded before it is accepted as good read..

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Industrial 2 of 5 Minimum Reads = 1

Industrial 2 of 5 Minimum Reads = 2

Industrial 2 of 5 Minimum Reads = 3

Industrial 2 of 5 Minimum Reads = 4

Industrial 2 of 5 — cont.

Industrial 2 of 5 Stitching

Enables/disables fixed length stitching for Industrial 2 of 5.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Industrial 2 of 5 Stitching = Disable

Industrial 2 of 5 Stitching = Enable

Industrial 2 of 5 Character Correlation

Enable/disables character correlation for Industrial 2 of 5.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Industrial 2 of 5 Character Correlation = Disable

Industrial 2 of 5 Character Correlation = Enable

IATA

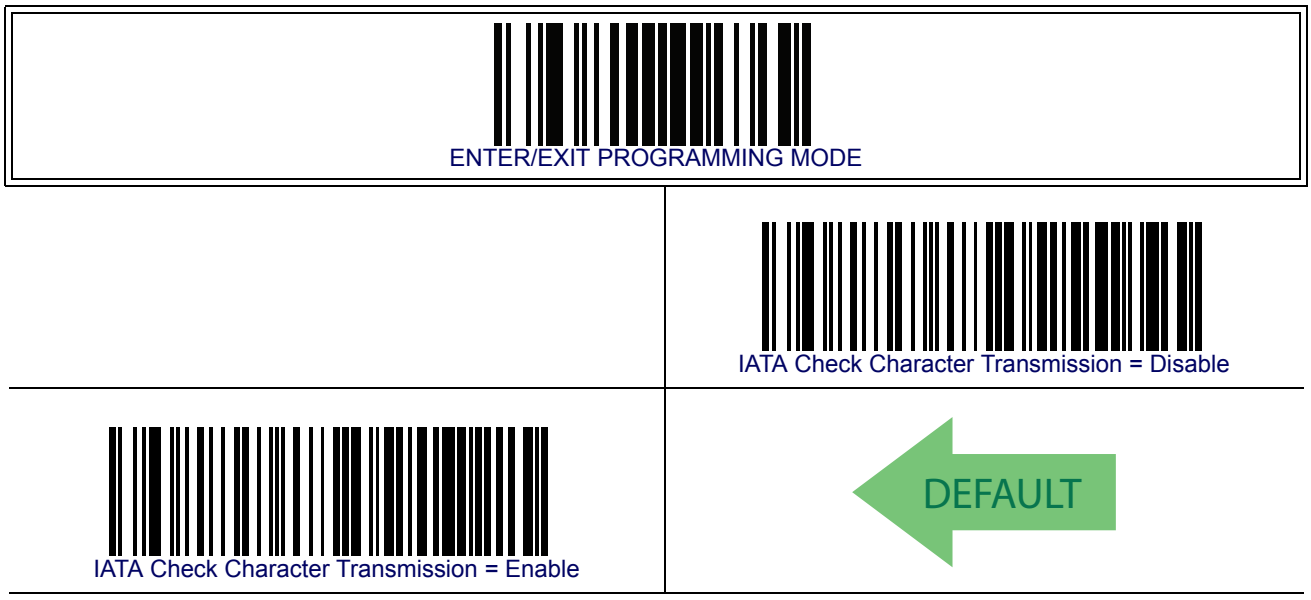
The following options apply to the IATA symbology.

IATA Enable/Disable

Enables/Disables the ability of the reader to decode IATA labels.

IATA Check Character Transmission

Enables/Disables calculation and verification of an optional Industrial 2 of 5 check character.


ENTER/EXIT PROGRAMMING MODE
IATA Check Character Transmission = Disable
IATA Check Character Transmission = Enable
DEFAULT

ISBT 128

The following options apply to the ISBT 128 symbology.

ISBT 128 Concatenation

Enables/disables ISBT128 concatenation of 2 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ISBN 128 Concatenation = Disable

ISBN 128 Concatenation = Enable

ISBT 128 Concatenation Mode

Specifies the concatenation mode between Static and Dynamic.

NOTE **This option is only valid when ISBT 128 Concatenation is enabled (see page 282).**

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ISBT 128 Concatenation Mode = Static

ISBT 128 Concatenation Mode = Dynamic

ISBT 128 — cont.

ISBT 128 Dynamic Concatenation Timeout

Specifies the timeout used by the ISBT 128 Dynamic Concatenation Mode.

ENTER/EXIT PROGRAMMING MODE

ISBT 128 Dynamic Concatenation Timeout = 50 msec

ISBT 128 Dynamic Concatenation Timeout = 100 msec

DEFAULT

ISBT 128 Dynamic Concatenation Timeout = 200 msec

ISBT 128 Dynamic Concatenation Timeout = 500 msec

ISBT 128 Dynamic Concatenation Timeout = 750 msec

ISBT 128 Dynamic Concatenation Timeout = 1 second

ISBT 128 — cont.

ISBT 128 Force Concatenation

When enabled, this feature forces all ISBT 128 labels to be concatenated.

NOTE

This option is only valid when ISBT 128 Concatenation is enabled. (see page 282).

ENTER/EXIT PROGRAMMING MODE

DEFAULT

ISBT 128 Force Concatenation = Disable

ISBT 128 Force Concatenation = Enable

ISBT 128 Advanced Concatenation Options

NOTE

Use the Datalogic Aladdin configuration application or Contact Customer Support to set up pairs of label types for concatenation.

MSI

The following options apply to the MSI symbology.

MSI Enable/Disable

Enables/Disables ability of reader to decode MSI labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

MSI = Disable

MSI = Enable

MSI — cont.

MSI Check Character Calculation

Enables/Disables calculation and verification of an optional MSI check character.

ENTER/EXIT PROGRAMMING MODE

	MSI Check Character Calculation = Disable
MSI Check Character Calculation = Enable Mod10	DEFAULT
	MSI Check Character Calculation = Enable Mod11/10
MSI Check Character Calculation = Enable Mod10/10	

MSI — cont.

MSI Check Character Transmission

Enables/disables transmission of an MSI check character.

ENTER/EXIT PROGRAMMING MODE

MSI Check Character Transmission = Disable

MSI Check Character Transmission = Enable

DEFAULT

MSI Length Control

This feature specifies either variable length decoding or fixed length decoding for the MSI symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

MSI Length Control = Variable Length

MSI = Fixed Length

MSI — cont.

MSI Set Length 1

This feature specifies one of the bar code lengths for MSI Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.
The length can be set from 01 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 0 to 50). Pad the number with leading zeroes to yield two digits. For example: 1 = 01, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT MSI LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 37. MSI Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	01 Characters	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT MSI LENGTH 1 SETTING**				
4	**Scan Two Characters From the Keypad Appendix**	'0' and '1'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

MSI — cont.

MSI Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select MSI Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 01 = Length 1 is 1 Character

MSI — cont.

MSI Set Length 2

This feature specifies one of the bar code lengths for MSI Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check, data, and full-ASCII shift characters. The length does not include start/stop characters.

The length can be set from 1 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT MSI LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake, before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 38. MSI Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT MSI LENGTH 2 SETTING				
4	Scan Two Characters From the Keypad Appendix	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

MSI — cont.

MSI Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select MSI Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

MSI — cont.

MSI Minimum Reads

This feature specifies the minimum number of consecutive times an MSI label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

MSI Minimum Reads = 1

MSI Minimum Reads = 2

MSI Minimum Reads = 3

MSI Minimum Reads = 4

DEFAULT

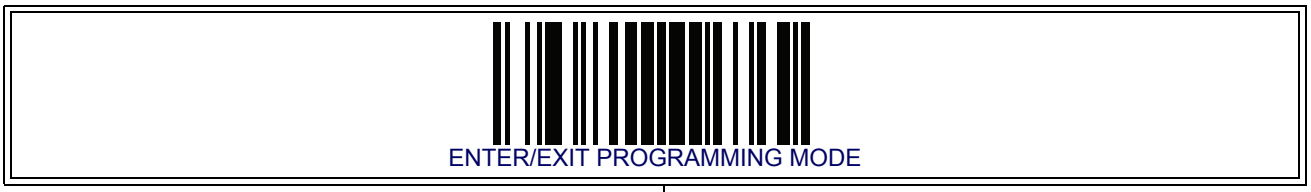
MSI — cont.

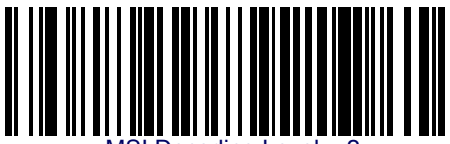
MSI Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.





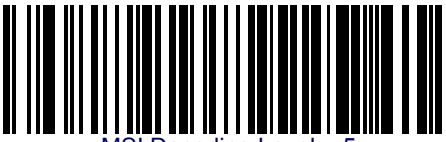
MSI — cont.

MSI Decoding Level — cont.

MSI Decoding Level = 3

DEFAULT

MSI Decoding Level = 4


MSI Decoding Level = 5

Plessey

The following options apply to the Plessey symbology.

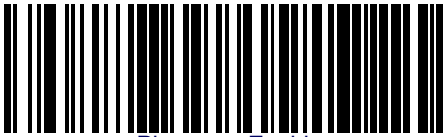
Plessey Enable/Disable

Enables/Disables ability of reader to decode Plessey labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Plessey = Disable



Plessey = Enable

Plessey — cont.

Plessey Check Character Calculation

Enables/Disables calculation and verification of an optional Plessey check character.

ENTER/EXIT PROGRAMMING MODE

Plessey Check Character Calculation = Disable

Plessey Check Character Calculation = Enable Plessey std. check char. verification

DEFAULT

Plessey Check Character Calculation = Enable Anker check char. verification

Plessey Check Character Calculation = Enable Plessey std. and Anker check char verification

Plessey — cont.

Plessey Check Character Transmission

Enables/disables transmission of an MSI check character.

ENTER/EXIT PROGRAMMING MODE

Plessey Check Character Transmission = Disable

Plessey Check Character Transmission = Enable

DEFAULT

PLessey Length Control

This feature specifies either variable length decoding or fixed length decoding for the Plessey symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Plessey Length Control = Variable Length

Plessey = Fixed Length

Plessey — cont.

Plessey Set Length 1

This feature specifies one of the bar code lengths for PLessey Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.
The length can be set from 01 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 0 to 50). Pad the number with leading zeroes to yield two digits. For example: 1 = 01, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT PLESSEY LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 39. Plessey Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	01 Characters	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT Plessey LENGTH 1 SETTING**				
4	**Scan Two Characters From the Keypad Appendix**	'0' and '1'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Plessey — cont.

Plessey Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Plessey Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT 01 = Length 1 is 1 Character

Plessey — cont.

Plessey Set Length 2

This feature specifies one of the bar code lengths for PLessey Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check, data, and full-ASCII shift characters. The length does not include start/stop characters.

The length can be set from 1 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT PLESSEY LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake, before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 40. Plessey Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT PLESSEY LENGTH 2 SETTING				
4	Scan Two Characters From the Keypad Appendix	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Plessey — cont.

Plessey Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Plessey Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Plessey — cont.

Plessey Minimum Reads

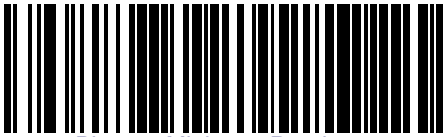
This feature specifies the minimum number of consecutive times a Plessey label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

Plessey Minimum Reads = 1

Plessey Minimum Reads = 2

Plessey Minimum Reads = 3


Plessey Minimum Reads = 4

DEFAULT

Plessey — cont.

Plessey Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

Plessey — cont.

Plessey Decoding Level — cont.

Plessey Decoding Level = 3

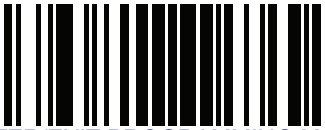
DEFAULT

Plessey Decoding Level = 4

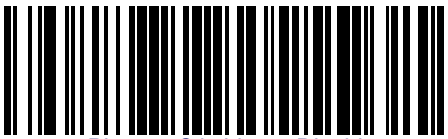
Plessey Decoding Level = 5

Plessey Stitching

Enables/disables fixed length stitching for Plessey.


ENTER/EXIT PROGRAMMING MODE

DEFAULT


Plessey Stitching = Disable

Plessey Stitching = Enable

Plessey — cont.

Plessey Character Correlation

Enables/disables Character Correlation for Plessey.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Plessey Character Correlation = Disable

Plessey Character Correlation = Enable

Code 93

The following options apply to the Code 93 symbology.

Code 93 Enable/Disable

Enables/Disables ability of reader to decode Code 93 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 93 = Disable

Code 93 = Enable

Code 93 — cont.

Code 93 Check Character Calculation

Enables/disables calculation and verification of an optional Code 93 check character.

ENTER/EXIT PROGRAMMING MODE

Code 93 Check Character Calculation = Disable

Code 93 Check Character Calculation = Enable Check C

Code 93 Check Character Calculation = Enable Check K

Code 93 Check Character Calculation = Enable Check C and K

DEFAULT

Code 93 — cont.

Code 93 Check Character Transmission

Enables/disables transmission of an optional Code 93 check character.

ENTER/EXIT PROGRAMMING MODE

Code 93 Check Character Transmission = Disable

Code 93 Check Character Transmission = Enable

DEFAULT

Code 93 Length Control

This feature specifies either variable length decoding or fixed length decoding for the Code 93 symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 93 Length Control = Variable Length

Code 93 = Fixed Length

Code 93 — cont.

Code 93 Set Length 1

This feature specifies one of the bar code lengths for Code 93 Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only.
The length can be set from 01 to 50 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 0 to 50). Pad the number with leading zeroes to yield two digits. For example: 1 = 01, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 93 LENGTH 1 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 41. Code 93 Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	**Desired Setting**	01 Characters	07 Characters	15 Characters	50 Characters
2	**Scan ENTER/EXIT PROGRAMMING MODE**				
3	**Scan SELECT CODE 93 LENGTH 1 SETTING**				
4	**Scan Two Characters From the Keypad Appendix**	'0' and '1'	'0' and '7'	'1' and '5'	'5' AND '0'
5	**Scan ENTER/EXIT PROGRAMMING MODE**				

Code 93 — cont.

Code 93 Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 93 Set Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

01 = Length 1 is 1 Character

Code 93 — cont.

Code 93 Set Length 2

This feature specifies one of the bar code lengths for Code 93 Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check, data, and full-ASCII shift characters. The length does not include start/stop characters.

The length can be set from 1 to 50 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 1 to 50 — or 0 to ignore this length). Pad the number with leading zeroes to yield two digits. For example: 0 = 00, 5 = 05, 20 = 20, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODE 93 LENGTH 2 SETTING.
4. Scan the appropriate two digits from the keypad in the Keypad Appendix that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake, before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 42. CODE 93 Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	00 (Ignore This Length)	07 Characters	15 Characters	50 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT CODE 93 LENGTH 2 SETTING				
4	Scan Two Characters From the Keypad Appendix	'0' and '0'	'0' and '7'	'1' and '5'	'5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Code 93 — cont.

Code 93 Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Code 93 Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

50 = Length 2 is 50 Characters

Code 93 — cont.

Code 93 Minimum Reads

This feature specifies the minimum number of consecutive times a Code 93 label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 93 Minimum Reads = 1

Code 93 Minimum Reads = 2

Code 93 Minimum Reads = 3

Code 93 Minimum Reads = 4

Code 93 — cont.

Code 93 Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

Code 93 — cont.

Code 93 Decoding Level — cont.

Code 93 Decoding Level = 3	DEFAULT
	Code 93 Decoding Level = 4
Code 93 Decoding Level = 5	

Code 93 — cont.

Code 93 Quiet Zones

Enables/disables fixed length stitching for Code 93.

ENTER/EXIT PROGRAMMING MODE

Code 93 Quiet Zones = No Quiet Zones

Code 93 Quiet Zones = Quiet Zone on one side

Code 93 Quiet Zones = Quiet Zones on two sides

Code 93 Quiet Zones = Auto

DEFAULT

Code 93 Quiet Zones = Virtual Quiet Zones on two sides

Code 93 — cont.

Code 93 Stitching

Disable/enable fixed or variable length stitching for Code 93.

ENTER/EXIT PROGRAMMING MODE

Code 93 Stitching = Disable

Code 93 Stitching = Enable

DEFAULT

Code 93 Character Correlation

Enables/disables Character Correlation for Code 93.

ENTER/EXIT PROGRAMMING MODE

Code 93 Character Correlation = Disable

Code 93 Character Correlation = Enable

DEFAULT

Codablock F

The following options apply to the Codablock F symbology.

Codablock F Enable/Disable

Enables/Disables the ability of the imager to decode Codablock F labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codablock F = Disable

Codablock F = Enable

Codablock F — cont.

Codablock F EAN Enable/Disable

Enables/Disables the Codablock F EAN subtype (code with FNC1 in the first position).

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Codablock F EAN = Disable

Codablock F EAN = Enable

Codablock F AIM Check

Specifies if Check Digit calculation algorithm is AIM compliant or not.

ENTER/EXIT PROGRAMMING MODE

Codablock F AIM Check = Disable

Codablock F AIM Check = Enable Check C

DEFAULT

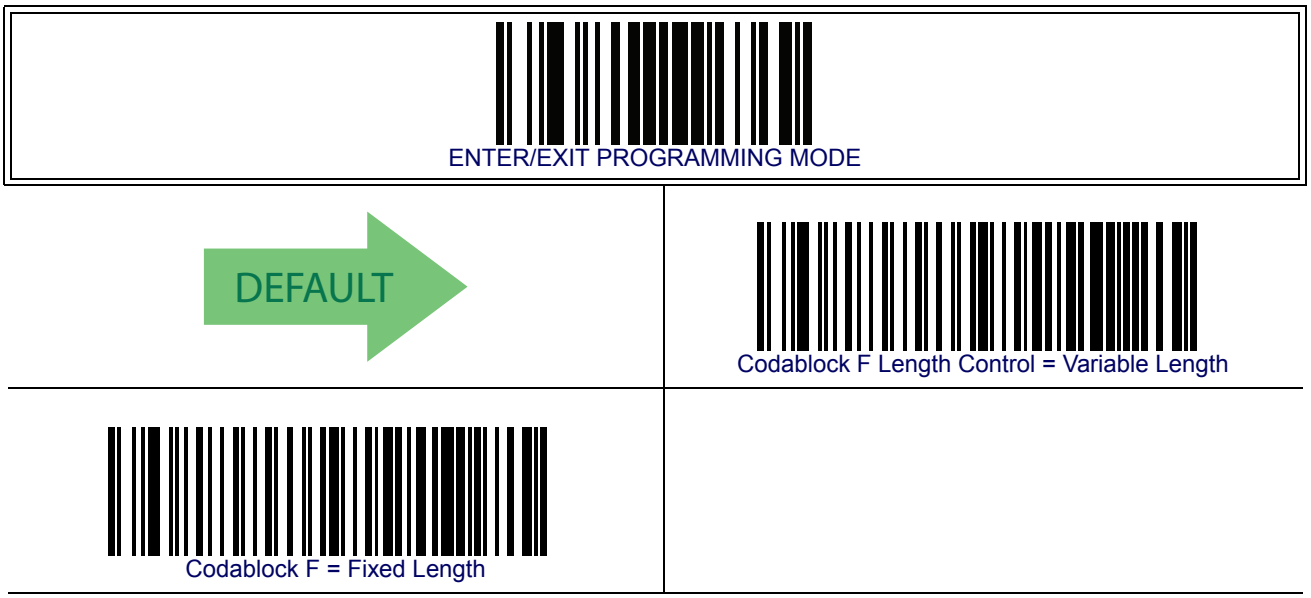
Codablock F — cont.

Codablock F Length Control

This feature specifies either variable length decoding or fixed length decoding for the Codablock F symbology.

Variable Length — For variable length decoding, a minimum and maximum length may be set.

Fixed Length — For fixed length decoding, two different lengths may be set.



Codablock F — cont.

Codablock F Set Length 1

This feature specifies one of the bar code lengths for Codablock F Length Control. Length 1 is the minimum label length if in Variable Length Mode, or the first fixed length if in Fixed Length Mode. Length includes the bar code's data characters only. The length can be set from 003 to 255 characters.

Follow these instructions to set this feature:

1. Determine the desired character length (from 3 to 255). Pad the number with leading zeroes to yield three digits. For example: 3 = 003, 5 = 005, 20 = 020, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODABLOCK F LENGTH 1 SETTING.
4. Scan the appropriate three digits from the keypad in the Keypad Appendix, that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake before the last character, scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 43. CODABLOC K F Length 1 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	003 Characters	007 Characters	015 Characters	050 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT CODABLOCK F LENGTH 1 SETTING				
4	Scan three Characters From the Keypad Appendix	'0', '0' and '3'	'0', '0' and '7'	'0','1' and '5'	'0','5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Codablock F — cont.

Codablock F Set Length 1 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Codablock F Length 1 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

003 = Length 1 is 3 Characters

Codablock F — cont.

Codablock F Set Length 2

This feature specifies one of the bar code lengths for Codablock F Length Control. Length 2 is the maximum label length if in Variable Length Mode, or the second fixed length if in Fixed Length Mode. Length includes the bar code's check, data, and full-ASCII shift characters. The length does not include start/stop characters.

The length can be set from 3 to 255 characters. A setting of 0 specifies to ignore this length (only one fixed length).

Follow these instructions to set this feature:

1. Determine the desired character length (from 3 to 255 — or 0 to ignore this length). Pad the number with leading zeroes to yield three digits. For example: 0 = 000, 5 = 005, 20 = 020, etc.
2. Scan the ENTER/EXIT PROGRAMMING MODE bar code to enter Programming Mode.
3. Scan the bar code: SELECT CODABLOCK F LENGTH 2 SETTING.
4. Scan the appropriate three digits from the keypad in the Keypad Appendix that represent the length setting which was determined in the steps above. You will hear a two-beep indication after the last character.

NOTE

If you make a mistake, before the last character scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

5. Scan the ENTER/EXIT PROGRAMMING MODE bar code to exit Programming Mode.

This completes the procedure. See the table below for some examples of how to set this feature.

Table 44. CODABLOCK Length 2 Setting Examples

STEP	ACTION	EXAMPLES			
1	Desired Setting	000 (Ignore This Length)	007 Characters	015 Characters	050 Characters
2	Scan ENTER/EXIT PROGRAMMING MODE				
3	Scan SELECT CODABLOCK F LENGTH 2 SETTING				
4	Scan three Characters From the Keypad Appendix	'0', '0' and '0'	'0', '0' and '7'	'0', '1' and '5'	'0', '5' AND '0'
5	Scan ENTER/EXIT PROGRAMMING MODE				

Codablock F — cont.

Codablock F Set Length 2 — cont.

ENTER/EXIT PROGRAMMING MODE

Select Codablock F Length 2 Setting

Make a mistake? Scan the CANCEL bar code to abort and not save the entry string. You can then start again at the beginning.

CANCEL

DEFAULT

100 = Length 2 is 100 Characters

Code 4

The following options apply to the Code 4 symbology.

Code 4 Enable/Disable

Enables/Disables ability of imager to decode Code 4 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 4 = Disable

Code 4 = Enable

Code 4 — cont.

Code 4 Check Character Transmission

This feature enables/disables transmission of an optional Code 4 check character.

ENTER/EXIT PROGRAMMING MODE

Code 4 Check Character Transmission = Don't Send

Code 4 Check Character Transmission = Send

DEFAULT

Code 4 Hex to Decimal Conversion

This feature enables/disables the conversion of hexidecimal label data to decimal label data.

ENTER/EXIT PROGRAMMING MODE

Code 4 Hex to Decimal Conversion = Disable

Code 4 Hex to Decimal Conversion = Enable

DEFAULT

Code 5

The following options apply to the Code 5 symbology.

Code 5 Enable/Disable

Enables/Disables ability of imager to decode Code 5 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 5 = Disable

Code 5 = Enable

Code 5 — cont.

Code 5 Check Character Transmission

This feature enables/disables transmission of an optional Code 5 check character.

ENTER/EXIT PROGRAMMING MODE

Code 5 Check Character Transmission = Don't Send

Code 5 Check Character Transmission = Send

DEFAULT

Code 5 Hex to Decimal Conversion

This feature enables/disables the conversion of hexidecimal label data to decimal label data.

ENTER/EXIT PROGRAMMING MODE

Code 5 Hex to Decimal Conversion = Disable

Code 5 Hex to Decimal Conversion = Enable

DEFAULT

Code 4 and Code 5 Common Configuration Items

The following options apply to both Code 4 and Code 5 symbologies.

Code 4 and 5 Decoding Level

Decoding Levels are used to configure a bar code symbology decoder to be very aggressive to very conservative depending on a particular customer's needs.

- Choosing Level 1 results in a very conservative decoder at the expense of not being able to read poorly printed or damaged labels.
- Choosing Level 5 results in a very aggressive decoder. This aggressive behavior allows decoding of poorly printed and damaged labels at the expense of increasing the likelihood of decoding errors.
- Choosing Level 3, which is the default setting, allows the majority of product labels to be decoded.

There are many factors that determine when to change the decoding level for a particular symbology. These factors include spots, voids, non-uniform bar/space widths, damaged labels, etc. that may be experienced in some bar code labels. If there are many hard to read or damaged labels that cannot be decoded using a conservative setting, increase the decoding level to be more aggressive. If the majority of labels are very good quality labels, or there is a need to decrease the possibility of a decoder error, lower the decoding level to a more conservative level.

NOTE **This configuration item applies to Code 4 and Code 5.**

Code 4 and Code 5 Common Configuration Items — cont.

Code 4 and 5 Decoding Level — cont.

ENTER/EXIT PROGRAMMING MODE

Code 4 and Code 5 Decoding Level = 1

Code 4 and Code 5 Decoding Level = 2

Code 4 and Code 5 Decoding Level = 3

DEFAULT

Code 4 and Code 5 Decoding Level = 4

Code 4 and Code 5 Decoding Level = 5

Code 4 and Code 5 Common Configuration Items — cont.

Code 4 and Code 5 Minimum Reads

This feature specifies the minimum number of consecutive times a Code 4 or Code 5 label must be decoded before it is accepted as good read.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Code 4 or Code 5 Minimum Reads = 1

Code 4 or Code 5 Minimum Reads = 2

Code 4 or Code 5 Minimum Reads = 3

Code 4 or Code 5 Minimum Reads = 4

Follett 2 of 5

The following options apply to the Follett 2 of 5 symbology.

Follett 2 of 5 Enable/Disable

Enables/Disables ability of imager to decode Follett 2 of 5 labels.

ENTER/EXIT PROGRAMMING MODE

DEFAULT

Follett 2 of 5 = Disable

Follett 2 of 5 = Enable

Appendix A

Technical Specifications

Table 45 contains Physical and Performance Characteristics, User Environment and Regulatory information. Table 46 provides Standard Cable Pinouts.

Table 45. Technical Specifications

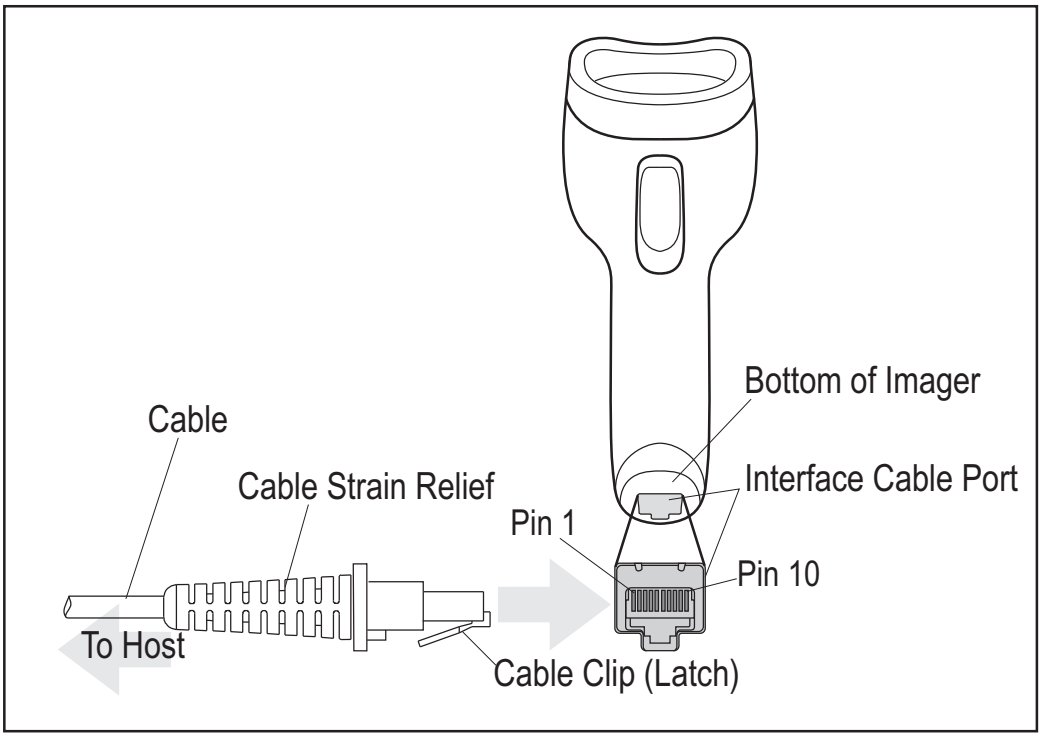
Item	Description
Physical Characteristics	
Dimensions	2.8 in. H x 6.7 in. L x 2.6 in. W (7.1 cm H x 17.1 cm L x 6.6 cm W)
Weight (without cable)	Approximately 4.2 oz. (119 g)
Color	Black or White
Electrical Characteristics	
Voltage & Current	QD2110 4-14 VDC QD2130 5.0 VDC +/-10% 180mA @ 5V Typical Idle 345mA @ 5V Typical Scanning
Performance Characteristics	
Light Source	617nm LEDs
Roll (Tilt) Tolerance	± 45° from normal
Pitch Tolerance	± 65°
Skew (Yaw) Tolerance	± 65°
Scan Angle	43° ± 3°
Typical Depth of Field	4.0 mil 3.0 - 9.5 cm 5.0 mil 2.3 - 14 cm 7.5 mil 1.5 - 26.5 cm 10 mil (80% UPC) 1.3 - 37.5 cm 13 mil (100% UPC) 2.5 - 46.5 cm 15 mil to 48 cm 20 mil to 59 cm
Minimum Element Width	4 mil
Print Contrast Minimum	15% minimum reflectance

Item	Description
Decode Capability	UPC/EAN/JAN, P2 /P5 GS1-128 add-ons; Code 39; Code 39 Full ASCII; Code 32 (Italian Pharmacode); Code 128; ISBT 128; I 2 of 5; Standard 2 of 5; Code 11; Codabar; GS1-128; Code 93; MSI; GS1 DataBar Omnidirectional, GS1 DataBar Limited, GS1 DataBar Expanded; EAN 13 ISBN; Datalogic 2 of 5; Follet 2/5; Code 4, code 5.
Interfaces Supported	RS-232 Std., RS-232 Wincor-Nixdorf, RS-232 OPOS, IBM 46xx (ports 5B and 9B), USB Com Std., USB Keyboard, USB Alternate Keyboard, USB Keyboard Apple, USB-OEM, Keyboard Wedge (AT with or w/o Alternate Key, IBM AT PS2 with or w/o Alternate Key, PC-XT, IBM 3153, IBM Terminals 31xx, 32xx, 34xx, 37xx make only and make break keyboard, and Digital Terminals VT2x, VT3xx and VT4xx).
User Environment	
Operating Temperature	32° to 122° F (0° to 50° C)
Storage Temperature	-40° to 158° F (-40° to 70° C)
Humidity	5% to 95% relative humidity, non-condensing
Drop Specifications	Withstands multiple 5 ft./1.524 m drops to concrete.
Ambient Light Immunity	Immune to direct exposure of normal office and factory lighting conditions, as well as direct exposure to sunlight.
Contaminants Spray/rain Dust/particulates	 IEC 529-IPX2 IEC 529-IP5X
Beeper Volume	User-selectable: three levels
Beeper Tone (frequency)	User-selectable: three tones
Electrostatic Discharge	Conforms to ±20 kV air/direct discharge and ±8 kV of contact discharge.
Regulatory	
Electrical Safety	USA: UL 60950, Canada: CAN/CSA-C22.2 No. 60950, EN60950/IEC60950, NOM-019-SCFI
EMI/RFI	FCC Part 15 Class B, ICES-003 Class B, European Union EMC Directive, Australia Class B, Taiwan EMC, Japan VCCI/MITI, Korea KCC

Standard Cable Pinouts

Figure 7 and Table 46 provide standard pinout information for the imager's cable.

Figure 7. Standard Cable Pinouts



The signal descriptions in Table 46 apply to the connector on the imager and are for reference only.

Table 46. Standard Cable Pinouts — Imager Side

Pin	RS-232	OEM	USB	Keyboard Wedge
1	RTS (out)			
2			D+	CLKIN (KBD side)
3			D-	DATAIN (KBD side)
4	GND	GND	GND	GND
5	RX			
6	TX			
7	VCC	VCC	VCC	VCC
8		IBM_B		CLKOUT (PC side)
9		IBM_A		DATAOUT (PC side)
10	CTS (in)			

NOTES

Appendix B

Standard Defaults

The most common configuration settings are listed in the "Default" column of Table 47. The settings in this table are as applied to a standard RS-232 interface. See Table 48 for a listing of default exceptions to this list as appled to other interface types. Page references are also provided for feature descriptions and programming bar codes for each parameter. A column has also been provided for recording of your preferred default settings for these same configurable features.

Table 47. Standard Defaults

Parameter	Default	Your Setting	Page Number
General Features			
Double Read Timeout	0.4 Second		17
Label Gone Timeout	160 ms		19
Power On Alert	4 Beeps		21
Good Read: When to Indicate	After Decode		22
Good Read Beep Type	Mono		23
Good Read Beep Frequency	Medium		24
Good Read Beep Length	80 ms		24
Good Read Beep Volume	High		26
Good Read LED Duration	LED on until next trigger pull		27
Scan Mode	Trigger Single		29
Stand Mode Triggered Timeout	3 Seconds		31
Scanning Active Time	5 Seconds		33
Flash On Time	1 Second		35
Flash Off Time	600 ms		37
Stand Mode Sensitivity	Medium		39
Green Spot Duration	300 ms		40
RS-232			

Parameter	Default	Your Setting	Page Number
Baud Rate	9600		41
Data Bits	8 Data Bits		43
Stop Bits	1 Stop Bit		44
Parity	None		45
Handshaking Control	Disable		46
RS-232/USB-COM			
Intercharacter Delay	No Delay		48
Beep On ASCII BEL	Disable		50
Beep On Not on File	Enable		50
ACK Character	‘ACK’		52
NAK Character	‘NAK’		54
ACK NAK Timeout Value	600 ms		56
ACK NAK Retry Count	3 Retries		58
ACK NAK Error Handling	Ignore Errors Detected		60
Indicate Transmission Failure	Enable		61
Disable Character	‘D’		62
Enable Character	‘E’		64
Keyboard Wedge			
Country Mode	U.S. Keyboard		68
Caps Lock State	Caps Lock OFF		71
Numlock	Numlock Key Unchanged		71
Send Control Characters	Disable		72
Intercode Delay	100 ms		77
Intercharacter Delay	No Delay		75
Intercode Delay	100 ms		78
USB Keyboard Speed	1 ms		79
USB-OEM			
USB-OEM Device Usage	Handheld Scanner		82
USB-OEM Interface Options	Ignore		83
IBM 46XX			

Parameter	Default	Your Setting	Page Number
46xx Number of Host Resets	6		86
Transmit Labels in Code 39 Format	IBM Std Format		89
IBM 46XX Interface Options	Ignore		90
Wand Emulation			
Wand Idle State	High		91
Wand Polarity	QZ & Spaces High, Bars Low		92
Wand Signal Speed	660ms		93
Wand Label Symbology Conversion	No Conversion		94
Wand Transmit Noise	Disable		95
Data Editing			
Global Prefix/Suffix	No Global Prefix Global Suffix = 0x0D (CR)		98
Global AIM ID	Disable		100
Label ID Control	Disable		108
Case Conversion	Disable		117
Character Conversion	No Char Conversion		118
Symbologies			
Coupon Control	Enable only UPC/EAN		123
UPC-A			
UPC-A Enable/Disable	Enable		124
UPC-A Check Character Transmission	Enable		124
Expand UPC-A to EAN-13	Don't Expand		125
UPC-A Number System Character Transmission	Transmit		125
UPC-A Minimum Reads	1		143
In-Store Minimum Reads	2		126
UPC-E			
UPC-E Enable/Disable	Enable		127
UPC-E Check Character Transmission	Send		127

Parameter	Default	Your Setting	Page Number
Expand UPC-E to EAN-13	Don't Expand		128
Expand UPC-E to UPC-A	Don't Expand		128
UPC-E Number System Character Transmission	Transmit		129
UPC-E Minimum Reads	2		130
GTIN			
GTIN Formatting	Disable		131
EAN 13			
EAN 13 Enable/Disable	Enable		132
EAN 13 Check Character Transmission	Send		132
EAN-13 Flag 1 Character	Transmit		133
EAN-13 ISBN Conversion	Disable		134
ISSN Enable/Disable	Disable		134
EAN 13 Minimum Reads	1		135
EAN 8			
EAN 8 Enable/Disable	Enable		136
EAN 8 Check Character Transmission	Send		136
Expand EAN 8 to EAN 13	Disable		137
EAN 8 Minimum Reads	1		138
UPC/EAN Global Settings			
UPC/EAN Decoding Level	2		139
UPC/EAN Correlation	Disable		141
UPC/EAN Price Weight Check	Disable		142
Add-Ons			
Optional Add-ons	Disable P2, P5 and P8		144
Optional Add-On Timer	70 ms		146
Optional GS1-128 Add-On Timer	Disable		149
P2 Add-Ons Minimum Reads	2		152
P5 Add-Ons Minimum Reads	1		153
GS1-128 Add-Ons Minimum Reads	1		154

Parameter	Default	Your Setting	Page Number
GS1 DataBar Omnidirectional			
GS1 DataBar Omnidirectional Enable/Disable	Disable		155
GS1 DataBar Omnidirectional GS1-128 Emulation	Disable		155
GS1 DataBar Omnidirectional Minimum Reads	1		156
GS1 DataBar Expanded			
GS1 DataBar Expanded Enable/Disable	Disable		157
GS1 DataBar Expanded GS1-128 Emulation	Disable		157
GS1 DataBar Expanded Minimum Reads	1		158
GS1 DataBar Expanded Length Control	Variable		159
GS1 DataBar Expanded Set Length 1	1		160
GS1 DataBar Expanded Set Length 2	74		162
GS1 DataBar Limited			
GS1 DataBar Limited Enable/Disable	Disable		164
GS1 DataBar Limited GS1-128 Emulation	Disable		164
GS1 DataBar Limited Minimum Reads	1		165
Code 39			
Code 39 Enable/Disable	Enable		166
Code 39 Check Character Calculation	Calculate		167
Code 39 Check Character Transmission	Send		168
Code 39 Start/Stop Character Transmission	Don’t Transmit		168
Code 39 Full ASCII	Disable		169
Code 39 Quiet Zones	Auto		170
Code 39 Minimum Reads	2		171
Code 39 Decoding Level	3		172

Parameter	Default	Your Setting	Page Number
Code 39 Length Control	Variable		174
Code 39 Set Length 1	2		175
Code 39 Set Length 2	50		177
Code 39 Interdigit Ratio	4		179
Code 39 Character Correlation	Disable		181
Code 39 Stitching	Enable		182
Code 32			
Code 32 Enable/Disable	Disable		183
Code 32 Feature Setting Exceptions	3		183
Code 32 Check Character Transmission	Don't Send		184
Code 32 Start/Stop Character Transmission	Don't Transmit		184
Code 39 CIP			
Code 39 CIP Enable/Disable	Disable		185
Code 128			
Code 128 Enable/Disable	Enable		185
Expand Code 128 to Code 39	Don't Expand		186
Code 128 Check Character Transmission	Send		186
Code 128 Quiet Zones	Auto		189
Code 128 Minimum Reads	1		190
Code 128 Decoding Level	3		191
Code 128 Length Control	Variable		193
Code 128 Set Length 1	1		194
Code 128 Set Length 2	80		196
Code 128 Character Correlation	Disable		198
Code 128 Stitching	Enable		199
GS1-128			
GS1-128 Enable	Transmit in Code 128 Data Format		200
Interleaved 2 of 5			
I 2 of 5 Enable/Disable	Disable		201

Parameter	Default	Your Setting	Page Number
I 2 of 5 Check Character Calculation	Disable		202
I 2 of 5 Check Character Transmission	Send		203
I 2 of 5 Minimum Reads	2		216
2 of 5 Decoding Level	3		205
I 2 of 5 Length Control	Variable		207
I 2 of 5 Set Length 1	12		208
I 2 of 5 Set Length 2	100		210
I 2 of 5 Character Correlation	Disable		212
I 2 of 5 Stitching	Disable		213
Interleaved 2 of 5 CIP			
Interleaved 2 of 5 CIP HR Enable/Disable	Disable		214
Datalogic 2 of 5			
Datalogic 2 of 5 Enable/Disable	Enable		214
Datalogic 2 of 5 Check Character Calculation	Disable		215
Datalogic 2 of 5 Minimum Reads	2		216
Datalogic 2 of 5 Length Control	Variable		217
Datalogic 2 of 5 Set Length 1	12		218
Datalogic 2 of 5 Set Length 2	100		220
Datalogic 2 of 5 Character Correlation	Disable		224
Datalogic 2 of 5 Stitching	Disable		225
Codabar			
Codabar Enable/Disable	Disable		226
Codabar Check Character Calculation	Don’t Calculate		227
Codabar Check Character Transmission	Send		228
Codabar Start/Stop Character Transmission	Transmit		228
Codabar Start/Stop Character Set	abcd/abcd		229
Codabar Start/Stop Character Match	Don’t Require Match		230

Parameter	Default	Your Setting	Page Number
Codabar Quiet Zones	Auto		231
Codabar Minimum Reads	2		232
Codabar Decoding Level	3		233
Codabar Length Control	Variable		235
Codabar Set Length 1	3		236
Codabar Set Length 2	50		238
Codabar Interdigit Ratio	4		240
Codabar Character Correlation	Disable		242
Codabar Stitching	Disable		243
ABC Codabar			
ABC Codabar Enable/Disable	Disable		244
ABC Codabar Concatenation Mode	Static		244
ABC Codabar Dynamic Concatenation Timeout	200mS		245
ABC Codabar Force Concatenation	Disable		246
Code 11			
Code 11 Enable/Disable	Disable		247
	1		247
Code 11 Check Character Calculation	Check C and K		248
Code 11 Check Character Transmission	Send		249
Code 11 Minimum Reads	2		250
Code 11 Length Control	Variable		251
Code 11 Set Length 1	4		252
Code 11 Set Length 2	50		254
Code 11 Interdigit Ratio	4		256
Code 11 Decoding Level	3		258
Code 11 Character Correlation	Disable		260
Code 11 Stitching	Disable		261
Standard 2 of 5			
Standard 2 of 5 Enable/Disable	Disable		262

Parameter	Default	Your Setting	Page Number
Standard 2 of 5 Check Character Calculation	Disable		263
Standard 2 of 5 Check Character Transmission	Send		263
Standard 2 of 5 Minimum Reads	2		264
Standard 2 of 5 Decoding Level	3		264
Standard 2 of 5 Length Control	Variable		265
Standard 2 of 5 Set Length 1	8		266
Standard 2 of 5 Set Length 2	50		268
Standard 2 of 5 Character Correlation	Disable		270
Standard 2 of 5 Stitching	Disable		271
Industrial 2 of 5			
Industrial 2 of 5 Enable/Disable	Disable		272
Industrial 2 of 5 Check Character Calculation	Disable		272
Industrial 2 of 5 Check Character Transmission	Enable		273
Industrial 2 of 5 Length Control	Variable		274
Industrial 2 of 5 Set Length 1	1 Character		275
Industrial 2 of 5 Set Length 2	50 Characters		277
Industrial 2 of 5 Minimum Reads	1 Read		279
Industrial 2 of 5 Stitching	Disable		280
Industrial 2 of 5 Character Correlation	Disable		280
IATA			
IATA Enable/Disable	Disable		281
IATA Check Character Transmission	Enable		281
ISBT 128			
ISBT 128 Concatenation	Disable		282
ISBT 128 Concatenation Mode	Disable		283
ISBT 128 Dynamic Concatenation Timeout	200ms		284
ISBT 128 Force Concatenation	Enable		285

Parameter	Default	Your Setting	Page Number
ISBT 128 Advanced Concatenation Options	Disable		285
MSI			
MSI Enable/Disable	Disable		286
MSI Check Character Calculation	Enable Mod10		287
MSI Check Character Transmission	Enable		288
MSI Length Control	Variable		288
MSI Set Length 1	1 Character		289
MSI Set Length 2	50 Characters		291
MSI Minimum Reads	4 Reads		293
MSI Decoding Level	Level 3		294
Plessey			
Plessey Enable/Disable	Disable		296
Plessey Check Character Calculation	Enable Plessey Std. Check Char. Verif.		297
Plessey Check Character Transmission	Enable		298
PLessey Length Control	Variable		298
Plessey Set Length 1	1 Character		299
Plessey Set Length 2	50 Characters		301
Plessey Minimum Reads	4 Reads		303
Plessey Decoding Level	Level 3		304
Plessey Stitching	Disable		305
Plessey Character Correlation	Disable		306
Code 93			
Code 93 Enable/Disable	Disable		306
Code 93 Check Character Calculation	Disable		307
Code 93 Check Character Transmission	Enable		308
Code 93 Length Control	Variable		308
Code 93 Set Length 1	1 Character		309
Code 93 Set Length 2	50 Characters		311

Parameter	Default	Your Setting	Page Number
Code 93 Minimum Reads	1 Read		313
Code 93 Decoding Level	Level 3		314
Code 93 Quiet Zones	Auto		316
Code 93 Stitching	Enable		317
Code 93 Character Correlation	Enable		317
Codablock F			
Codablock F Enable/Disable	Disable		318
Codablock F EAN Enable/Disable	Disable		319
Codablock F AIM Check	Enable Check C		319
Codablock F Length Control	Variable		320
Codablock F Set Length 1	3 Characters		321
Codablock F Set Length 2	100 Characters		323
Code 4			
Code 4 Enable/Disable	Disable		325
Code 4 Check Character Transmission	Enable		326
Code 4 Hex to Decimal Conversion	Enable		326
Code 5			
Code 5 Enable/Disable	Disable		327
Code 5 Check Character Transmission	Enable		328
Code 5 Hex to Decimal Conversion	Enable		328
Code 4 and Code 5 Common Configuration Items			
Code 4 and 5 Decoding Level	3		329
Code 4 and Code 5 Minimum Reads	1		331
Follett 2 of 5			
Follett 2 of 5 Enable/Disable	Disable		332

Default Exceptions

Table 47 lists standard default settings as applied to a standard RS-232 interface. Table 48 provides a listing of default exceptions to that list as applied to the other interface types.

Table 48. Default Exceptions by Interface Type

Parameter	Default Excption
Interfaces: IBM 46XX Port 5B, IBM 46XX Port 9B, USB-OEM	
Global Suffix	No Global Suffix
Double Read Timeout	500 msec
Interfaces: All Keyboard Wedge, USB Keyboard	
No unique settings	
Interface: RS232-WN	
Expand UPC-A to EAN-13	Enable
UPC-E Check Character Transmission	Disable
Parity	Odd Parity
Handshaking Control	RTS/CTS
Transmission Label ID Code	Prefix
GS1-128 AIM ID	Disable
UPCE Label ID Character(s)	C
EAN 8 Label ID Character(s)	B
EAN 13 Label ID Character(s)	A
Code ISBN Label ID Character(s)	A
Code 39 Label ID Character(s)	M
Interelaved 2of5 Label ID Character(s)	I
Code Standard 2/5 Label ID Character(s)	H
Codabar Label ID Character(s)	N
Code 128 Label ID Character(s)	K
GS1-128 Label ID Character(s)	P
Datalogic 2 of 5 Label ID Character(s)	H
ISBT 128 Label ID Character(s)	K
UPCE P2 Label ID Character(s)	C
UPCE/P5 Label ID Character(s)	C
UPCE/GS1-128 Label ID Character(s)	C
EAN8/P2 Label ID Character(s)	B
EAN8/P5 Label ID Character(s)	B
EAN8/GS1-128 Label ID Character(s)	B

Parameter	Default Excption
EAN13/P2 Label ID Character(s)	A
EAN13/P5 Label ID Character(s)	A
EAN13/GS1-128 Label ID Character(s)	A
GS1 DataBar 14 (Omnidirectional) Label ID Character(s)	E
GS1 DataBar Expanded Label ID Character(s)	E
GS1 DataBar Limited Label ID Character(s)	E
Character Conversion	CR to `
Interface: RS232-OPOS	
Baud Rate	115200 Baud
Transmission Label ID Code	Prefix
GS1-128 AIM ID	Disable
UPCA Label ID Character(s)	C
UPCE Label ID Character(s)	D
EAN 8 Label ID Character(s)	A
EAN 13 Label ID Character(s)	B
Code ISBN Label ID Character(s)	@
Code 39 Label ID Character(s)	V
Code 32 Label ID Character(s)	X
Interelaved 2of5 Label ID Character(s)	N
Code Standard 2/5 Label ID Character(s)	P
Codabar Label ID Character(s)	R
Code 11 Label ID Character(s)	b
Code 128 Label ID Character(s)	T
GS1-128 Label ID Character(s)	k
UPCA/P2 Label ID Character(s)	F
UPCA/P5 Label ID Character(s)	G
UPCA/GS1-128 Label ID Character(s)	Q
UPCE P2 Label ID Character(s)	H
UPCE/P5 Label ID Character(s)	I
EAN8/P2 Label ID Character(s)	J
EAN8/P5 Label ID Character(s)	K
EAN8/GS1-128 Label ID Character(s)	*
EAN13/P2 Label ID Character(s)	L

Parameter	Default Excption
EAN13/P5 Label ID Character(s)	M
EAN13/GS1-128 Label ID Character(s)	#
GS1 DataBar 14 (Omnidirectional) Label ID Character(s)	u
GS1 DataBar Expanded Label ID Character(s)	t
GS1 DataBar Limited Label ID Character(s)	v
GTIN W/o Add on Label ID Character(s)	$A
GTIN Addon 2 Label ID Character(s)	$B
GTIN Add on 5 Label ID Character(s)	$C
GTIN Add on 8 Label ID Character(s)	$D

Appendix C

LED and Beeper Indications

The imager's beeper sounds and its LED illuminates to indicate various functions or errors on the imager. An optional "Green Spot" also performs useful functions. The tables below list these indications. One exception to the behaviors listed in the tables is that the imager's functions are programmable, and may or may not be turned on. For example, certain indications, such as the power-up beep can be disabled using programming bar code labels.

LED and Beeper Indications

INDICATION	DESCRIPTION	LED	BEEPER
Power-up Beep	The imager is in the process of powering-up.		Imager beeps four times at highest frequency and volume upon power-up.
Good Read Beep	A label has been successfully scanned by the imager.	LED behavior for this indication is configurable via the feature "Good Read: When to Indicate"	The imager will beep once at current frequency, volume, mono/bi-tonal setting and duration upon a successful label scan.
ROM Failure	There is an error in the imager's software/programming	Flashes	Imager sounds one error beep at highest volume.
Limited Scanning Label Read	Indicates that a host connection is not established when the IBM or USB interface is enabled.	N/A	Imager 'chirps' six times at the highest frequency and current volume.
Imager Active Mode	The imager is active and ready to scan.	The LED is lit steadily[a]	N/A
Imager Disabled	The imager has been disabled by the host.	The LED blinks continuously	N/A
Green Spot is on continuously	While in Stand Mode or Trigger Object Sense mode the green spot shall be on while in stand watch state.	N/A	N/A
Green Spot[a] flashes momentarily	Upon successful read of a label, the software shall turn the green spot on for the time specified by the configured value.	N/A	N/A

Programming Mode - The following indications ONLY occur when the imager is in Programming Mode.

Label Programming Mode Entry	A valid programming label has been scanned.	LED blinks continuously	Imager sounds four low frequency beeps.
Label Programming Mode Rejection of Label	A label has been rejected.	N/A	Imager sounds three times at lowest frequency & current volume.
Label Programming Mode Acceptance of Partial Label	In cases where multiple labels must be scanned to program one feature, this indication acknowledges each portion as it is successfully scanned.	N/A	Imager sounds one short beep at highest frequency & current volume.
Label Programming Mode Acceptance of Programming	Configuration option(s) have been successfully programmed via labels and the imager has exited Programming Mode.	N/A	Imager sounds one high frequency beep and 4 low frequency beeps followed by reset beeps.
Label Programming Mode Cancel Item Entry	Cancel label has been scanned.	N/A	Imager sounds two times at low frequency and current volume.

a. Except when in sleep mode or when a Good Read LED Duration other than 00 is selected

Error Codes

Upon startup, if the imager sounds a long tone, this means the imager has not passed its automatic Selftest and has entered FRU[1] isolation mode. If the imager is reset, the sequence will be repeated. The following table describes the LED flashes/beep codes associated with an error found.

NUMBER OF LED FLASHES/ BEEPS	ERROR	CORRECTIVE ACTION
1	Configuration	Contact Helpdesk for assistance
2	Interface PCB	
4	Imager Module	
5	[Reserved]	
6	Digital PCB	
14	CPLD/Code Mismatch	

1. Field Replaceable Unit (FRU)

NOTES

Appendix D
Sample bar codes

The sample bar codes in this appendix are typical representations for their symbology types.

UPC-A

EAN-13

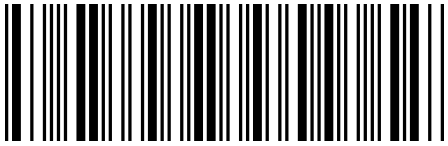
Code 39

Code 128

Interleaved 2 of 5

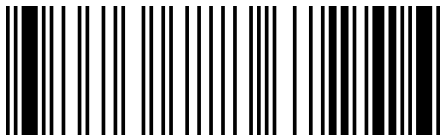
Sample bar codes — continued

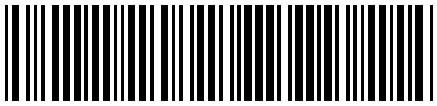
Code 32



Codabar

Code 93





Code 11

GS1 DataBar (RSS)

NOTE **GS1 DataBar variants must be enabled to read the bar codes below (see GS1 DataBar (RSS) on page 357).**

10293847560192837465019283746029478450366523
(GS1 DataBar Expanded Stacked)

1234890hjio9900mnb
(GS1 DataBar Expanded)

08672345650916
(GS1 DataBar Limited)

GS1 DataBar-14

55432198673467
(GS1 DataBar Omnidirectional Truncated)

90876523412674
(GS1 DataBar Omnidirectional Stacked)

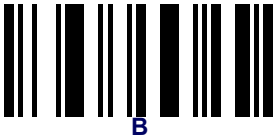
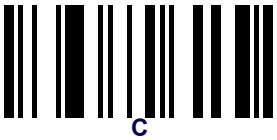
78123465709811
(GS1 DataBar Omnidirectional Stacked)

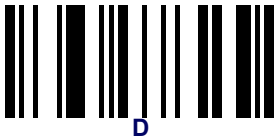
NOTES

Appendix E

Keypad

Use the bar codes in this appendix to enter numbers as you would select digits/characters from a keypad.

6	
	7
8	
	9
A	
	 B
 C	

NOTES

Appendix F
Scancode Tables

Control Character Emulation

Control character emulation selects from different scancode tables as listed in this appendix. Each of the control character sets below are detailed by interface type in the tables. These apply to Wedge and USB Keyboard platforms.

Control Character 00 — Characters from 00 to 0x1F are sent as control character Ctrl+Keys, special keys are located from 0x80 to 0xA1.

Control Character 01 — Characters from 00 to 0x1F are sent as control character Ctrl+Capital Key, special keys are located from 0x80 to 0xA1.

Control Character 02 — Special keys are located from 00 to 0x1F and characters from 0x80 to 0xFE are intended as an extended ASCII table (Microsoft Windows Codepage 1252 — see page 372).

Interface Type PC AT PS/2 or USB-Keyboard

Table 49. Scancode Set When Control Character is 00 or 01

	x0	x1	x2	x3	x4	x5	X6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	NULL C(S)+@	SOH C(S)+A	STX C(S)+B	ETX C(S)+C	EOT C+D	ENQ C(S)+E	ACK C(S)+F	BEL C(S)+G	BS C(S)+H	HT TAB	LF C(S)+J	VT C(S)+K	FF C(S)+L	CR Enter	SO C(S)+N	SI C(S)+O
1x	DLE C(S)+P	DC1 C(S)+Q	DC2 C(S)+R	DC3 C(S)+S	DC4 C(S)+T	NAK C(S)+U	SYN C(S)+V	ETB C(S)+W	CAN C(S)+X	EM C(S)+Y	SUB C(S)+Z	ESC Esc	FS C(S)+\	GS C+]	RS C(S)+^	US C(S)+_
2x	SP	!	"	#	$	%	&	'	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	r	s	t	u	v	w	x	y	z	{	|	}	~	*Del*
8x	_	Sh↓	Sh↑	Ins	Ent (keyp)	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11
9x	F12	Home	End	Pg Up	Pg Dwn	↑	↓	←	→	Ar↓	Ar↑	Al↓	Al ↑	Cl↓	Cl ↑	Cr↓
Ax	Cr↑	_	‘	*ƒ*	„	…	†	‡	ˆ	‰	Š	‹	Ś	‹	Œ	_
Bx	°	±	²	³	´	µ	¶	·	¸	¹	º	»	¼	½	¾	¿
Cx	À	Á	Â	Ã	Ä	Å	Æ	Ç	È	É	Ê	Ë	Ì	Í	Î	Ï
Dx	Ð	_	Ò	Ó	Ô	Õ	Ö	×	Ø	Ù	Ú	Û	Ü	Ý	Þ	ß
Ex	à	á	â	ã	ä	å	æ	ç	è	é	ê	ë	ì	í	î	ï
Fx	ð	ñ	ò	ó	ô	õ	ö	÷	ø	ù	ú	û	ü	ý	þ	ÿ

Extended characters (sky blue) are sent via dedicated keys (when available in the selected country mode) or by an Alt Mode sequence.

Table 50. Scancode Set When Control Character is 02

	x0	x1	x2	x3	x4	x5	X6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	Ar↓	Ar↑	Al↓	Al ↑	Cl ↓	Cl ↑	Cr ↓	Cr ↑	BS	Tab	→	S+ Tab	Enter Keypd	Enter	Ins	Pg Up
1x	Pg Dwn	Home	←	↓	↑	F6	F1	F2	F3	F4	F5	ESC	F7	F8	F9	F10
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	r	s	t	u	v	w	x	y	z	{	|	}	~	*Del*
8x	_	_	‘	*f*	„	…	†	‡	ˆ	‰	Š	‹	Ś	‹	Œ	_
9x	_	‘	’	“	”	•	–	—	˜	™	š	›	œ	_	_	Ÿ
Ax	NBSP	¡	¢	£	¤	¥	¦	§	¨	©	ª	«	¬	-	®	¯
Bx	°	±	²	³	´	µ	¶	·	¸	¹	º	»	¼	½	¾	¿
Cx	À	Á	Â	Ã	Ä	Å	Æ	Ç	È	É	Ê	Ë	Ì	Í	Î	Ï
Dx	Ð	_	Ò	Ó	Ô	Õ	Ö	×	Ø	Ù	Ú	Û	Ü	Ý	Þ	ß
Ex	à	á	â	ã	ä		å	æ	ç	è	é	ê	ë	ì	í	î	ï
Fx	ð	ñ	ò	ó	ô	õ	ö	÷	ø	ù	ú	û	ü	ý	þ	ÿ

Interface type PC AT PS/2 Alt Mode or USB-Keyboard Alt Mode

Table 51. Scancode Set When Control Character is 00 or 01

	x0	x1	x2	x3	x4	x5	X6	x7	x8	x9	xA	xB	xC	xD	xE	Xf
0x	Alt+000	Alt+001	Alt+002	Alt+003	Alt+004	Alt+005	Alt+006	Alt+007	Alt+008	HT TAB	Alt+010	Alt+011	Alt+012	CR Enter	Alt+014	Alt+015
1x	Alt+016	Alt+017	Alt+018	Alt+019	Alt+020	Alt+021	Alt+022	Alt+023	Alt+024	Alt+025	Alt+026	ESC Esc	Alt+028	Alt+029	Alt+030	Alt+031
2x	A+032	A+033	A+034	A+035	A+036	A+037	A+038	A+039	A+040	A+041	A+042	A+043	A+044	A+045	A+046	A+047
3x	A+048	A+049	A+050	A+051	A+052	A+053	A+054	A+055	A+056	A+057	A+058	A+059	A+060	A+061	A+062	A+063
4x	A+064	A+065	A+066	A+067	A+068	A+069	A+070	A+071	A+072	A+073	A+074	A+075	A+076	A+077	A+078	A+079
5x	A+080	A+081	A+082	A+083	A+084	A+085	A+086	A+087	A+088	A+089	A+090	A+091	A+092	A+093	A+094	A+095
6x	A+096	A+097	A+098	A+099	A+100	A+101	A+102	A+103	A+104	A+105	A+106	A+107	A+108	A+109	A+110	A+111
7x	A+112	A+113	A+114	A+115	A+116	A+117	A+118	A+119	A+120	A+121	A+122	A+123	A+124	A+125	A+126	A+127
8x	_	Sh↓	Sh?	Ins	Ent (keyp)	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11
9x	F12	Home	End	Pg Up	Pg Dwn	↑	↓	←	→	Ar↓	Ar↑	Al↓	Al ↑	Cl ↓	Cl ↑	Cr ↓
Ax	Cr↑	A+0161	A+0162	A+0163	A+0164	A+0165	A+0166	A+0167	A+0168	A+0169	A+0170	A+0171	A+0172	A+0173	A+0174	A+0175
Bx	A+0176	A+0177	A+0178	A+0179	A+0180	A+0181	A+0182	A+0183	A+0184	A+0185	A+0186	A+0187	A+0188	A+0189	A+0190	A+0191
Cx	A+0192	A+0193	A+0194	A+0195	A+0196	A+0197	A+0198	A+0199	A+0200	A+0201	A+0202	A+0203	A+0204	A+0205	A+0206	A+0207
Dx	A+0208	A+0209	A+0210	A+0211	A+0212	A+0213	A+0214	A+0215	A+0216	A+0217	A+0218	A+0219	A+0220	A+0221	A+0222	A+0223
Ex	A+0224	A+0225	A+0226	A+0227	A+0228	A+0229	A+0230	A+0231	A+0232	A+0233	A+0234	A+0235	A+0236	A+0237	A+0238	A+0239
Fx	A+0240	A+0241	A+0242	A+0243	A+0244	A+0245	A+0246	A+0247	A+0248	A+0249	A+0250	A+0251	A+052	A+0253	A+0254	A+0255

Interface type PC AT PS/2 Alt Mode or USB-Keyboard Alt Mode — cont.

Table 52. Scancode Set When Control Character is 02

	x0	x1	x2	x3	x4	x5	X6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	Ar↓	Ar↑	Al↓	Al↑	Cl↓	Cl↑	Cr↓	Cr↑	BS	Tab	→	S+ Tab	Enter Keypd	Enter	Ins	Pg Up
1x	Pg Dwn	Home	←	↓	↑	F6	F1	F2	F3	F4	F5	ESC	F7	F8	F9	F10
2x	A+032	A+033	A+034	A+035	A+036	A+037	A+038	A+039	A+040	A+041	A+042	A+043	A+044	A+045	A+046	A+047
3x	A+048	A+049	A+050	A+051	A+052	A+053	A+054	A+055	A+056	A+057	A+058	A+059	A+060	A+061	A+062	A+063
4x	A+064	A+065	A+066	A+067	A+068	A+069	A+070	A+071	A+072	A+073	A+074	A+075	A+076	A+077	A+078	A+079
5x	A+080	A+081	A+082	A+083	A+084	A+085	A+086	A+087	A+088	A+089	A+090	A+091	A+092	A+093	A+094	A+095
6x	A+096	A+097	A+098	A+099	A+100	A+101	A+102	A+103	A+104	A+105	A+106	A+107	A+108	A+109	A+110	A+111
7x	A+112	A+113	A+114	A+115	A+116	A+117	A+118	A+119	A+120	A+121	A+122	A+123	A+124	A+125	A+126	A+127
8x	A+0128	A+0129	A+0130	A+0131	A+0132	A+0133	A+0134	A+0135	A+0136	A+0137	A+0138	A+0139	A+0140	A+0141	A+0142	A+0143
9x	A+0144	A+0145	A+0146	A+0147	A+0148	A+0149	A+0150	A+0151	A+0152	A+0153	A+0154	A+0155	A+0156	A+0157	A+0158	A+0159
Ax	A+0160	A+0161	A+0162	A+0163	A+0164	A+0165	A+0166	A+0167	A+0168	A+0169	A+0170	A+0171	A+0172	A+0173	A+0174	A+0175
Bx	A+0176	A+0177	A+0178	A+0179	A+0180	A+0181	A+0182	A+0183	A+0184	A+0185	A+0186	A+0187	A+0188	A+0189	A+0190	A+0191
Cx	A+0192	A+0193	A+0194	A+0195	A+0196	A+0197	A+0198	A+0199	A+0200	A+0201	A+0202	A+0203	A+0204	A+0205	A+0206	A+0207
Dx	A+0208	A+0209	A+0210	A+0211	A+0212	A+0213	A+0214	A+0215	A+0216	A+0217	A+0218	A+0219	A+0220	A+0221	A+0222	A+0223
Ex	A+0224	A+0225	A+0226	A+0227	A+0228	A+0229	A+0230	A+0231	A+0232	A+0233	A+0234	A+0235	A+0236	A+0237	A+0238	A+0239
Fx	A+0240	A+0241	A+0242	A+0243	A+0244	A+0245	A+0246	A+0247	A+0248	A+0249	A+0250	A+0251	A+052	A+0253	A+0254	A+0255

Table 53. Scancode Set When Control Character is 00 or 01

	X0	x1	x2	x3	x4	x5	x6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	NULL C(S)+@	SOH C(S)+A	STX C(S)+B	ETX C(S)+C	EOT C+D	ENQ C(S)+E	ACK C(S)+F	BEL C(S)+G	BS C(S)+H	HT TAB	LF C(S)+J	VT C(S)+K	FF C(S)+L	CR Enter	SO C(S)+N	SI C(S)+O
1x	DLE C(S)+P	DC1 C(S)+Q	DC2 C(S)+R	DC3 C(S)+S	DC4 C(S)+T	NAK C(S)+U	SYN C(S)+V	ETB C(S)+W	CAN C(S)+X	EM C(S)+Y	SUB C(S)+Z	ESC Esc	FS C(S)+\	GS C+]	RS C(S)+^	US C(S)+_
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	r	s	t	u	v	w	x	y	z	{	|	}	~	Del
8x		Sh↓	Sh↑	Ins	Ent (keyp)	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11
9x	F12	F13	F14	F15	F16	↑	↓	←	→					Cl↓	Cl↑	

Table 54. Scancode Set When Control Character is 02

	X0	x1	x2	x3	x4	x5	x6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x					Cl↓	Cl↑			BS	Tab	→	S+ Tab	Enter Keypd	Enter	Ins	
1x			←	↓	↑	F6	F1	F2	F3	F4	F5	ESC	F7	F8	F9	F10
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	r	s	t	u	v	w	x	y	z	{	|	}	~	Del

IBM31xx 102-key

Table 55. Scancode Set When Control Character is 00 or 01

	X0	x1	x2	x3	x4	x5	x6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	NULL C(S)+@	SOH C(S)+A	STX C(S)+B	ETX C(S)+C	EOT C+D	ENQ C(S)+E	ACK C(S)+F	BEL C(S)+G	BS C(S)+H	HT TAB	LF C(S)+J	VT C(S)+K	FF C(S)+L	CR Enter	SO C(S)+N	SI C(S)+O
1x	DLE C(S)+P	DC1 C(S)+Q	DC2 C(S)+R	DC3 C(S)+S	DC4 C(S)+T	NAK C(S)+U	SYN C(S)+V	ETB C(S)+W	CAN C(S)+X	EM C(S)+Y	SUB C(S)+Z	ESC Esc	FS C(S)+\	GS C+]	RS C(S)+^	US C(S)+_
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	‘	a	B	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	R	s	t	u	v	w	x	y	z	{	|	}		*Del*
8x		Sh↓	Sh↑	Ins	Ent (keyp)	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11
9x	F12	Enter	Reset	Insert	Delete	Field -	Field +	Enter paddle	Printl	Ar↓	Ar↑	Al↓	Al↑	Cl↓	Cl↑	Cr↓
Ax	Cr↑															

Table 56. Scancode Set When Control Character is 02

	X0	x1	x2	x3	x4	x5	x6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	Ar↓	Ar↑	Al↓	Al↑	Cl↓	Cl↑	Cr↓	Cr↑	BS	Tab	→	S+ Tab	Enter Keypd	Enter	Ins	Pg Up
1x	Pg Dwn	Home	←	↓	↑	F6	F1	F2	F3	F4	F5	ESC	F7	F8	F9	F10
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	‘	a	B	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	R	s	t	u	v	w	x	y	z	{	|	}		*Del*

Table 57. Scancode Set When Control Character is 00 or 01

	X0	x1	x2	x3	x4	x5	x6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	NULL C(S)+@	SOH C(S)+A	STX C(S)+B	ETX C(S)+C	EOT C+D	ENQ C(S)+E	ACK C(S)+F	BEL C(S)+G	BS C(S)+H	HT TAB	LF C(S)+J	VT C(S)+K	FF C(S)+L	CR Enter	SO C(S)+N	SI C(S)+O
1x	DLE C(S)+P	DC1 C(S)+Q	DC2 C(S)+R	DC3 C(S)+S	DC4 C(S)+T	NAK C(S)+U	SYN C(S)+V	ETB C(S)+W	CAN C(S)+X	EM C(S)+Y	SUB C(S)+Z	ESC Esc	FS C(S)+\	GS C+]	RS C(S)+^	US C(S)+_
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	‘	a	B	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	R	s	t	u	v	w	x	y	z	{	|	}		*Del*
8x		Sh?	Sh?	Ins	Ent (keyp)	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11
9x	F12	Home	End	Pg Up	Pg Dwn	↑	↓	←	→	Ar↓	Ar↑	Al↓	Al↑	Cl↓	Cl↑	Cr↓
Ax	Cr↑															

Table 58. Scancode Set When Control Character is 02

	X0	x1	x2	x3	x4	x5	x6	x7	x8	x9	xA	xB	xC	xD	xE	xF
0x	Ar↓	Ar↑	Al↓	Al↑	Cl↓	Cl↑	Cr↓	Cr↑	BS	Tab	→	S+ Tab	Enter Keypd	Enter	Ins	Pg Up
1x	Pg Dwn	Home	←	↓	↑	F6	F1	F2	F3	F4	F5	ESC	F7	F8	F9	F10
2x	Space	!	“	#	$	%	&	‘	(	)	*	+	,	-	.	/
3x	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
4x	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
5x	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
6x	‘	a	B	c	d	e	f	g	h	i	j	k	l	m	n	o
7x	p	q	R	s	t	u	v	w	x	y	z	{	|	}		*Del*

Microsoft Windows Codepage 1252

Windows-1252 is a character encoding of the Latin alphabet, used by default in the legacy components of Microsoft Windows in English and some other Western languages.

	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
00	NUL 0000	STX 0001	SOT 0002	ETX 0003	EOT 0004	ENQ 0005	ACK 0006	BEL 0007	BS 0008	HT 0009	LF 000A	VT 000B	FF 000C	CR 000D	SO 000E	SI 000F
10	DLE 0010	DC1 0011	DC2 0012	DC3 0013	DC4 0014	NAK 0015	SYN 0016	ETB 0017	CAN 0018	EM 0019	SUB 001A	ESC 001B	FS 001C	GS 001D	RS 001E	US 001F
20	SP 0020	! 0021	" 0022	# 0023	$ 0024	% 0025	& 0026	' 0027	(0028	) 0029	* 002A	+ 002B	, 002C	- 002D	. 002E	/ 002F
30	0 0030	1 0031	2 0032	3 0033	4 0034	5 0035	6 0036	7 0037	8 0038	9 0039	: 003A	; 003B	< 003C	= 003D	> 003E	? 003F
40	@ 0040	A 0041	B 0042	C 0043	D 0044	E 0045	F 0046	G 0047	H 0048	I 0049	J 004A	K 004B	L 004C	M 004D	N 004E	O 004F
50	P 0050	Q 0051	R 0052	S 0053	T 0054	U 0055	V 0056	W 0057	X 0058	Y 0059	Z 005A	[005B	\ 005C	] 005D	^ 005E	_ 005F
60	` 0060	a 0061	b 0062	c 0063	d 0064	e 0065	f 0066	g 0067	h 0068	i 0069	j 006A	k 006B	l 006C	m 006D	n 006E	o 006F
70	p 0070	q 0071	r 0072	s 0073	t 0074	u 0075	v 0076	w 0077	x 0078	y 0079	z 007A	{ 007B	| 007C	} 007D	~ 007E	DEL 007F
80	€ 20AC		‚ 201A	ƒ 0192	„ 201E	… 2026	† 2020	‡ 2021	ˆ 02C6	‰ 2030	Š 0160	‹ 2039	Œ 0152		Ž 017D	
90		‘ 2018	’ 2019	“ 201C	” 201D	• 2022	– 2013	— 2014	˜ 02DC	™ 2122	š 0161	› 203A	œ 0153		ž 017E	Ÿ 0178
A0	NBSP 00A0	¡ 00A1	¢ 00A2	£ 00A3	¤ 00A4	¥ 00A5	¦ 00A6	§ 00A7	¨ 00A8	© 00A9	ª 00AA	« 00AB	¬ 00AC	- 00AD	® 00AE	¯ 00AF
B0	° 00B0	± 00B1	² 00B2	³ 00B3	´ 00B4	µ 00B5	¶ 00B6	· 00B7	¸ 00B8	¹ 00B9	º 00BA	» 00BB	¼ 00BC	½ 00BD	¾ 00BE	¿ 00BF
C0	À 00C0	Á 00C1	Â 00C2	Ã 00C3	Ä 00C4	Å 00C5	Æ 00C6	Ç 00C7	È 00C8	É 00C9	Ê 00CA	Ë 00CB	Ì 00CC	Í 00CD	Î 00CE	Ï 00CF
D0	Ð 00D0	Ñ 00D1	Ò 00D2	Ó 00D3	Ô 00D4	Õ 00D5	Ö 00D6	× 00D7	Ø 00D8	Ù 00D9	Ú 00DA	Û 00DB	Ü 00DC	Ý 00DD	Þ 00DE	ß 00DF
E0	à 00E0	á 00E1	â 00E2	ã 00E3	ä 00E4	å 00E5	æ 00E6	ç 00E7	è 00E8	é 00E9	ê 00EA	ë 00EB	ì 00EC	í 00ED	î 00EE	ï 00EF
F0	ð 00F0	ñ 00F1	ò 00F2	ó 00F3	ô 00F4	õ 00F5	ö 00F6	÷ 00F7	ø 00F8	ù 00F9	ú 00FA	û 00FB	ü 00FC	ý 00FD	þ 00FE	ÿ 00FF

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ASCII Character Set

The table on this page shows a set of ASCII characters and their corresponding Hex Values. The Hex Values in this table are needed for setting symbology specific label identifiers, as well as enabling custom prefix and suffix characters.

ASCII Char.	Hex No.	ASCII Char.	Hex No.	ASCII Char.	Hex No.	ASCII Char.	Hex No.
NUL	00	SP	20	@	40	‘	60
SOH	01	!	21	A	41	a	61
STX	02	“	22	B	42	b	62
ETX	03	#	23	C	43	c	63
EOT	04	$	24	D	44	d	64
ENQ	05	%	25	E	45	e	65
ACK	06	&	26	F	46	f	66
BEL	07	’	27	G	47	g	67
BS	08	(	28	H	48	h	68
HT	09	)	29	I	49	i	69
LF	0A	*	2A	J	4A	j	6A
VT	0B	+	2B	K	4B	k	6B
FF	0C	,	2C	L	4C	l	6C
CR	0D	-	2D	M	4D	m	6D
SO	0E	.	2E	N	4E	n	6E
SI	0F	/	2F	O	4F	o	6F
DLE	10	0	30	P	50	p	70
DC1	11	1	31	Q	51	q	71
DC2	12	2	32	R	52	r	72
DC3	13	3	33	S	53	s	73
DC4	14	4	34	T	54	t	74
NAK	15	5	35	U	55	u	75
SYN	16	6	36	V	56	v	76
ETB	17	7	37	W	57	w	77
CAN	18	8	38	X	58	x	78
EM	19	9	39	Y	59	y	79
SUB	1A	:	3A	Z	5A	z	7A
ESC	1B	;	3B	[	5B	{	7B
FS	1C	<	3C	\	5C	|	7C
GS	1D	=	3D	]	5D	}	7D
RS	1E	>	3E	^	5E	~	7E
US	1F	?	3F	_	5F	DEL	7F

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820044214 (Rev.J) February 2014